# the Ripple

The Bartlett School of Architecture
MEng Engineering & Architectural Design
BARC0163 Design Practice 3
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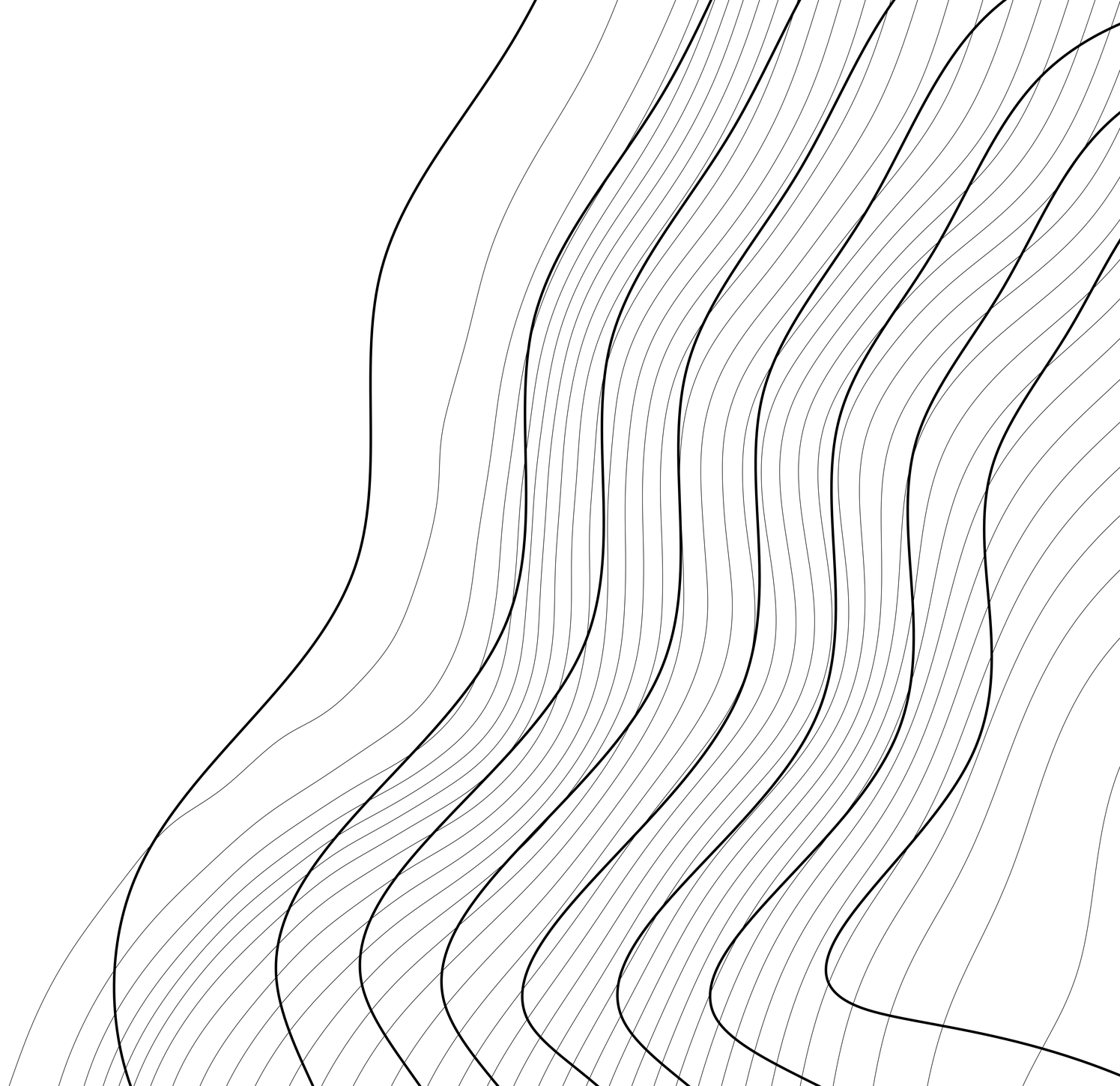


## Abstract

Driven by the energy often squandered on skyscraper decorations and a commitment to carbon reduction, this project delves into the creation of a green, multifunctional structure in Harlech, Gwynedd, Wales. It envisions a beacon of the fourth industrial revolution, standing as a testament to the future of sustainable technology, all while respecting Harlech's rich history and stunning landscapes. The proposed facility addresses the need for high-end amenities, such as luxury hotels, restaurants, cafes, and sports facilities, aiming to boost the local economy and preserve the region's exceptional natural beauty.

Harlech, celebrated for its historic castle and breathtaking natural environment, is a coastal town with vast growth potential. Nonetheless, the area falls short in terms of luxury hotels, upscale restaurants, and cafés, and also lacks an R&D centre and educational facility. Despite Harlech's stunning views, historical significance, accessible beach, national reserve, and golf club positioning it as a prime holiday retreat and leisure spot, the scarcity of hospitality services hinders its appeal. To address this, the project endeavours to establish a multifunctional facility offering hospitality services and encompassing a leisure centre, training centre, educational hub, R&D centre, and conference centre.

The chosen site for this endeavour is the former location of St. David's Hotel, now a vacant plot in the town's south, adjacent to the golf club, next to the main road and approximately 30 metres above sea level. Its unobstructed sea views and easy accessibility make it an ideal location for this ambitious project.

The envisioned multifunctional facility will incorporate a diverse array of functions to cater to the needs of the local community and tourists. It will host a luxury hotel, high-end restaurants and cafes, a public observation deck, an R&D centre specialising in air and water purification technologies, and an educational centre that delivers workshops on sustainable living. In addition, the venue will include a conference centre, swimming pool, spa, gym, and sauna, thus accommodating an array of leisure and business requirements.

In keeping with the project's sustainable principles, the building will be powered by a 10MW nuclear battery, enabling CO2 capture and seawater purification. The primary products of these processes will be $O_2$ release, clean water, and liquid methane. Secondary benefits include a fully controlled indoor environment and a heated pool. The novel approach of integrating these elements not only bolsters the building's sustainability but also yields significant environmental benefits.

The design concept prioritises harmony with the surrounding natural environment, and capitalises on the site's potential by building from the terrain. By blending cutting-edge sustainable technologies with a wide range of functions, this project aspires to set a precedent for environmentally conscious development in Harlech and beyond. The multifunctional facility will stand as a symbol of the town's commitment to sustainable growth, providing improved amenities for residents, attracting more tourists, creating job opportunities, and invigorating the local economy.



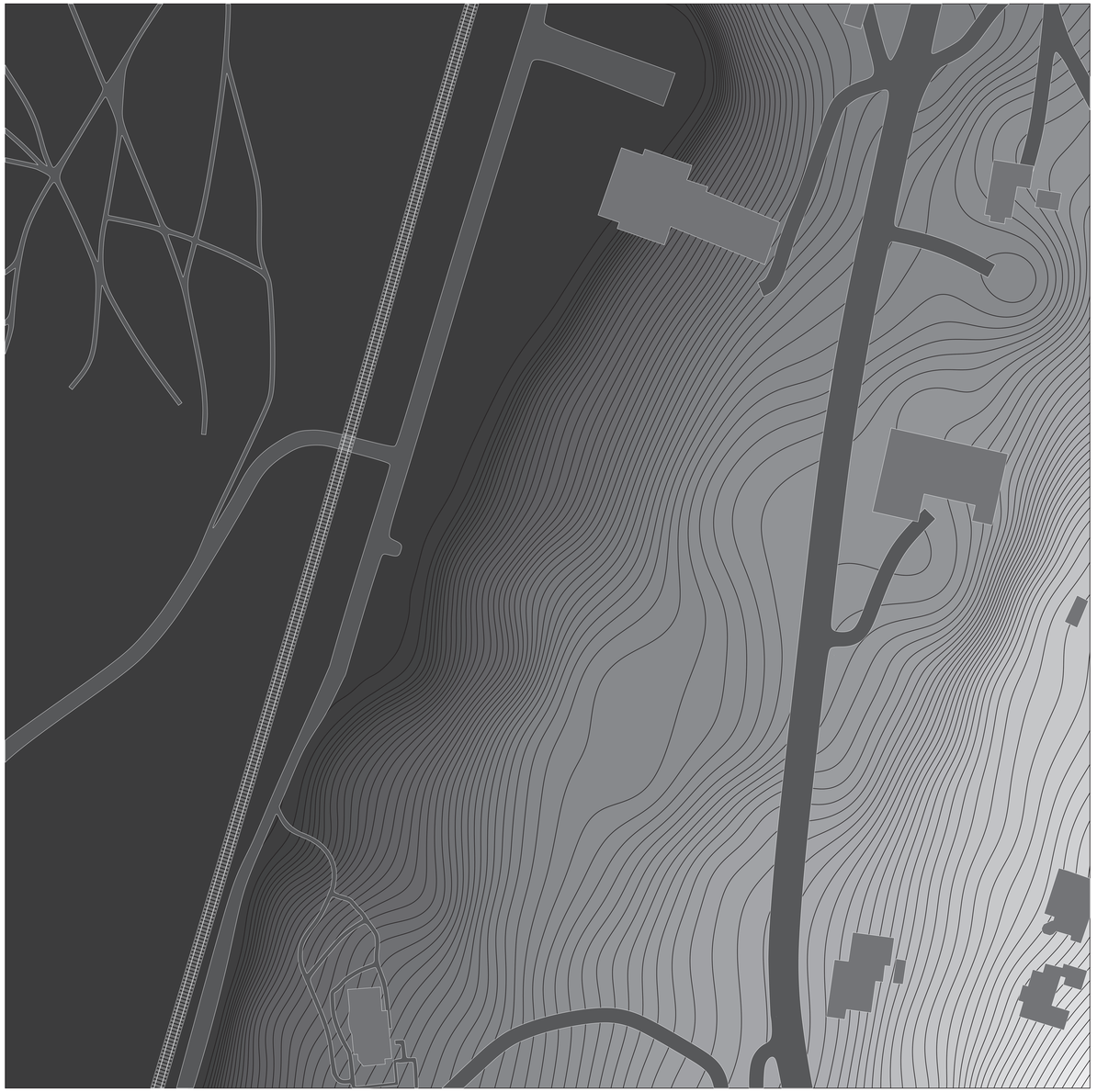

# Greater Site Plan



# Greater Site Plan



# Site Plan

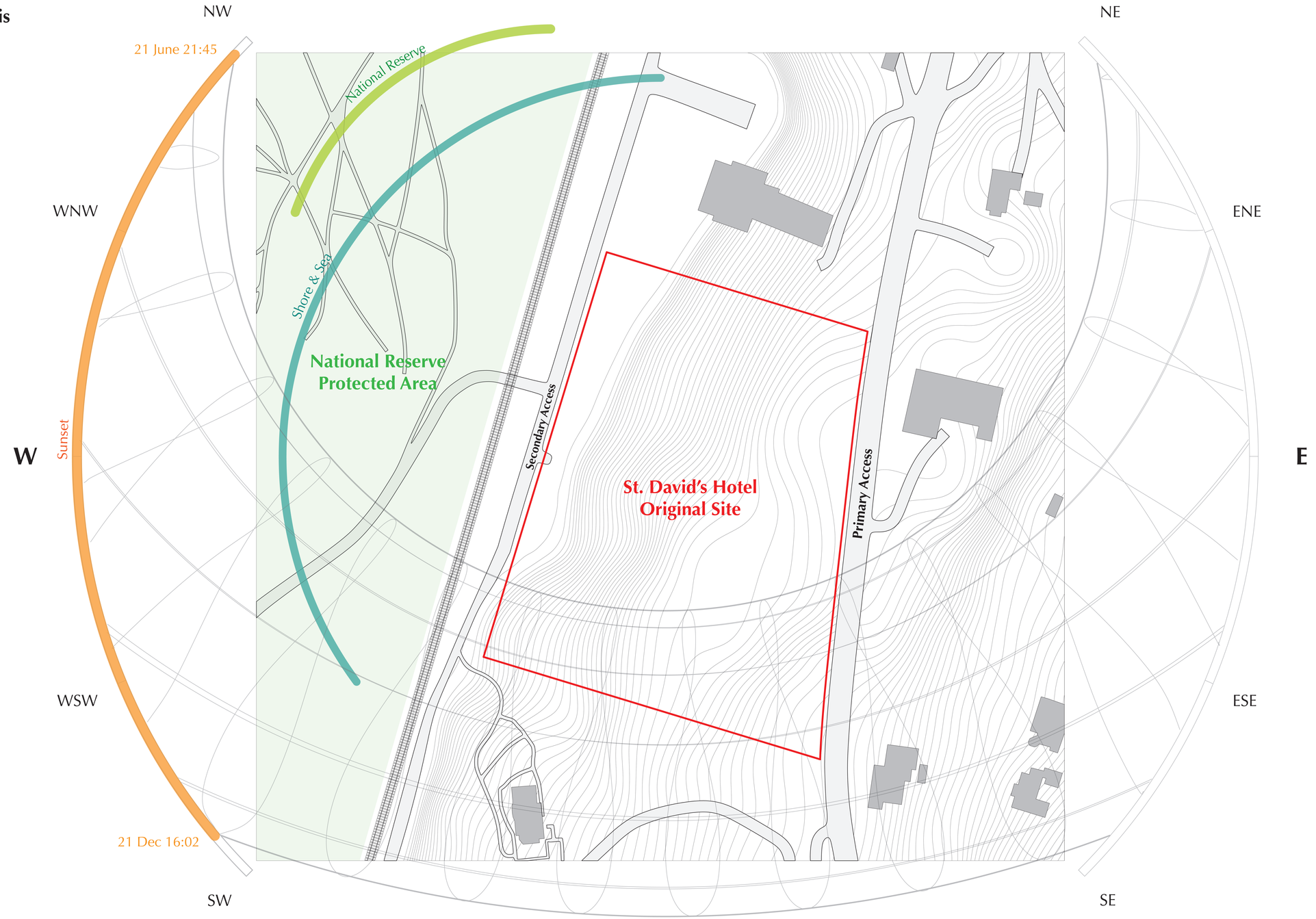


10m 25m 50m 100m

N

**Environmental Analysis**

Site Context & Orientation



# Environmental Analysis

Climate & Wind

The site where St. David's Hotel once stood, a significant landmark before its demolition in 2021, offers a unique canvas for redevelopment. Its geographical character is inherently captivating, with its hill-like topography that boasts notable altitude differences and a peak facing westward.

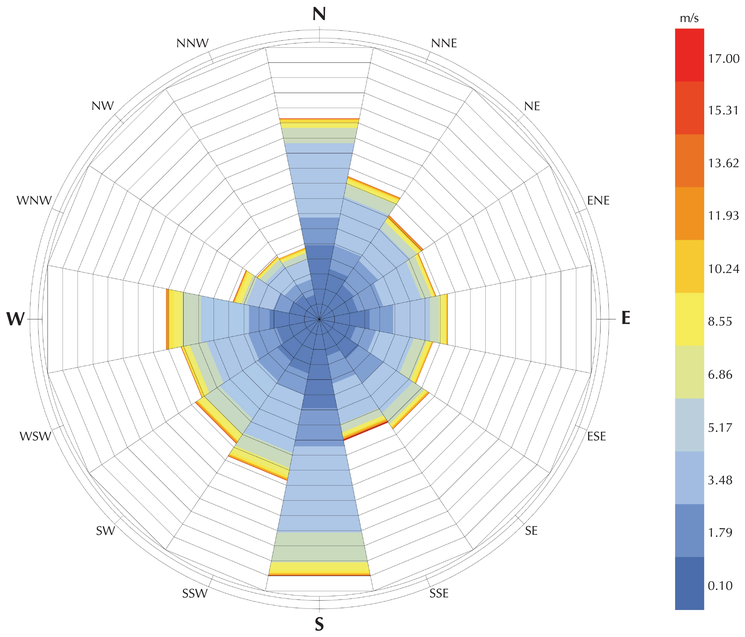
Two primary access avenues serve this distinctive location. The main upper route establishes a direct connection to the town centre, presenting a vital entrance from the hilltop. In contrast, a secondary access, located at the hill's base adjacent to the railway tracks, establishes connectivity from the shoreline and the golf club. Though both are vehicular-friendly, the latter is a one-way street. Currently, the main plot, resting on the flat land segment, is exclusively accessible via the primary entrance. My design vision is to coalesce these entry points, thereby not only enhancing the site's functionality but also fostering better connectivity for the local populace.

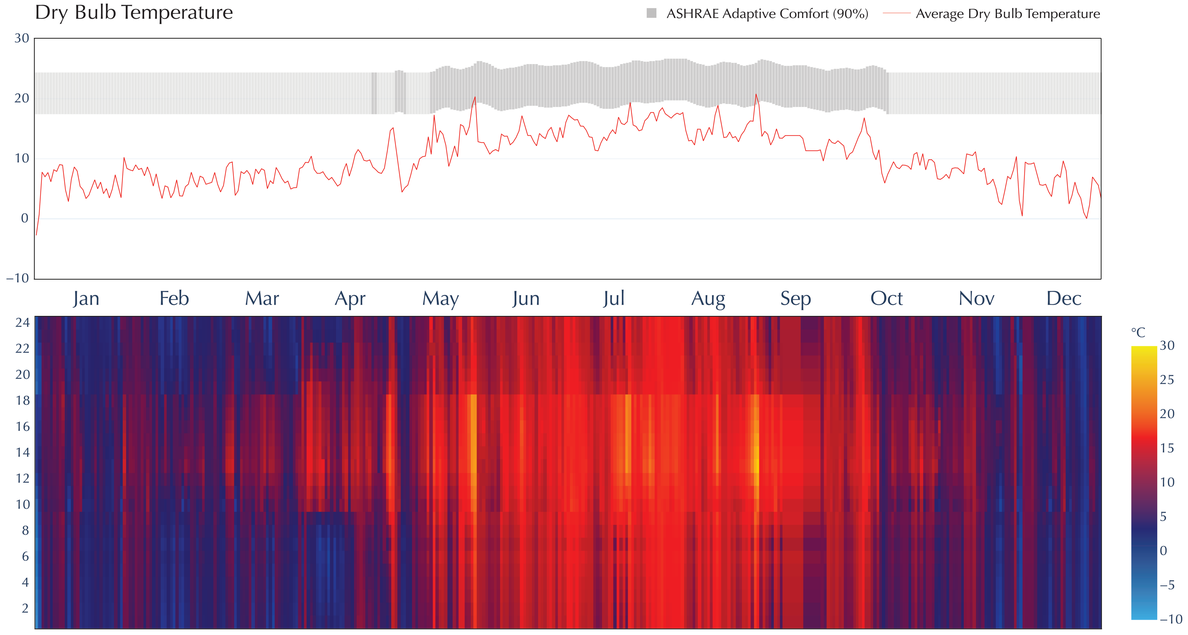
Wind conditions, as illustrated by the wind rose, are dominated by N, NNE, S, and SSW breezes. Yet, winds from the WNW, NW, and NNW are more subdued. The sun path diagram further accentuates the value of a structure oriented primarily west-northwest on this hill. This direction ensures optimal daylight reception, shields the structure from robust wind currents, and aligns the edifice towards the weakest wind directions. Additionally, every floor promises panoramic views: the northwest offers glimpses of the national reserve, while views of the shoreline and sea span from NW to WSW. Moreover, the structure enjoys an uninterrupted spectacle of sunsets throughout the year, ranging from SW to NW.

To the site's west, beyond the railway tracks, lies the protected expanse of the national reserve. This protected status prohibits any infrastructural sprawl in that direction, ensuring the natural beauty remains undisturbed.

The area's climatic conditions, characterized by a modest annual average of 10.4 degrees, consistently fall outside the comfort zone. This coolness necessitates a robust HVAC system to counterbalance. The prevalent high humidity, which surpasses comfort levels for a significant part of the year, further necessitates an HVAC system equipped with a humidifier to maintain desirable indoor moisture levels.

Considering the luxury hotel and training centre's intrinsic requirements, especially the inclusion of a pool, external and pool heating is indispensable. Mirroring the Blue Lagoon model, where surplus heat from a power plant is channelled for pool warmth, this design will similarly harness the nuclear battery's abundant thermal output, crafting an experience reminiscent of the Blue Lagoon's opulence.






# Research

Turning $CO_2$ into Opportunity

### Controlling Indoor $CO_2$ Levels for Enhanced Human Performance

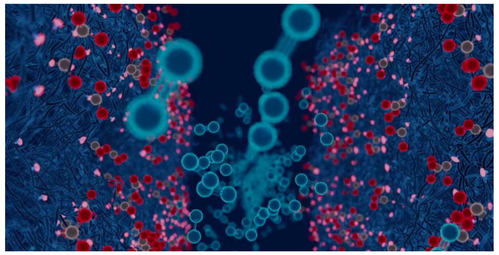
Indoor air quality significantly affects human health and cognitive function, with carbon dioxide ($CO_2$) concentration playing a pivotal role. Elevated levels of indoor $CO_2$ have been linked to headaches, restlessness, difficulty in concentrating, and impaired decision-making skills. Studies illustrate that an increase in $CO_2$ levels from 1,000 to 2,500 parts per million (ppm) can lead to a 50% decrease in cognitive scores. Furthermore, $CO_2$ concentration higher than 1,000 ppm is known to cause discomfort and may lead to health concerns over prolonged exposure. However, despite the notable impact on human health and cognitive function, currently no hotel worldwide offers adjustable indoor $CO_2$ concentration levels as a standard feature.

"Is $CO_2$ an Indoor Pollutant? Direct Effects of Low-to-Moderate $CO_2$ Concentrations on Human Decision-Making Performance"

Environmental Health Perspectives (2012)

### MIT's Revolutionary Carbon Capture Technology

Engineers from MIT have made a groundbreaking contribution with a novel technology that captures $CO_2$ directly from the air. The method, known as Electroswing Adsorption, utilises a Metal-Organic Framework (MOF) that selectively captures $CO_2$ molecules based on their size and shape. The system relies on a guanidinium compound in the MOF, which has a high affinity for $CO_2$, enabling it to selectively attract these molecules while ignoring other molecules in the air.



MIT's carbon capture technology not only offers a means to reduce atmospheric $CO_2$ levels, but it also presents an opportunity to repurpose this greenhouse gas. Its affordability, scalability, and efficiency offer a tantalising solution for addressing the urgent problem of rising atmospheric $CO_2$ levels. Furthermore, it provides a valuable mechanism for converting captured $CO_2$ into beneficial resources such as methane, helping to turn a problematic waste product into a viable energy source.

In conclusion, adopting an innovative approach to convert $CO_2$ into methane is a significant stride in the global transition towards sustainable energy. By employing cutting-edge technologies like MIT's carbon capture system, it is possible to create healthier indoor environments and contribute to the overarching goal of carbon neutrality. It is my vision to embed these principles into the future of building design, aligning with the global ambition of sustainable development and a carbon-neutral society.

"MIT engineers develop new way to remove carbon dioxide from air"

MIT News (2019)

### Liquid Methane and Its Applications

Liquid methane, also known as Liquefied Natural Gas (LNG), holds immense potential as an energy source in this critical transitional phase. According to National Grid, LNG offers a cleaner, more efficient energy solution compared to other fossil fuels. It produces up to 50% less $CO_2$ when combusted compared to coal and 20-30% less than oil. LNG's energy content is approximately 2.4 times that of the same volume of gasoline, highlighting its high energy efficiency. Its potential applications span across industries – it can be used as fuel for vehicles, in energy storage systems, for refrigeration purposes, and even as rocket fuel, demonstrating its versatility and adaptability to various energy demands.

"What is Liquefied Natural Gas (LNG)"

National Grid (2019)

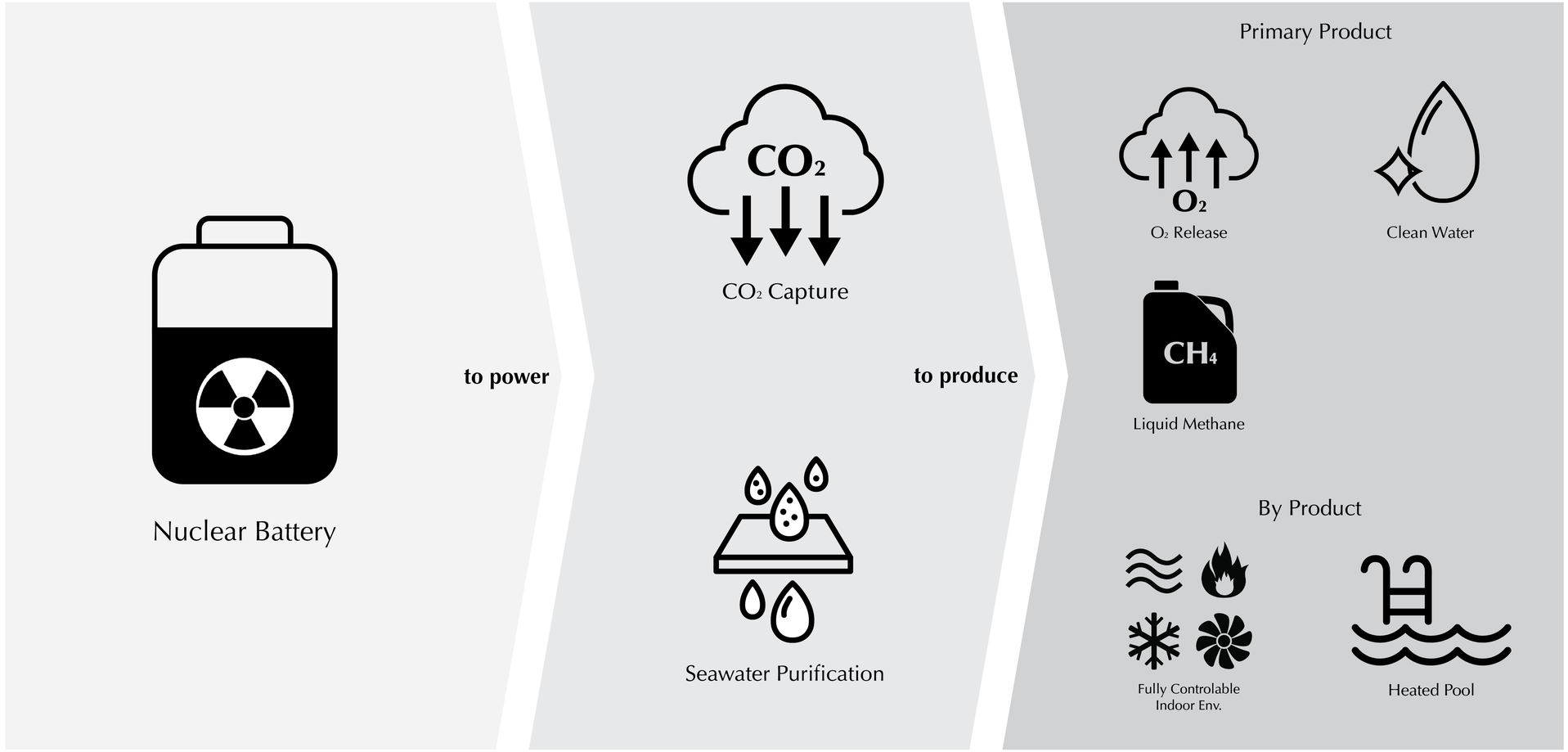
### Tackling the Global $CO_2$ Challenge Through Innovative Solutions

Atmospheric $CO_2$ emissions continue to accelerate global climate change, leading to extreme weather conditions, rising sea levels, and loss of biodiversity. As the world strives to achieve carbon neutrality, innovative transitional solutions that can mitigate $CO_2$ emissions are needed more than ever. One such promising solution is the conversion of $CO_2$ into methane, a potent energy source. Methane, a hydrocarbon, offers energy stability during the transition period, allowing for continued energy utilisation while reducing our carbon footprint.

“Turning Carbon into a Valuable Asset”

U.S. Department of Energy (2019)

**Design Concept**



## Reaction Chain

Conversion Path

Intake Seawater ($H_2O$) → $4H_2O \rightarrow 4H_2 + 2O_2$

657,000,000 moles (11,826,000 kg) of $H_2O$

### Water Electrolysis

8,128,560 W input from Nuclear Battery

Annually converting intaken seawater into
657,000,000 moles (1,314,000 kg) of $H_2$ &
328,500,000 moles (10,512,000 kg) $O_2$

1,016,070 W heat provided to the building

$O_2$

### $O_2$ Released

Generating the same yearly volume of $O_2$ as 657,000 English oak trees carbon positive



producing 10,512,000 kg of $O_2$ that is equivalent to

× 52560

Average Human $O_2$ Annual Consumption

$H_2$

$CH_4$

### Methane ($CH_4$) Conversion into Liquid Methane ($LCH_4$)

164,250,000 moles of Methane gas is compressed annually at 25° under 25 MPa
Compressed Methane gas is then cooled to liquefy at -162° under 3.5 MPa
Liquid Methane stored in double-walled, vacuum-insulated tanks at - 161.5° under 3.5 MPa



producing 2,628,000 kg of $LCH_4$ that could supply fuel for

× 2.6

SpaceX Starship Super Heavy Launch

Intake Outside Air → **APD Seperates $CO_2$**

Air Purification Device (APD) uses an Electroswing Adsorption System to selectively capture $CO_2$ from air using charged electrodes.
164,250,000 moles (7,227,000 kg) of $CO_2$ is estimated to be captured annually.

$CO_2$

$CO_2 + 4H_2 \rightarrow CH_4 + 2H_2O$

### Sabatier Reaction

385,487 W input from Nuclear Battery

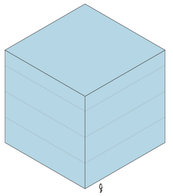
$CO_2$ and $H_2$ are mixed at 300-400° under 3 MPa
With Nickel as catalyst, annually converting collected $CO_2$ and reacted $H_2$ into
164,250,000 moles (2,628,000 kg) of $CH_4$ &
328,500,000 moles (5,913,000 kg) $H_2O$

645 W heat provided to the building

$H_2O$

### Clean Water ($H_2O$)

Seperated through condensation
For the use of drinking water and to counteract evaporation



producing 5,913,000 kg of $H_2O$ that is equivalent to an

18.1m

water cube

Purified Air

### Controller

Purified Air

Adjusting the volume of purified air blended into the HVAC system based on user preferences to regulate the indoor CO2 concentration level effectively.

Intake Outside Air (constant) → HVAC System → **Fully Controlable Indoor Environment**

# Reaction Chain

Energy Calculation

| Nuclear Battery | | | |
|---|---|---|---|
| Power (W) | Annual Energy Output Available (J) | Annual Energy Usage (J) | Annual Heat Usage (J) |
| 10000000 | 3.1536E+14 | 2.73738E+14 | -3.20631E+13 |

| CO2 Capture | | | | | | |
|---|---|---|---|---|---|---|
| Floor Area (m^2) | Avg Floor Height (m) | ACH | Efficiency | APD Avg Air Mixture Ratio | APD Avg Time on | APD CO2 Capture (m^3) |
| 10000 | 3.5 | 3 | 0.4 | 0.1 | 0.1 | 3679200 |

| Ideal Gas Molar Volume (m^3/mol) |
|---|
| 0.022414 |

| Sabatier Reaction E | CO2 + 4H2 -> CH4 + 2H2O | | | | | |
|---|---|---|---|---|---|---|
| CO2 (m^3/mole) | CO2 (mole) | H2 (mole) | Enthalpy Change (kJ/mole) | Efficiency | Q (J) | |
| 0.0224 | 164250000 | 657000000 | -165 | 0.75 | -20325937500 | -644.53125 |
| | | | | | -5646.09375 | kWh |
| Initial Temperature (°C) | CO2 Specific HC (J/mol°) | H2 Specific HC (J/mol°) | Sabatier Temp (°) | ΔT (°) | Efficiency | Energy Input for Heating (J) |
| 25 | 37 | 29 | 350 | 325 | 0.75 | 1.08898E+13 |
| Energy = (moles × specific heat capacity × temperature change) / efficiency | | | | | | |
| Initial Pressure (MPa) | CO2 Adiabatic Index γ | H2 Adiabatic Index γ | Sabatier Pressure (MPa) | Ideal Gas Constant (J/molK) | Efficiency | Energy Input for Compression (J) |
| 0.1 | 1.3 | 1.4 | 3 | 8.314 | 0.75 | 1.26696E+12 |
| P1 * V1^γ = P2 * V2^γ | | | | | | |
| E = (moles * ideal gas constant * initial temeprature in K * [(Final Pressure/Initial Pressure)^((γ-1)/γ) - 1]) / efficiency | | | | | | |
| | | | | | Total E input required (J) | 1.21567E+13 |

| Sabatier Reaction Chamber Size | | | | |
|---|---|---|---|---|
| CO2 (m^3) annually intaken | Rate (m^3/s) | Temporary Containment (s) | Safety Factor | Chamber Size for CO2 (m^3) |
| 3681499.5 | 0.116739583 | 60 | 2 | 14.00875 |
| H2 (m^3) annually intaken | Rate (m^3/s) | Temporary Containment (s) | Safety Factor | Chamber Size for H2 (m^3) |
| 14725998 | 0.466958333 | 60 | 2 | 56.035 |
| CH4 (m^3) annually produced | Rate (m^3/s) | Temporary Containment (s) | Safety Factor | Chamber Size for CH4 (m^3) |
| 3681499.5 | 0.116739583 | 60 | 2 | 14.00875 |
| H2O (m^3) annually produced | Rate (m^3/s) | Temporary Containment (s) | Safety Factor | Chamber Size for H2O (m^3) |
| 5918.01948 | 0.000187659 | 60 | 2 | 0.0225191 |
| k times the volume of the daily MAX containment volume is the volume of the equipment for Sabatier Reaction | | Equipment Volume Factor (k) | | Total Chamber Size (m^3) |
| | | 0.5 | | 126.1125287 |
| | | | | Cubic Chamber Dimension (m) |
| | | | | 5.014789924 |

| Seawater Electrolysis E | 4H2O -> 4H2 + 2O2 | | | |
|---|---|---|---|---|
| Initial Temeprature (°C) | Water Specific HC (J/mol°) | Efficiency | Energy Input for Heating (J) | |
| 12 | 75.32 | 0.75 | 5.80627E+12 | |
| H2O Gibbs free E Δ (kJ/mol) | H2 required (mole) | H2O (mole) | Efficiency | E Input for electrolysis (J) |
| 286 | 657000000 | 657000000 | 0.75 | 2.50536E+14 |
| E = moles * Gibbs free energy change | | 328500000 | | |
| | Q (J) | O2 Emission (kg) | O2 Emission (tree) | Total E input required (J) |
| | -3.20428E+13 | 10512000 | 657000 | 2.56342E+14 |

| Seawater Electrolysis Chamber | | | | |
|---|---|---|---|---|
| H2O (m^3) annually intaken | Rate (m^3/s) | Temporary Containment (s) | Safety Factor | Chamber Size for H2O (m^3) |
| 11836.03896 | 0.000375318 | 300 | 2 | 0.225191 |
| H2 (m^3) annually produced | Rate (m^3/s) | Temporary Containment (s) | Safety Factor | Chamber Size for H2O (m^3) |
| 14725998 | 0.466958333 | 60 | 2 | 56.035 |
| O2 (m^3) annually intaken | Rate (m^3/s) | Temporary Containment (s) | Safety Factor | Chamber Size for H2O (m^3) |
| 7362999 | 0.233479167 | 60 | 2 | 28.0175 |
| k times the volume of the daily MAX containment volume is the volume of the equipment for Water Electrolysis | | Equipment Volume Factor (k) | | Total Chamber Size (m^3) |
| | | 0.5 | | 126.4165365 |
| | | | | Cubic Chamber Dimension (m) |
| | | | | 5.018816254 |

| Methane Compression | | | | | | |
|---|---|---|---|---|---|---|
| Initial Pressure (MPa) | Final Pressure (MPa) | Ideal Gas Constant (J/molK) | Temperature (°C) | CH4 (mole) | Efficiency | Energy Input for Compression (J) |
| 3 | 25 | 8.314 | 25 | 164250000 | 0.75 | 1.15043E+12 |
| E = moles * ideal gas constant * temp in K * ln(final pressure/initial pressure)/efficiency | | | | | | |
| Initial Temperature (°C) | Final Temperature (°C) | CH4 Specific HC (J/mol°) | Efficiency | Energy Input for Cooling (J) | | |
| 350 | 25 | 35.8 | 0.75 | 2.54807E+12 | | |
| | | | | | Total E input required (J) | |
| | | | | | 3.6985E+12 | |

| Methane Compression & Storage Chamber | | | | |
|---|---|---|---|---|
| CH4 (m^3) annually intaken | Rate (m^3/s) | Temporary Containment (s) | Safety Factor | Chamber Size for CH4 (m^3) (V) |
| 3681499.5 | 0.116739583 | 120 | 3 | 42.02625 |
| LCH4 (m^3) annually converted into | Rate (m^3/s) | Long-term Containment (**day**) | Safety Factor | Chamber Size for LCH4 Storage (m^3) (V) |
| 6243.060375 | 0.000197966 | 30 | 3 | 1539.38475 |
| k times the volume of the daily produced CH4 volume is the volume of the equipment for compression & storage | | Equipment Volume Ratio (k) | | Total Chamber Size (m^3) |
| | | 0.5 | | 1581.411 |
| Chamber designed to contain 30-day amount of LCH4 produced<br>For safety, it is able to contain 90-day amount of LCH4 produced MAX | | | V = 3/4*π*r^3 | Spherical Chamber Radius (m) (r) |
| | | | | 8.755437921 |

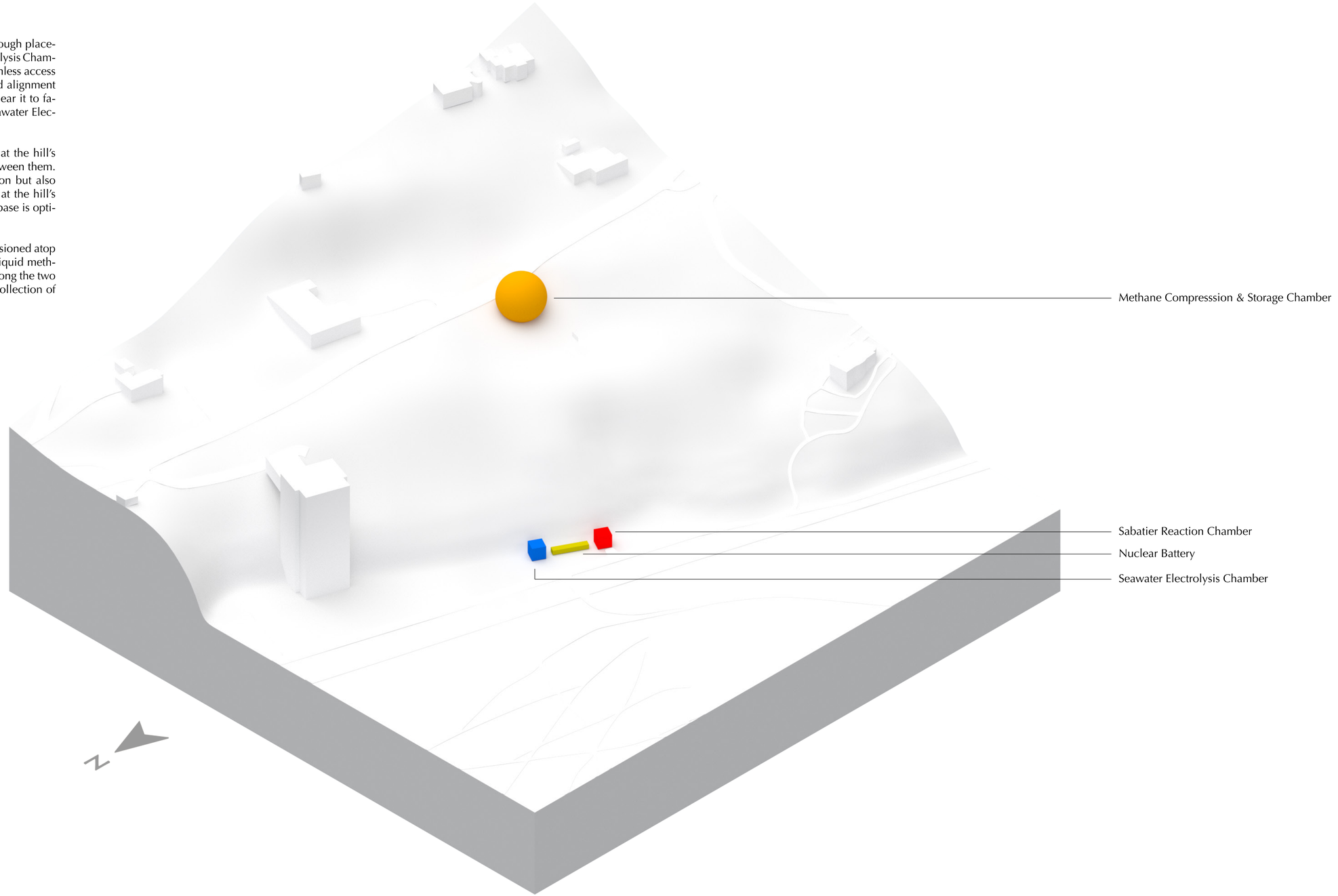
| Liquid Methane Storage | | | | | |
|---|---|---|---|---|---|
| Initial Temperature (°C) | Final Temperature (°C) | CH4 Specific HC (J/mol°) | Efficiency | Energy Input for Cooling (J) | |
| 25 | -161.5 | 35.8 | 0.75 | 1.4622E+12 | |
| Container U-Value | Area (m^2) | Inside Temperature (°C) | Outside Temperature (°C) | Efficiency | Energy Input for Storage (J) |
| 0.01 | 1000 | -161.5 | 24 | 0.75 | 77999040000 |
| | | | | | Total E input required (J) |
| | | | | | 1.5402E+12 |

# Volumetric Study

This page provides an accurate scale representation of the rough placements of the primary reaction chambers. The Seawater Electrolysis Chamber is strategically positioned at the hill's base, ensuring seamless access to the seawater supply due to its proximity to the shore and alignment with sea level. The Sabatier Reaction Chamber is situated near it to facilitate the direct transfer of hydrogen products from the Seawater Electrolysis process.

Given that the two major power-consuming chambers are at the hill's base, it's logical to position the nuclear battery centrally between them. This placement not only ensures efficient energy distribution but also offers visibility from the main concierge, anticipated to be at the hill's base. Furthermore, this central positioning at the building's base is optimal for riser extensions.

Lastly, the Methane Compression & Storage Chamber is envisioned atop the hill. This facilitates the efficient gathering of produced liquid methane. The primary access remains the sole vehicular route among the two available access routes, making it essential for the regular collection of stored liquid methane.



# Shape Forming

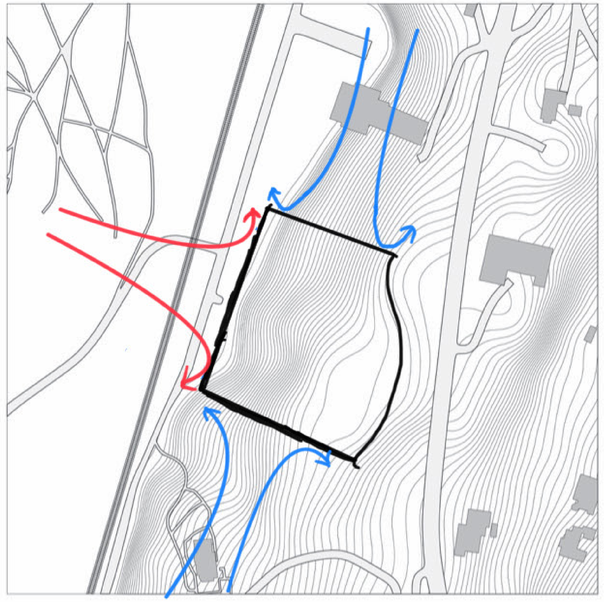
## Shape Finding

Four distinct architectural shapes were projected onto the site plan, with wind patterns visualised to understand their interaction with each building form. Blue arrows indicate winds from the north and south, whilst red arrows depict winds from the western shoreline. A rectangular configuration tends to rebound wind, leading to substantial wind loads and potentially uncomfortable experiences on balconies.

Circular and spherical designs disperse wind from all directions, reducing wind loads. However, there's potential for winds from opposing directions to meet, especially at balcony areas (e.g., northern winds deflected southwest might collide with westerly winds deflected northeast).

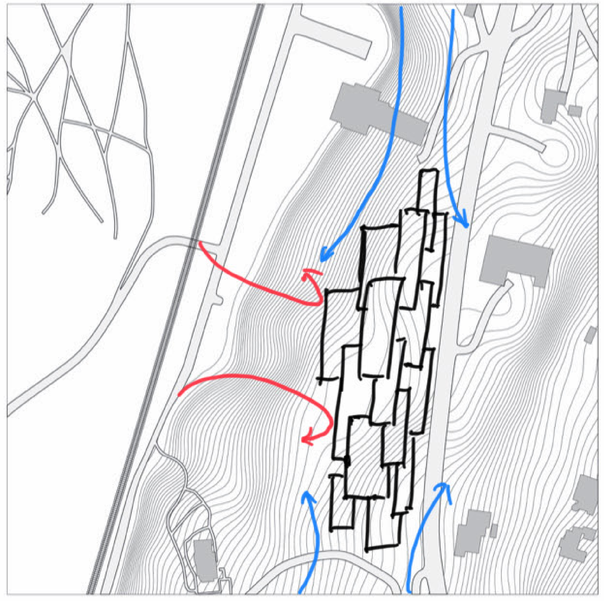
A building that's essentially rectangular but segmented into smaller blocks can effectively manage the dominant north and south winds. Nonetheless, its western façade could be subjected to pronounced wind loads due to direct westerly winds.

The most favourable approach is to design in harmony with the site's natural topography. This not only naturally diverts winds from all directions, minimising wind loads on the façade and ensuring balcony comfort, but also blends visually with the environment. Moreover, a design echoing the consistent patterns of the natural landscape ensures a unified aesthetic throughout the building.





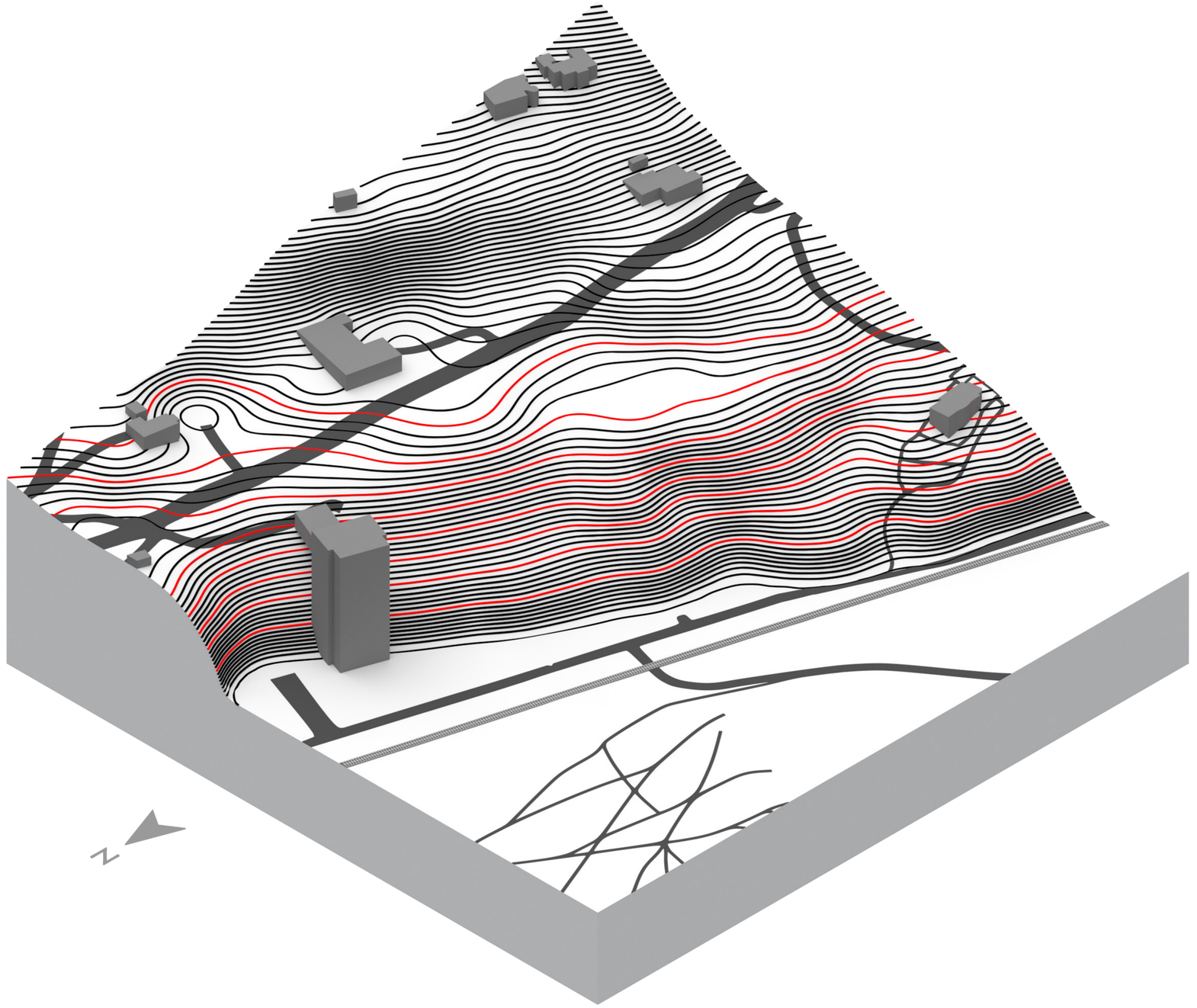




## Shape Forming

### Selected Contour Lines

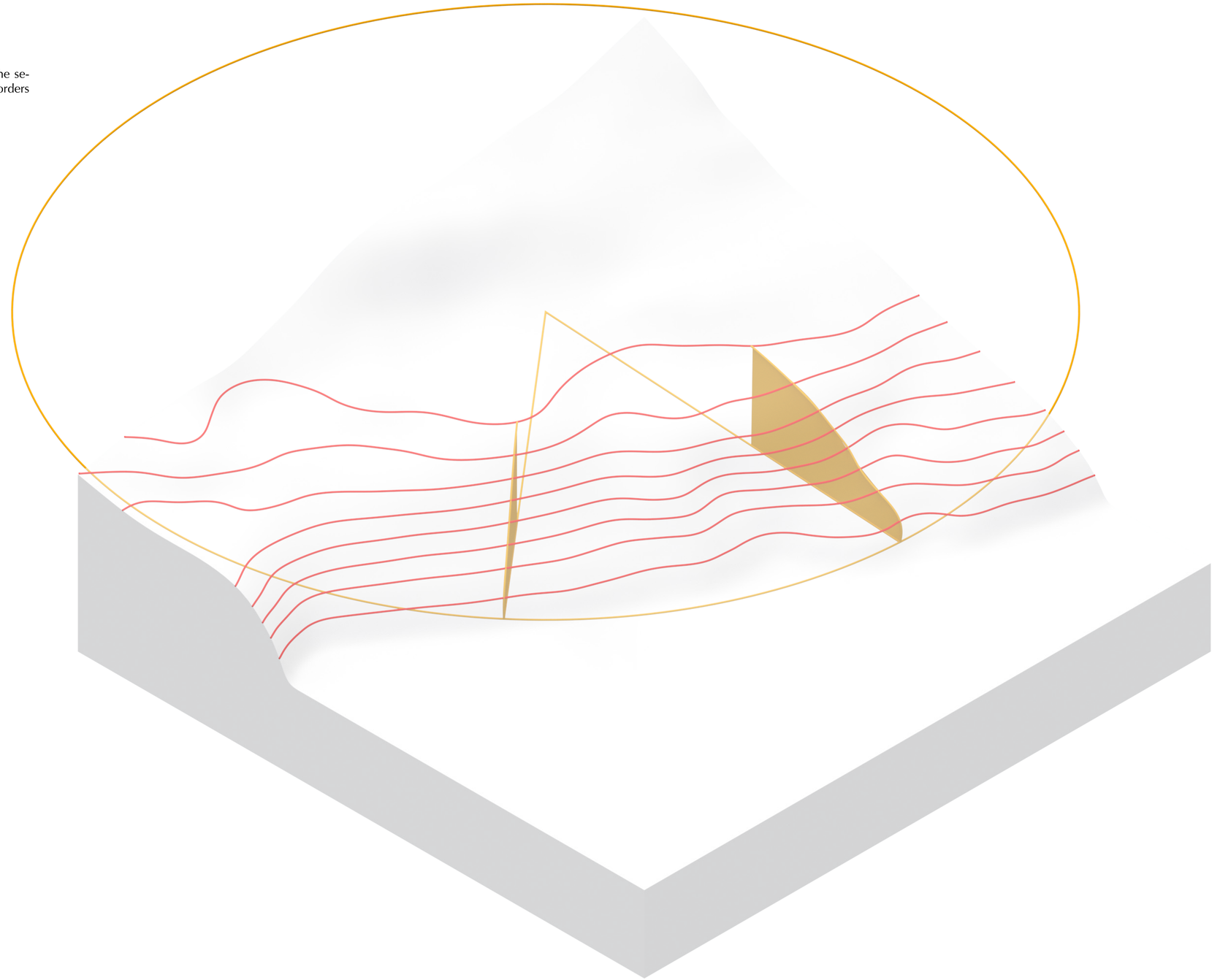
The terrain was selected as the starting point for the design, with contour lines at 4-meter intervals (bar the ground floor) being the cornerstone of the architectural concept.



## Shape Forming

Setting Boundary

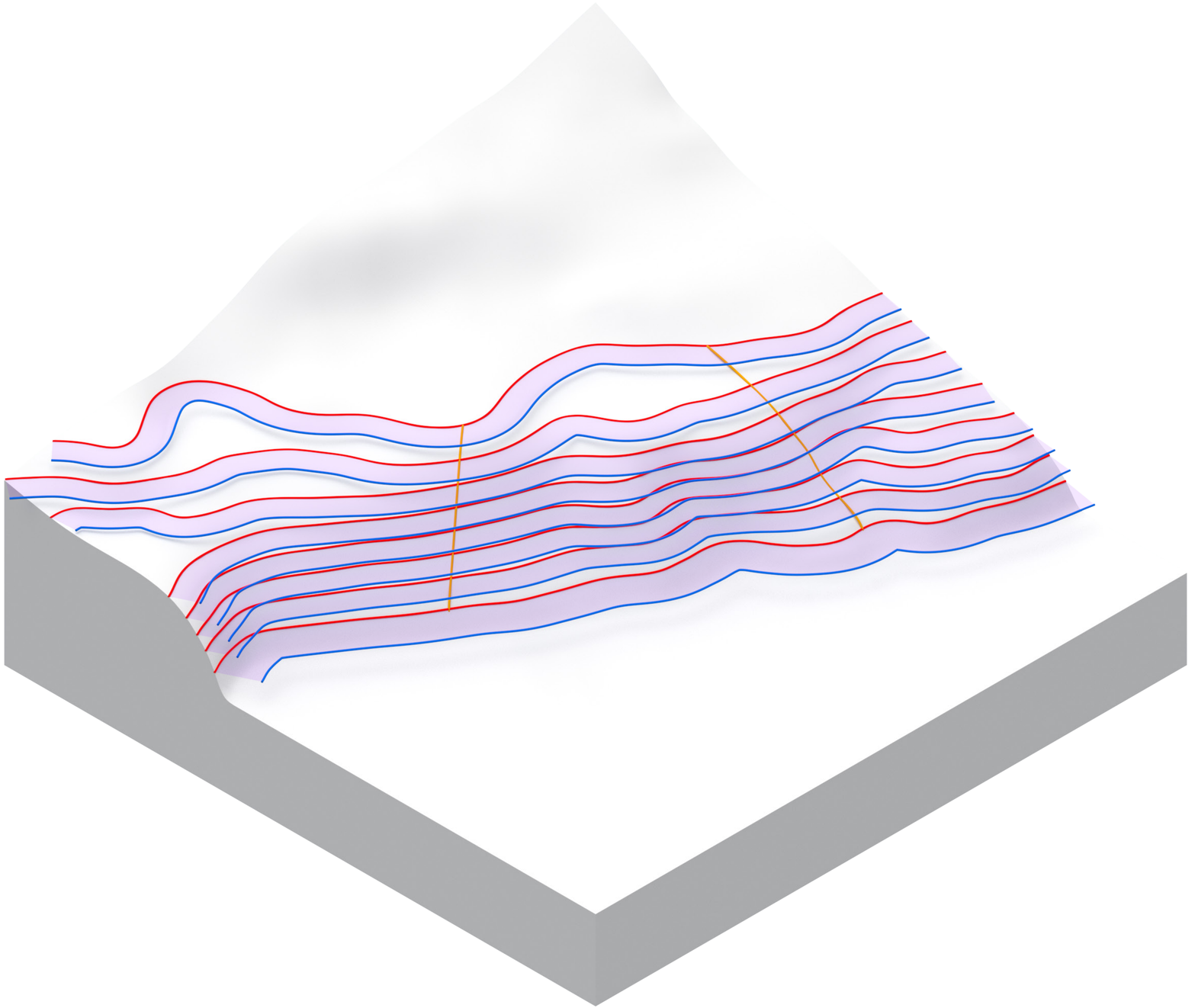
A uniform circle's radii were projected onto the selected contour lines, shaping the building's borders with consistency across all levels.



## Shape Forming

### Offsetting Contour Lines

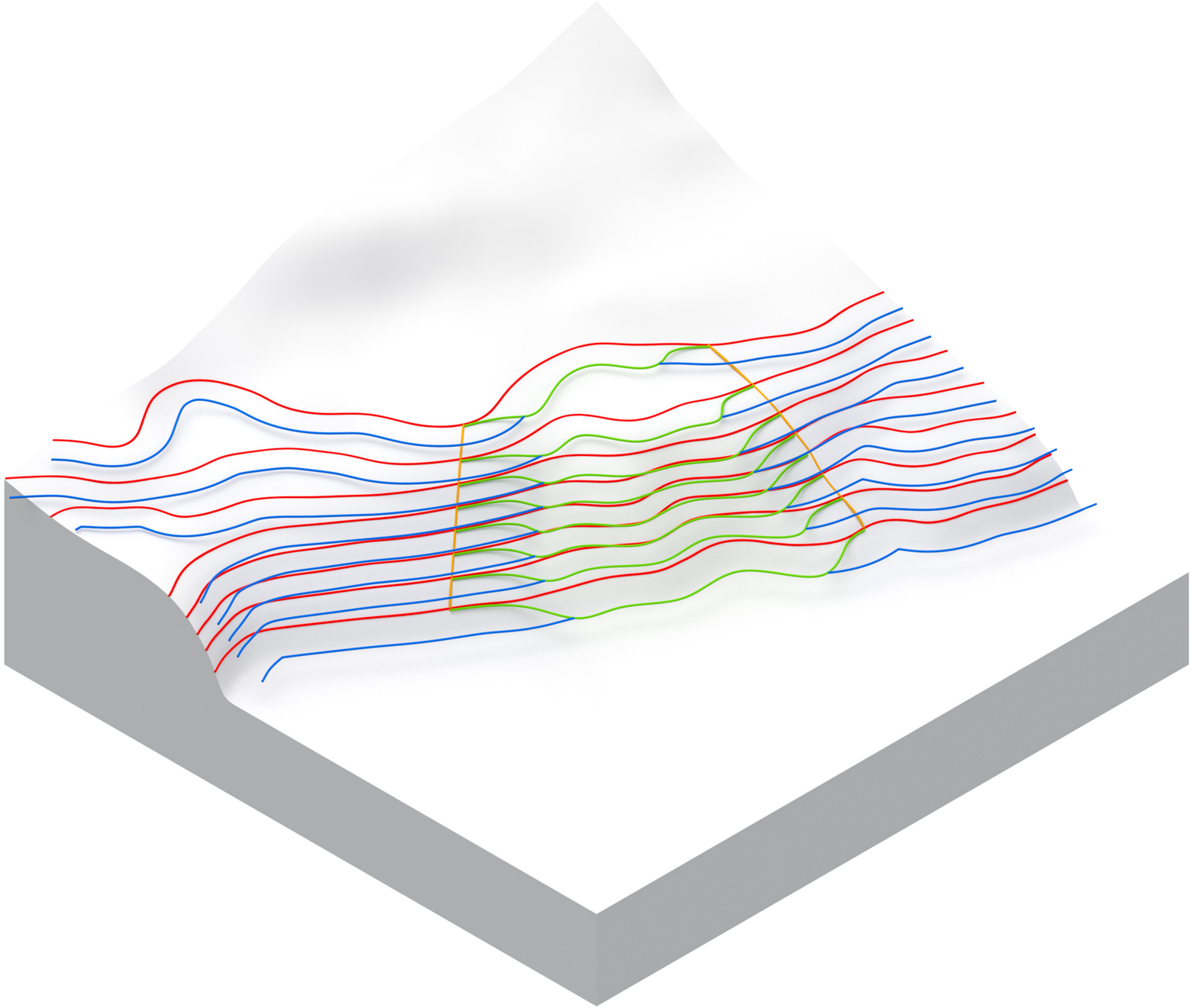
To create floor spans, the selected contour lines were offset by 10 meters, producing additional offset contour lines.



## Shape Forming

Joining Contour Lines

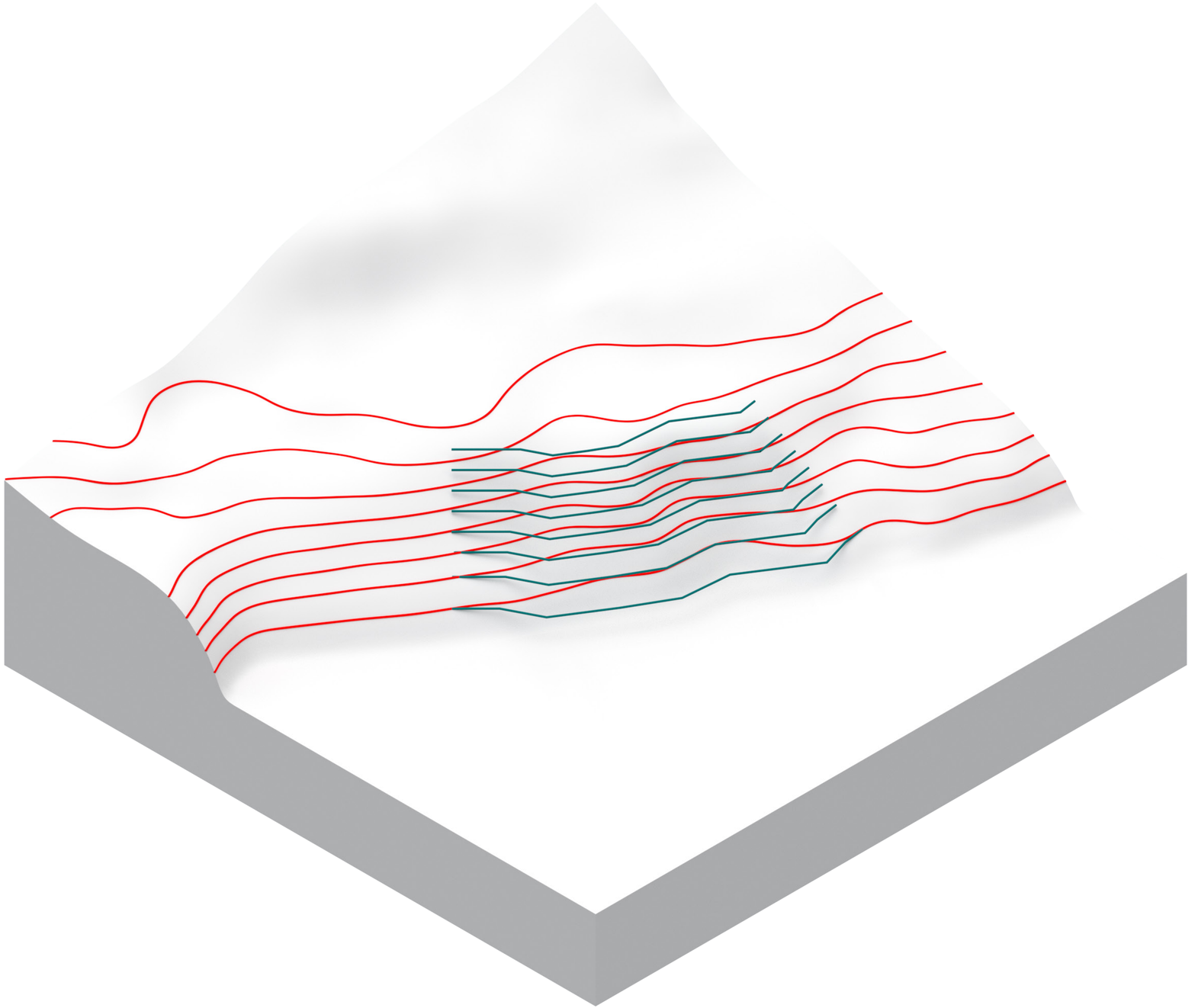
The selected and offset contour lines were then joined according to the predetermined boundaries.



## Shape Forming

Common Pattern

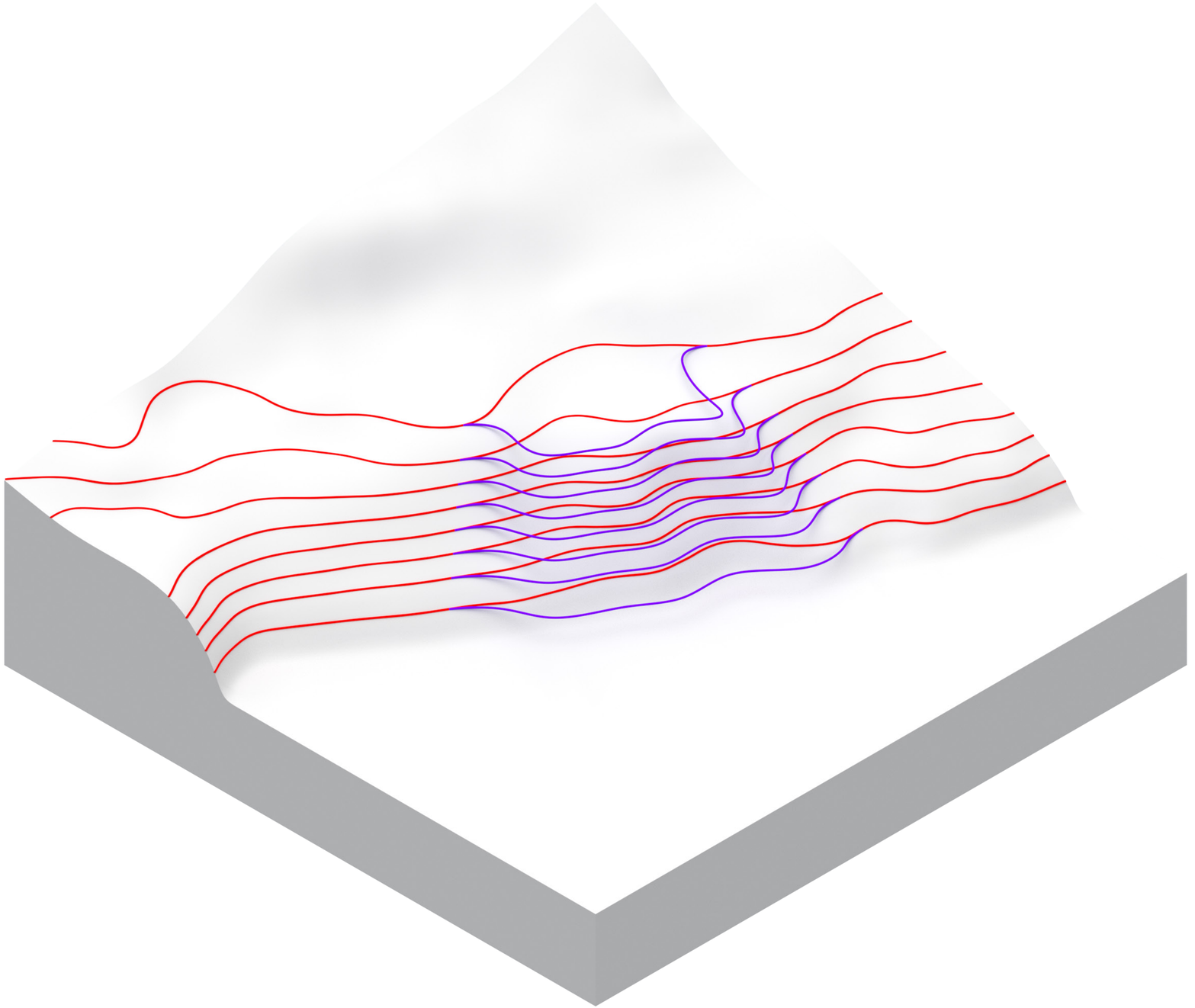
After carefully studying and calculating the average curvature, a shared pattern across all levels was established.



## Shape Forming

### Rationalisation

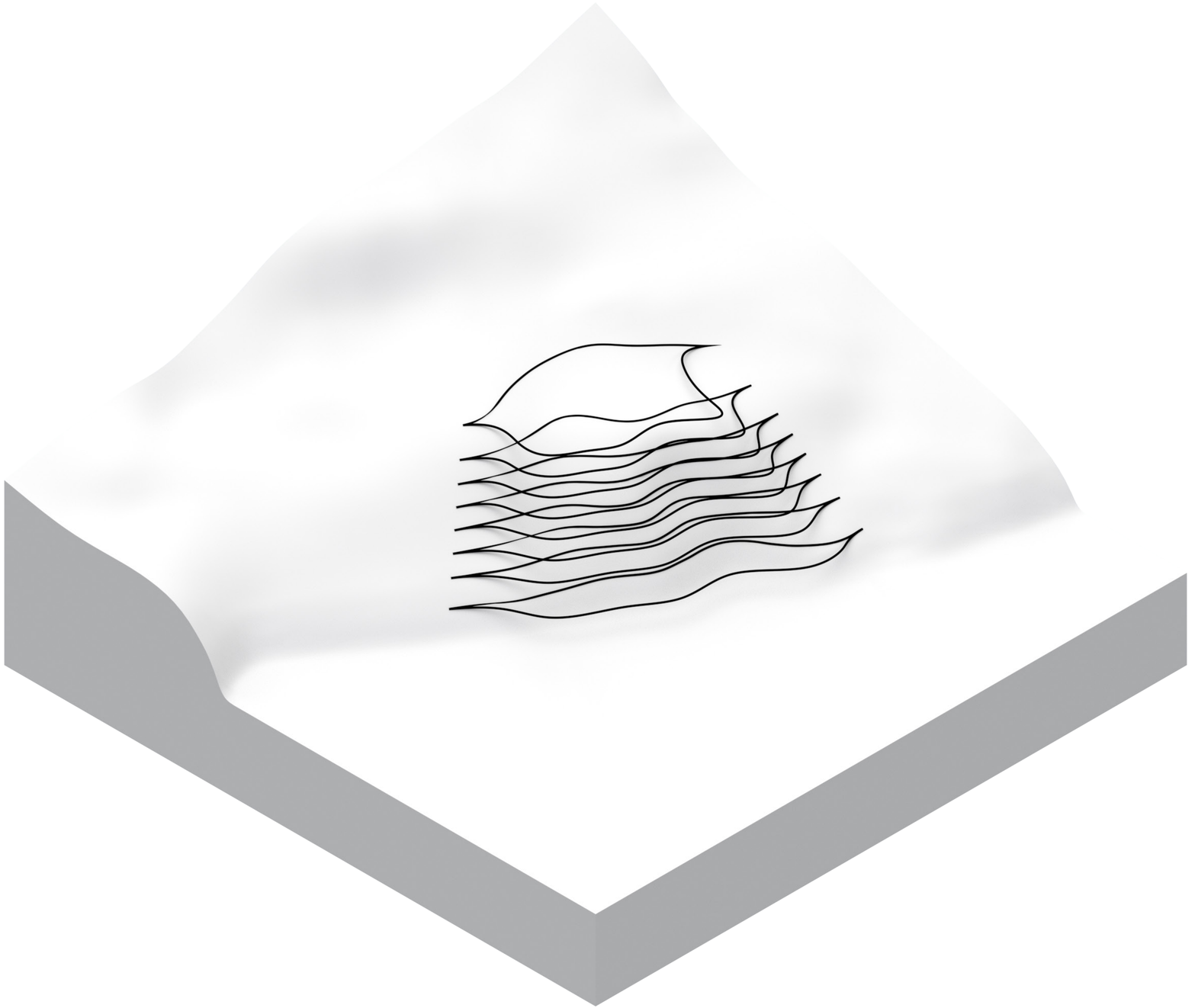
The shared pattern was then used to rationalise the floor spans, promoting consistency whilst preserving the charm of the natural terrain curvature.



## Shape Forming

Forming Floor Plan

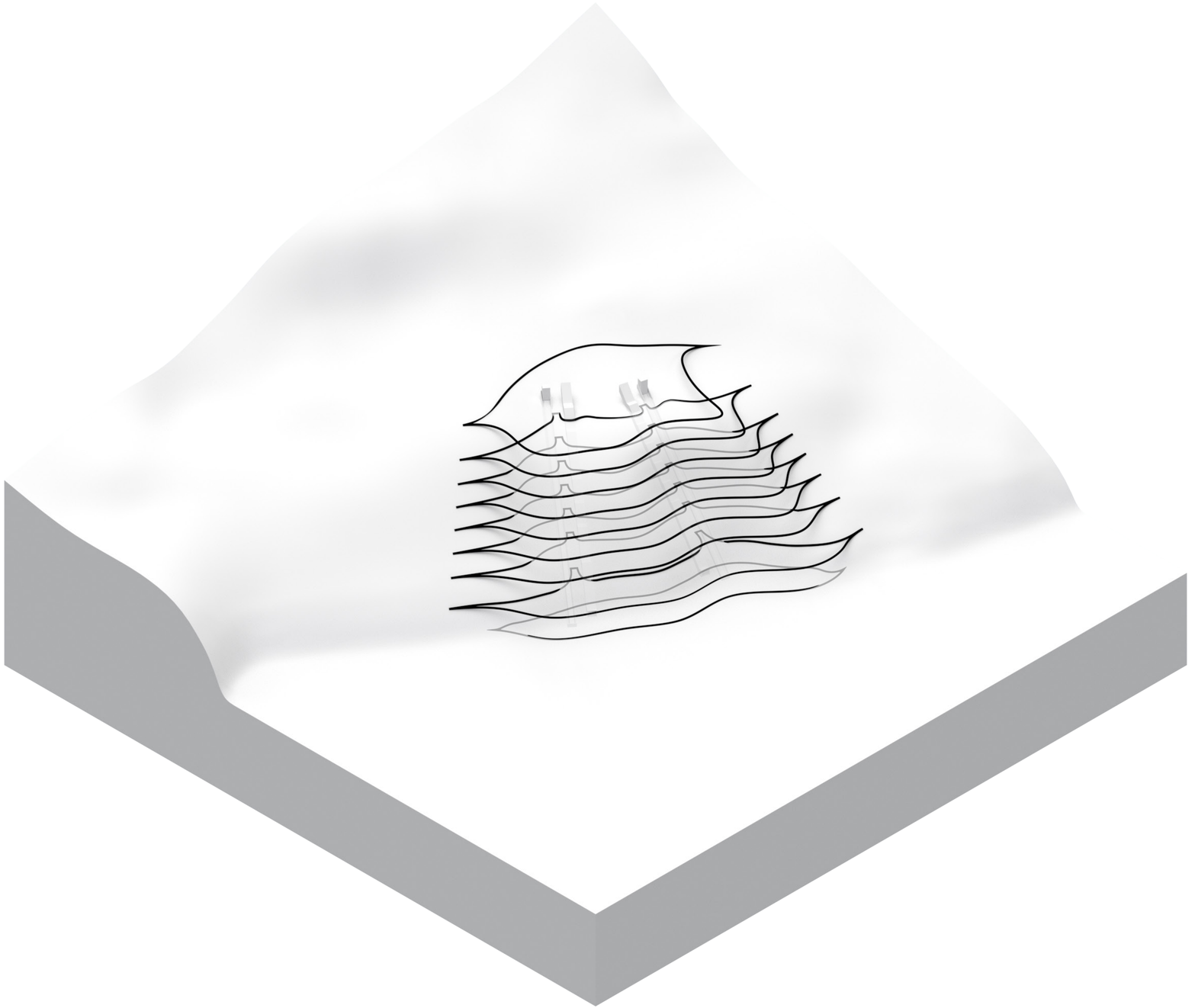
The floor plan was subsequently finalised based on the rationalised pattern and the set boundaries.



## Shape Forming

Lift Shaft & Staircases

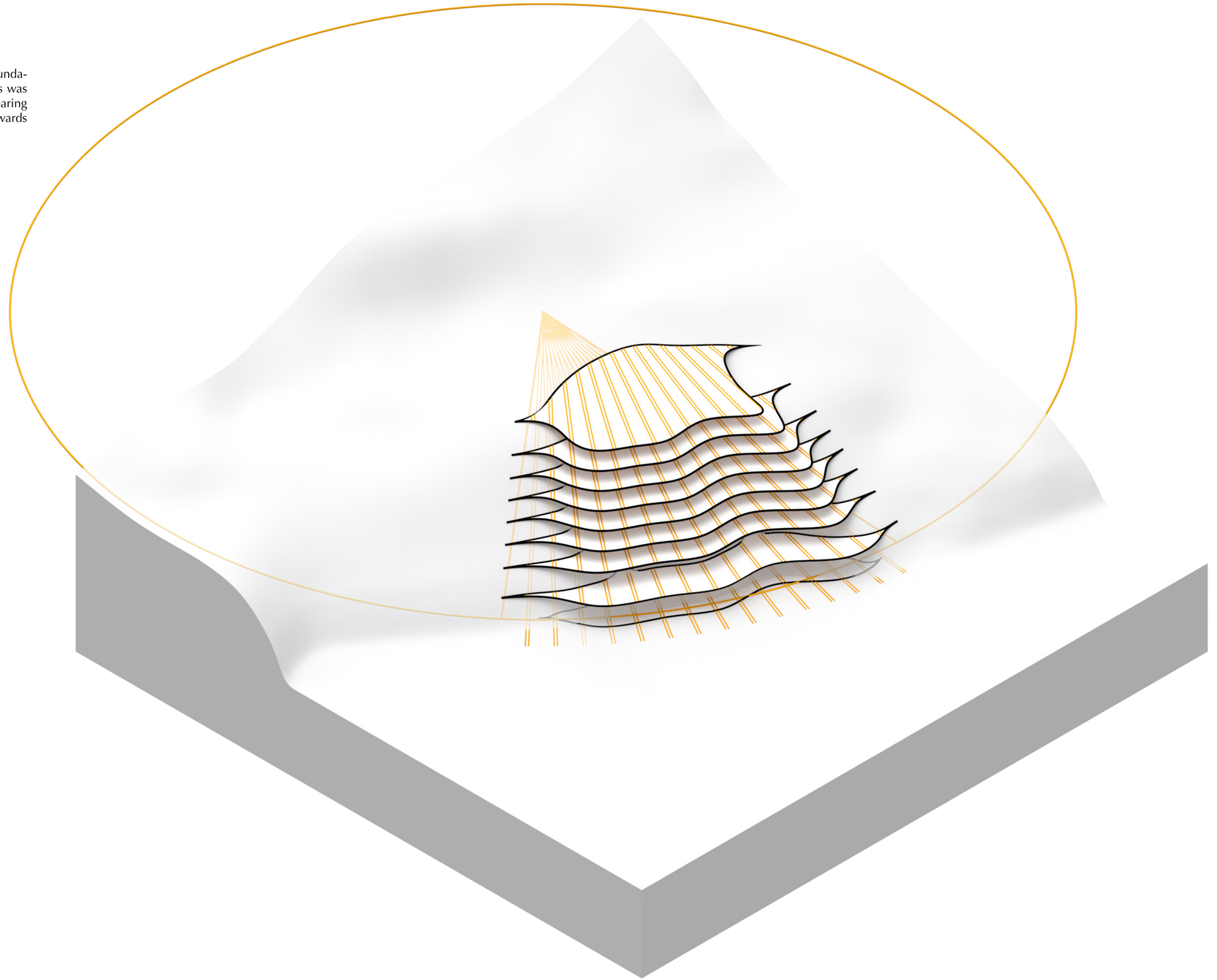
To account for the significant hill slope, and to respect the original design ethos of minimal intrusion into nature, inclined lifts were introduced. Accommodations were made in the floor plan to incorporate the lift shafts and staircases.



## Shape Forming

### Load-bearing Lines

To achieve optimal load distribution to the foundation, the same circle used to define boundaries was further divided into 13 sectors with 14 load-bearing lines, enabling the load to be directed downwards towards the foundation.



## Construction

### Foundation

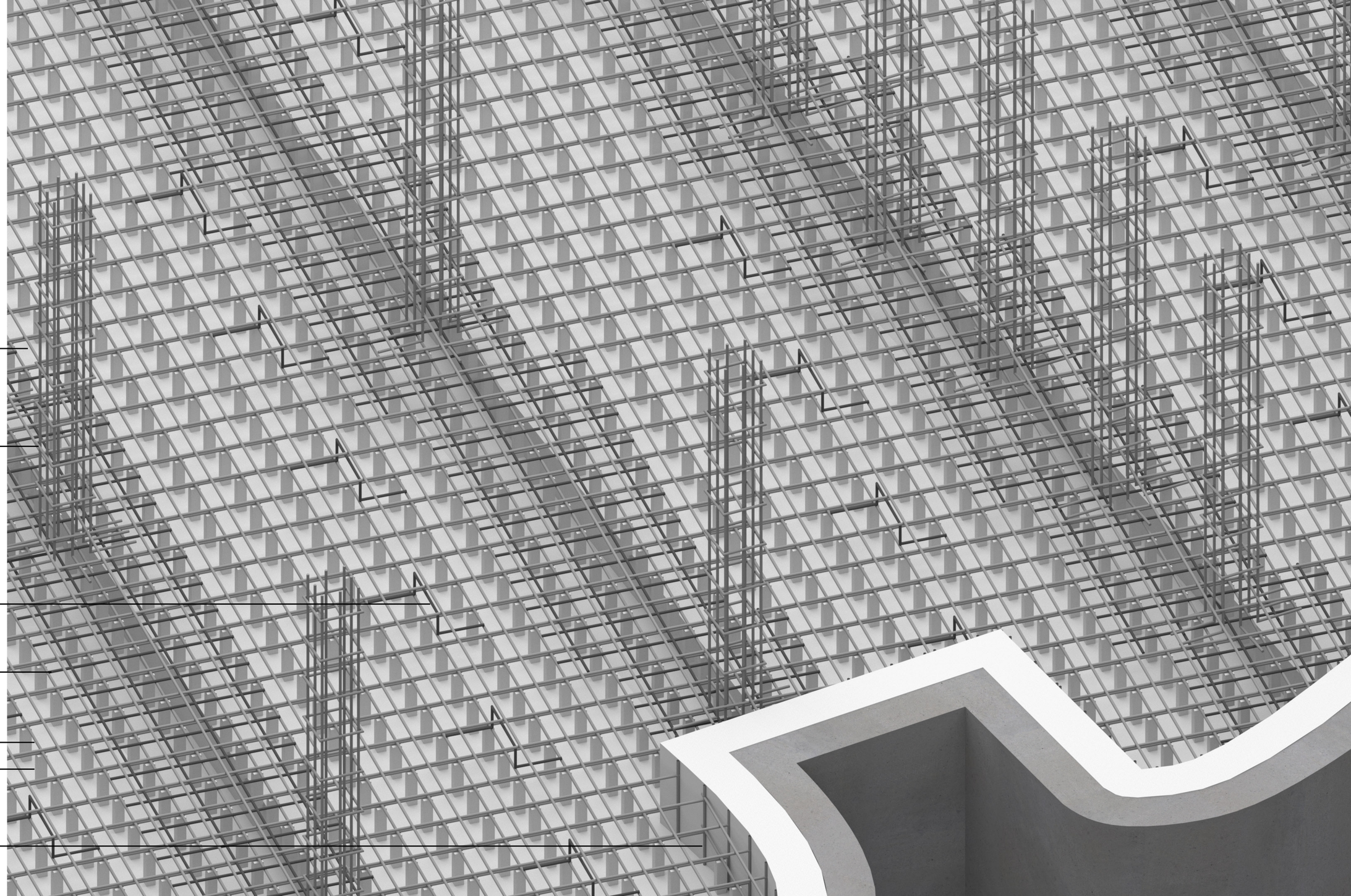
The construction process commenced with the building of retaining walls and foundation, using a MAT foundation where each sector forms a load-bearing MAT.



## Construction

### Foundation

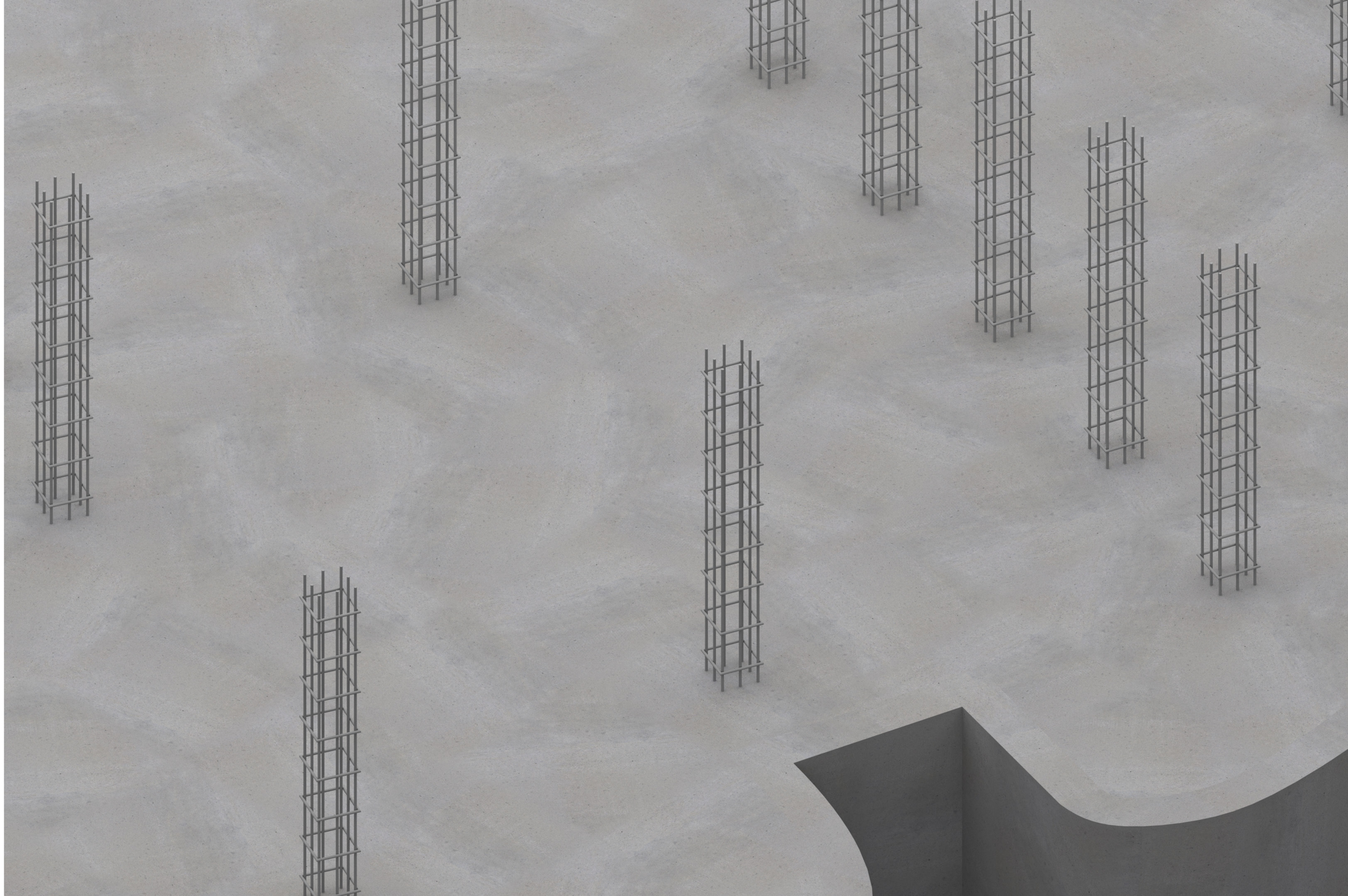
A comprehensive rebar structure was constructed upon the cover blocks and PCC to provide reinforcement for the MATs, load-bearing walls and columns.



## Construction

### Foundation

Concrete was subsequently poured into the formwork to complete the foundation construction.



## Construction

Carbon Calculation

| Construction Method | $kgCO_2e/kg$ | Advantages | Disadvantages | Feasibility | Cost | Transportation |
|---|---|---|---|---|---|---|
| In-situ Concrete C40/50 | 0.138 | High strength<br>Versatility in design<br>Suitable for curved structures<br>Reduced transportation costs | Time-consuming curing process<br>Requires formwork | High | Moderate - High | Low<br>(Mixed on-site, little precast element) |
| Precast Concrete C40/50 | 0.178 | Faster construction<br>Quality control in factory settings<br>Consistent quality | Requires transportation<br>Less flexibility in changes on-site | High | Moderate | High<br>(Large precast element) |
| Insulated Concrete Formwork (ICF) | 0.280 | Excellent insulation<br>Energy efficiency<br>Suitable for cold climates<br>Versatile design for curved structures | Specialised labor required<br>Higher initial cost | High | High | Low - Moderate<br>(Lightweight forms, but specialised transport) |
| Blockwork | 0.120 | Durable<br>Aethetic appeal<br>Traditional method | Limited to linear<br>Planar structures<br>Heavier construction | Moderate | Moderate | Moderate<br>(Relatively small, but bulky) |
| Timber Studwork | 0.263 | Renewable<br>Carbon sequestration<br>Lightweight<br>Quick construction | Pests<br>Regular maintenance<br>Fire-resistance<br>Height limitations | High | Low - Moderate | Moderate<br>(Large precast element, but relatively lightweight) |

Data from P. GO and others, 'Table 2.3, 2.2 Inputs', How to calculate Embodied Carbon (Institution of Structural Engineers (ISTRUCTE 2022)

**Floor - In-situ Concrete**

Prioritising the building's durability, especially in the chilly Harlech climate, concrete was identified as the ideal material for the structure, ensuring long-lasting performance with minimal upkeep. The building's distinctive design, marked by a lack of straight lines on the floor plan, called for a construction approach that offers adaptability. In-situ concrete poured using formwork on-site is perfectly tailored for such intricate, curvilinear designs. This method also provides the flexibility for immediate modifications, accounting for any differences between the actual terrain and computer models. Moreover, given the logistical challenges presented by the site's singular vehicle access route (primary access), the benefits of in-situ concrete became even more pronounced. Its application considerably cuts down on transportation costs and complications, further cementing its choice for floor construction.

**Load-bearing Wall - Insulated Concrete Formwork (ICF)**

ICF, or Insulated Concrete Formwork, offers outstanding insulation, making it a prime choice for chilly locations like Harlech. The energy efficiency of ICF walls translates to lower heating expenses, presenting long-term operational advantages. Furthermore, ICF is adaptable in its design, facilitating the creation of curved and distinctive structures, in line with the design prerequisites for sinuous walls. The amalgamation of insulation, energy-saving, and design versatility renders ICF a persuasive option for the building's walls. Given that the formwork remains an integral part of the structure, it considerably diminishes the CO2 emissions compared to conventional formwork construction techniques. Consequently, ICF was chosen as the construction method for the load-bearing walls.

| Element | Construction Method | $kgCO_2e/kg$ | Volume ($m^3$) | Density ($kg/m^3$) | Area ($m^2$) |
|---|---|---|---|---|---|
| Floor | In-situ Concrete | 0.138 | 9,021 | 2,320 | 15,200 |
| Load-bearing Wall | Insulated Concrete Formwork (ICF) | 0.120 | 939 | 2,320 | / |

$$EC = \sum_{i=1}^{n} Q_i(ECF_i)$$

EC = Total Embodied Carbon
Q = Quantity (kg)
ECF = Carbon Factor ($kgCO_2e/kg$)
ECA = Embodied Carbon per Unit Area

$$EC = 0.138 \times 9021 \times 2320 + 0.120 \times 939 \times 2320$$

$$EC = 3149581$$

$$ECA = 3149581/15200$$

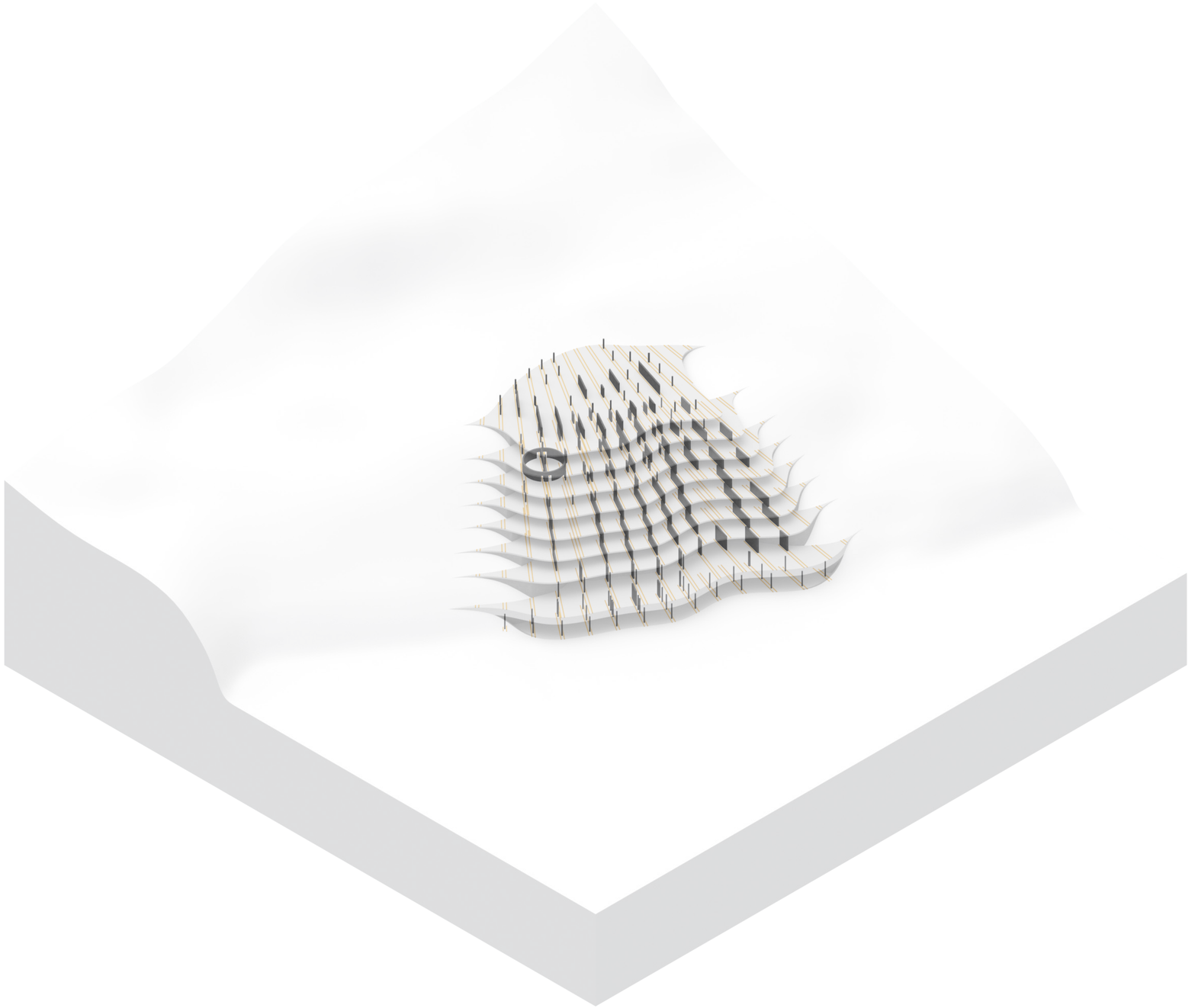
$$ECA = 207.2$$

Embodied Carbon = **207.2 $kg/m^2$**
(excluding foundation)

## Construction

### Load-bearing Walls & Columns

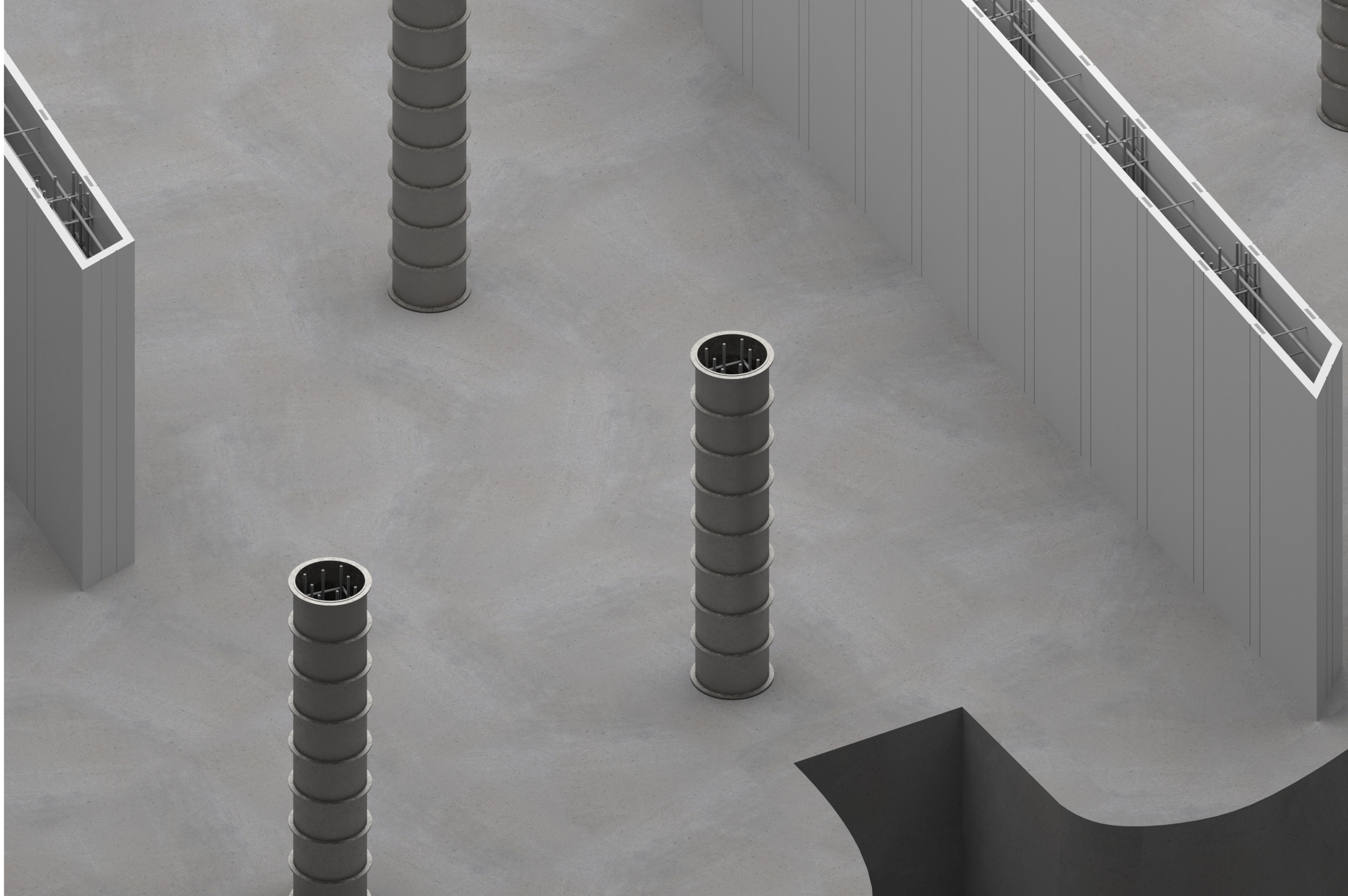
Load-bearing walls and columns strictly adhering to the projected load-bearing lines were erected, guaranteeing direct load transfer to the foundation.



## Construction

### Load-bearing Walls & Columns

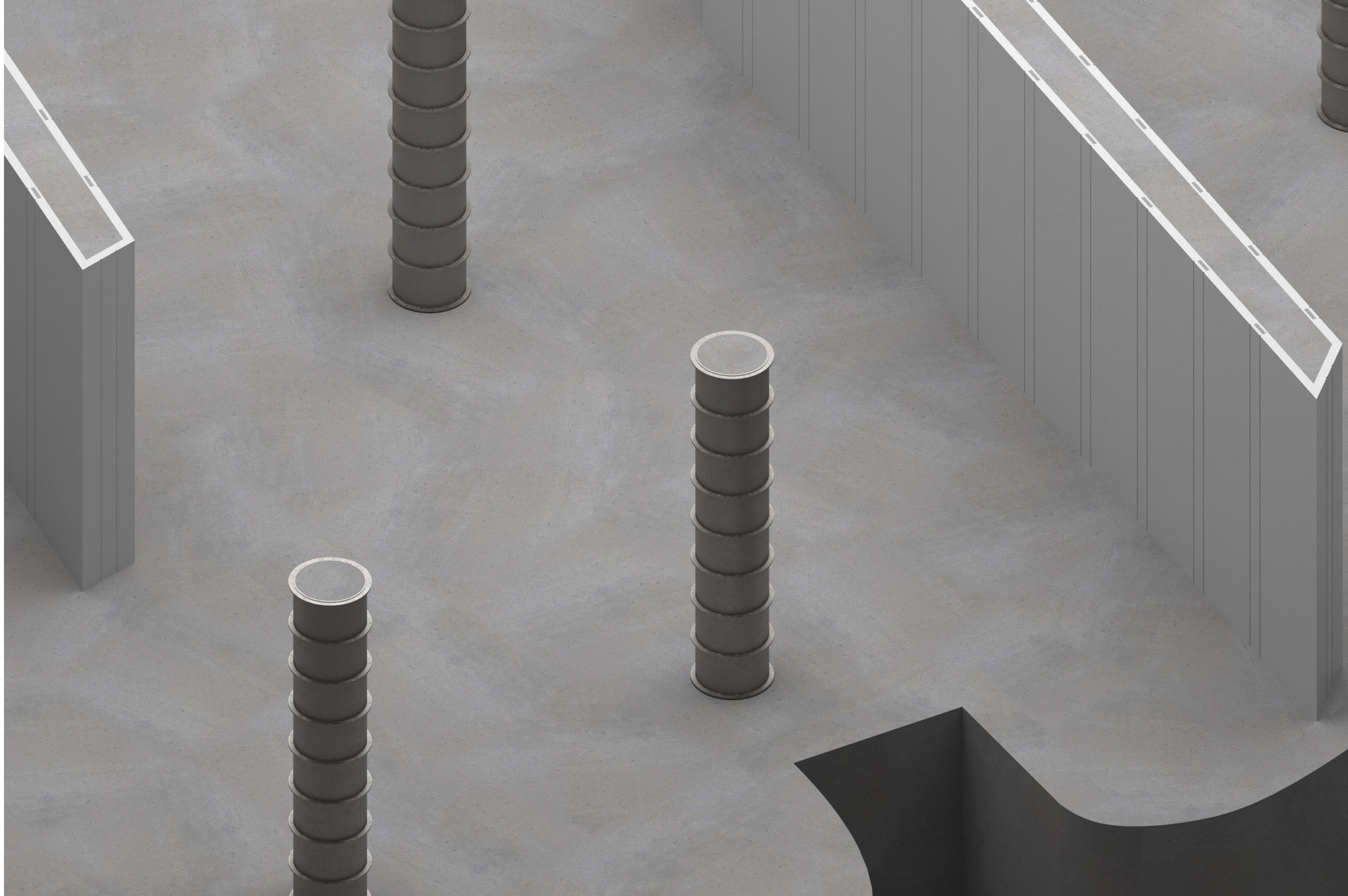
To accommodate the curved design's unique challenges, Insulated Concrete Formwork (ICF) was selected for the construction of load-bearing walls. This choice not only facilitates the creation of curvy and irregular shapes but also reduces carbon emissions and simplifies the construction sequence, as the formwork remains and integrates into the wall structure. For the load-bearing columns, recyclable steel formwork was used, negating the need for added insulation, ensuring efficiency in their formation.



## Construction

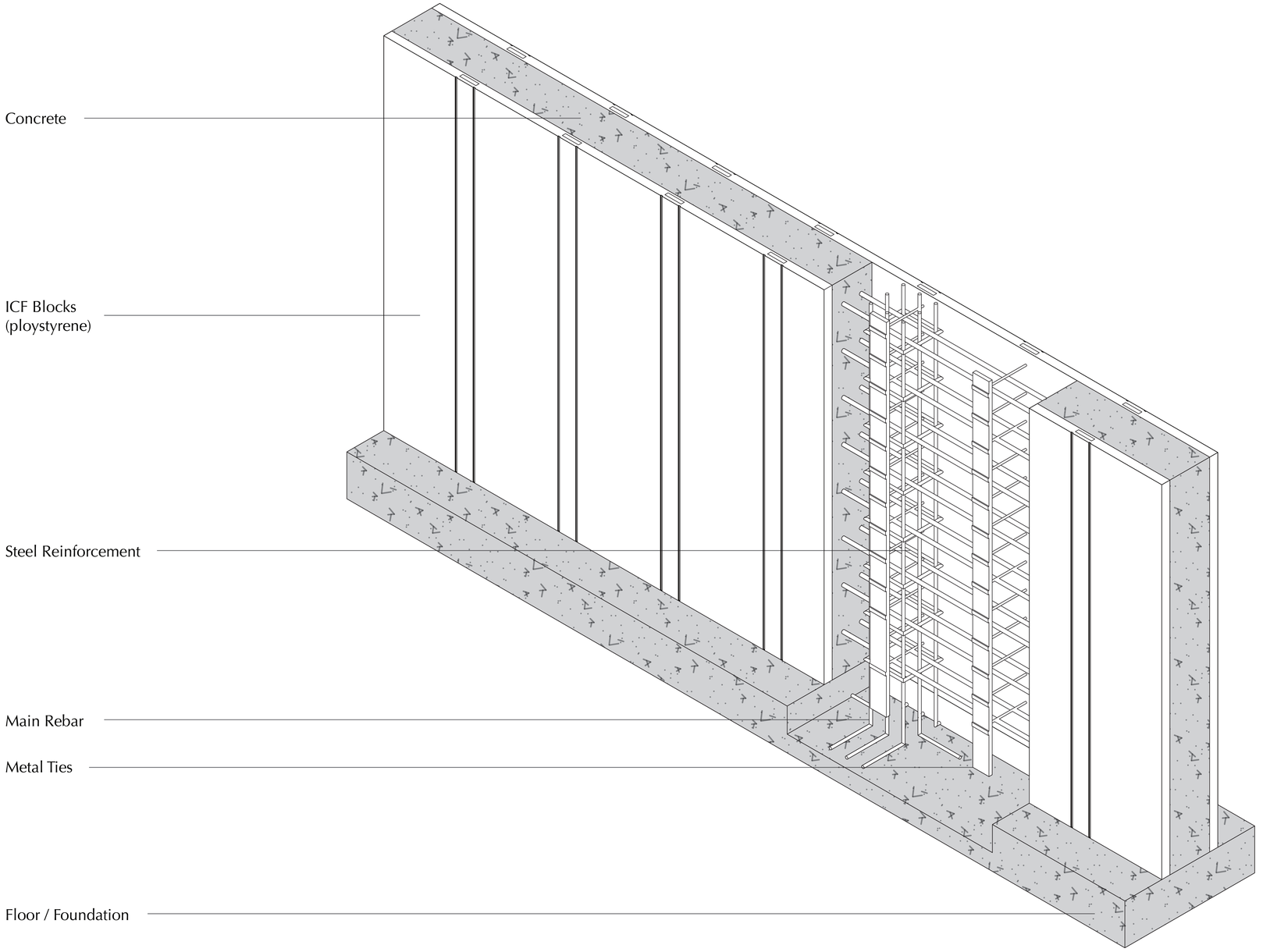
### Load-bearing Walls & Columns

Once formwork was in place, concrete was poured to finalise the construction of the load-bearing walls and columns.



## Construction

Load-bearing Wall Details



## Construction

### Floor & Ceiling

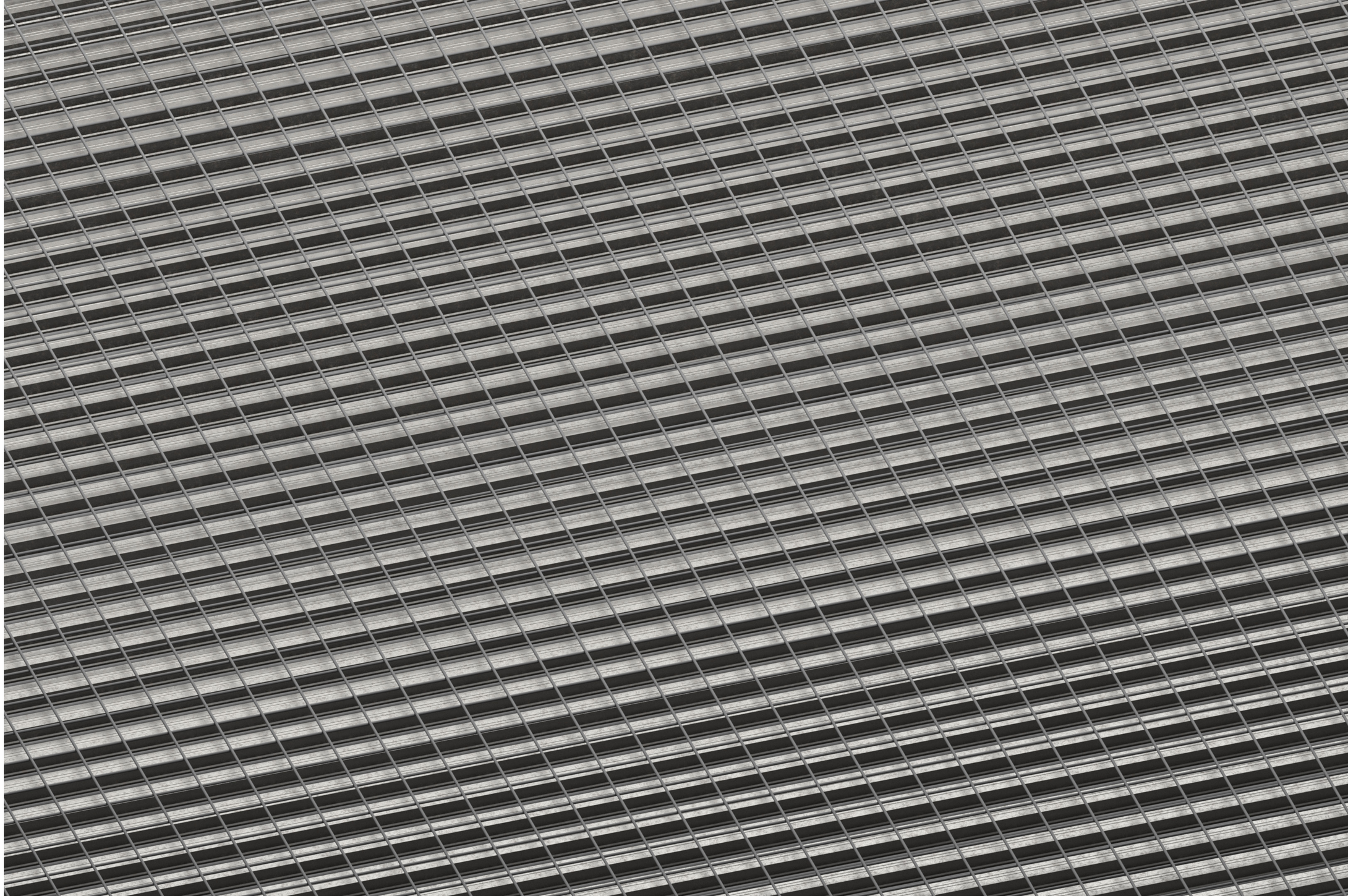
The floor and ceiling were then constructed on top of the load-bearing walls and columns.



## Construction

### Floor & Ceiling

Rebar mesh reinforcement is arranged on the steel deck, creating a formwork ready for the concrete pour.



## Construction

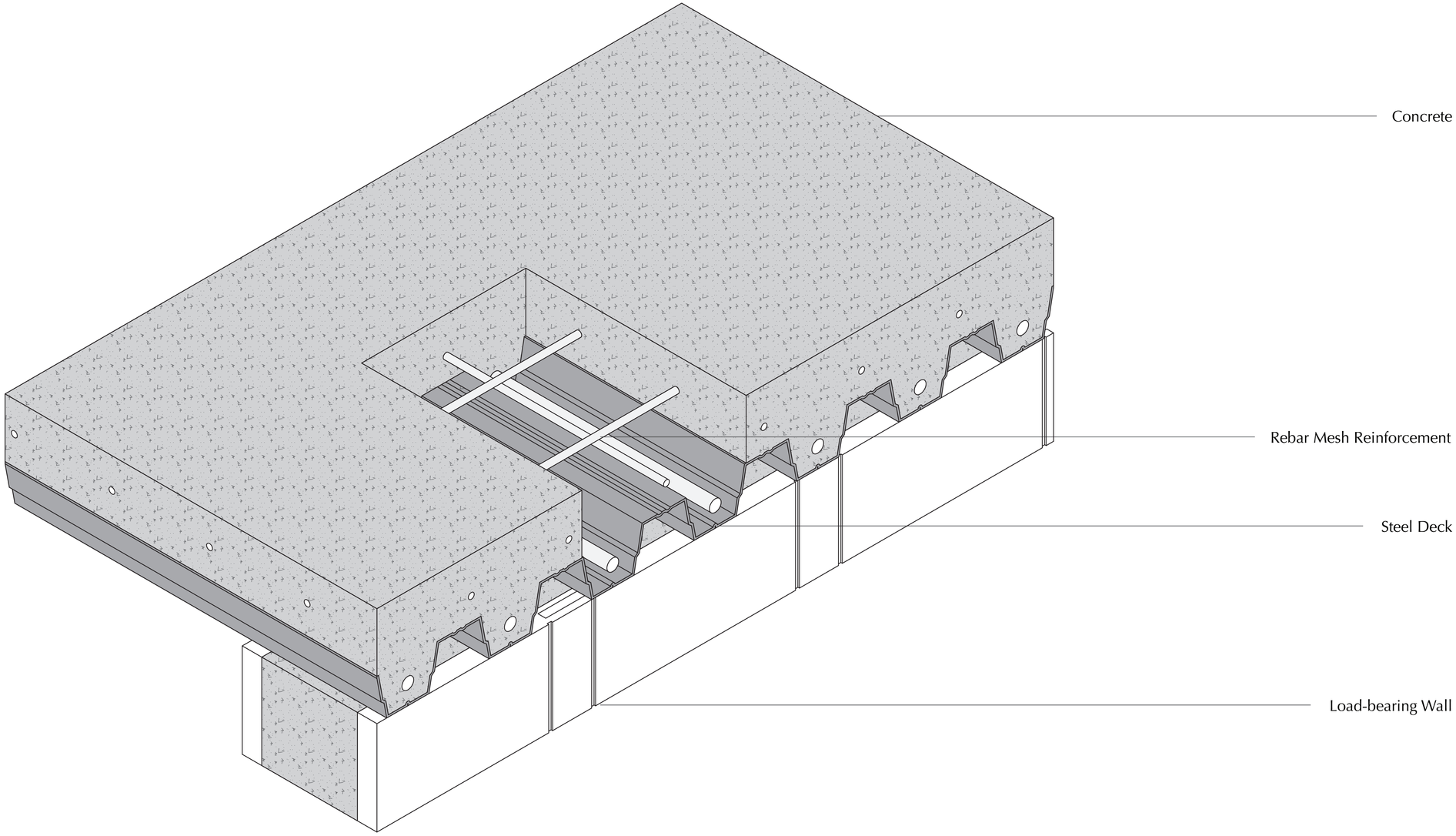
### Floor & Ceiling

Following the setup of the rebar mesh on the steel formwork, concrete is poured to create the ceiling/floor structure.



## Construction

Floor Details



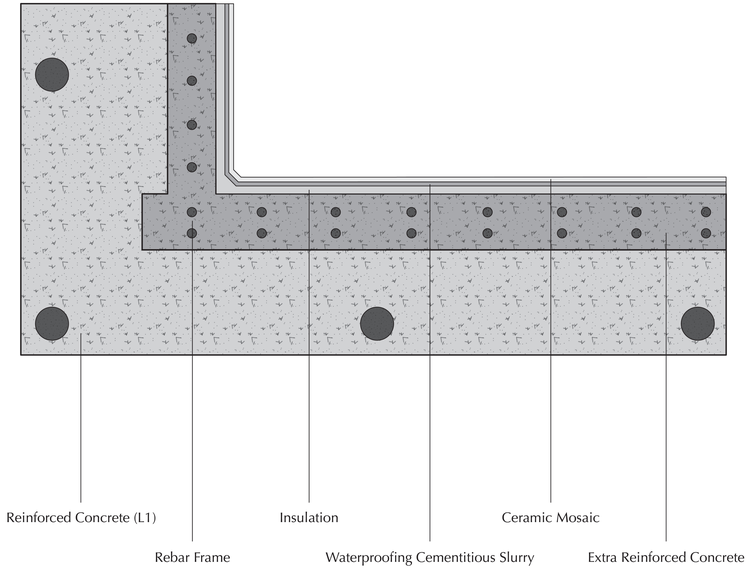
# Construction

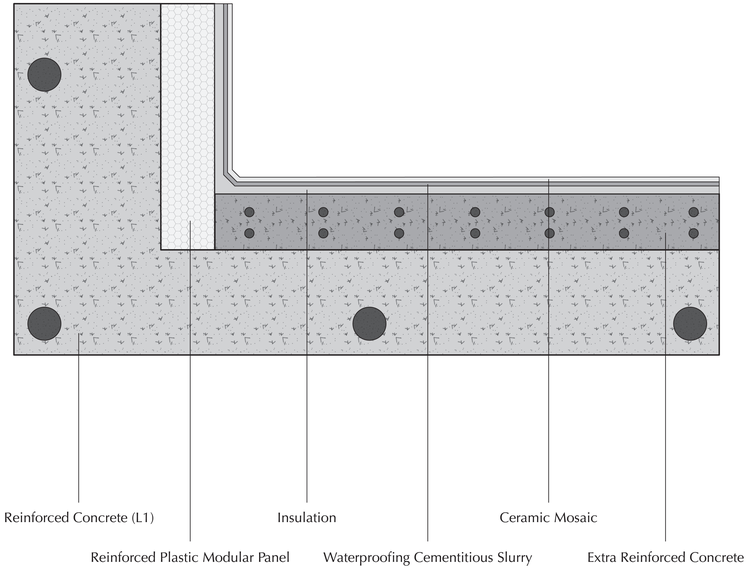
## Pool Construction Options

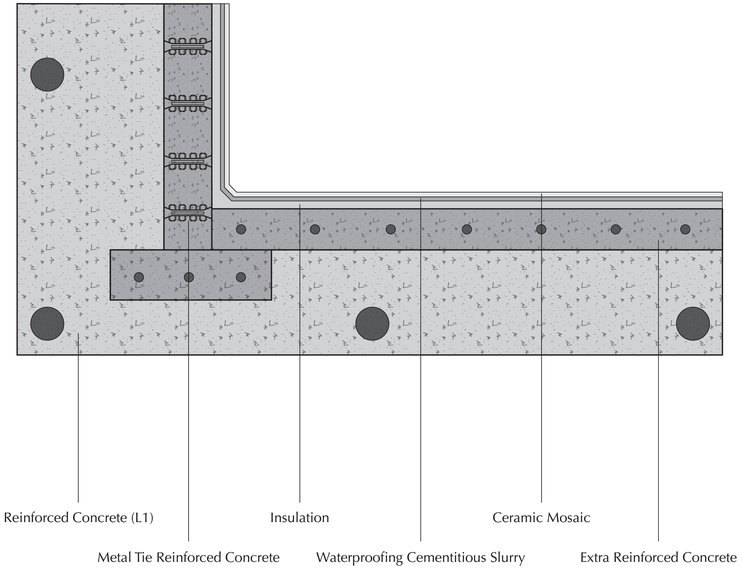
The first approach involves using a single, monolithic reinforced concrete block for the entire structure, fortified with an extra rebar frame. However, the sheer weight of such a one-piece concrete block poses significant challenges, rendering it less viable for implementation.

The second method introduces a novel alteration. While retaining the finishing layers of insulation, waterproofing cementitious slurry, and ceramic mosaic from the first option, it replaces the retaining wall with a reinforced plastic modular panel. These panels, advantageous for their ease of transport and superior insulation, raise concerns about their load-bearing capacity. This becomes particularly pressing given the expected high activity in the adjacent sunbathing area. With the absence of base support inherent to this design, the pool's bottom is supplemented by a reinforced concrete block reinforced further with an extra rebar frame.

The third and preferred option involves employing metal-tie-reinforced concrete for the pool's retaining wall. In addition to this, a reinforced concrete block at the base supports the pool's bottom, which itself is reinforced by yet another similar concrete block. The construction is completed with layers of insulation, waterproofing cementitious slurry, and ceramic mosaics. Upon thorough evaluation of the inherent merits and limitations of each approach, the third method emerges as the most favourable for the construction of the pool.



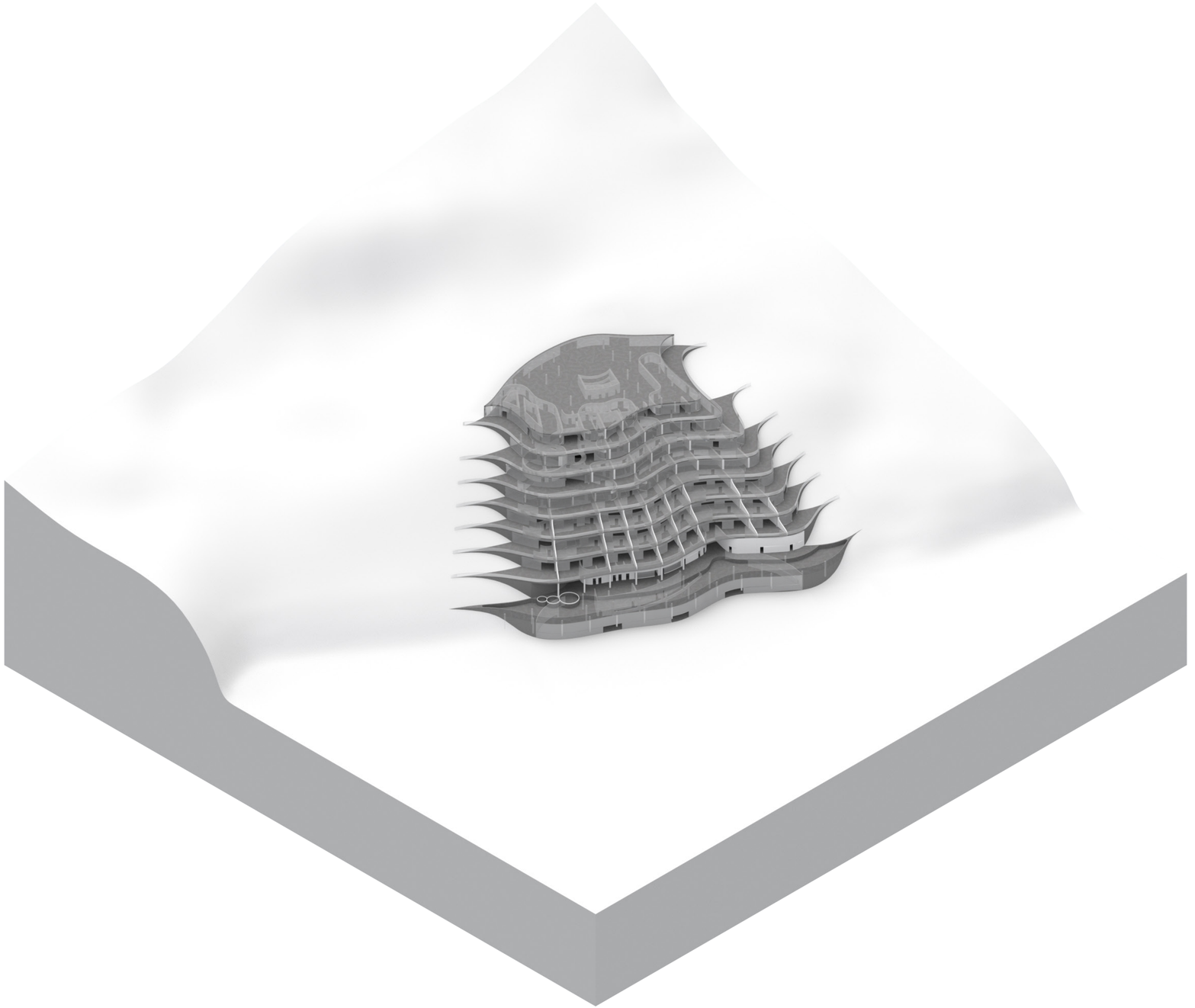



## Construction

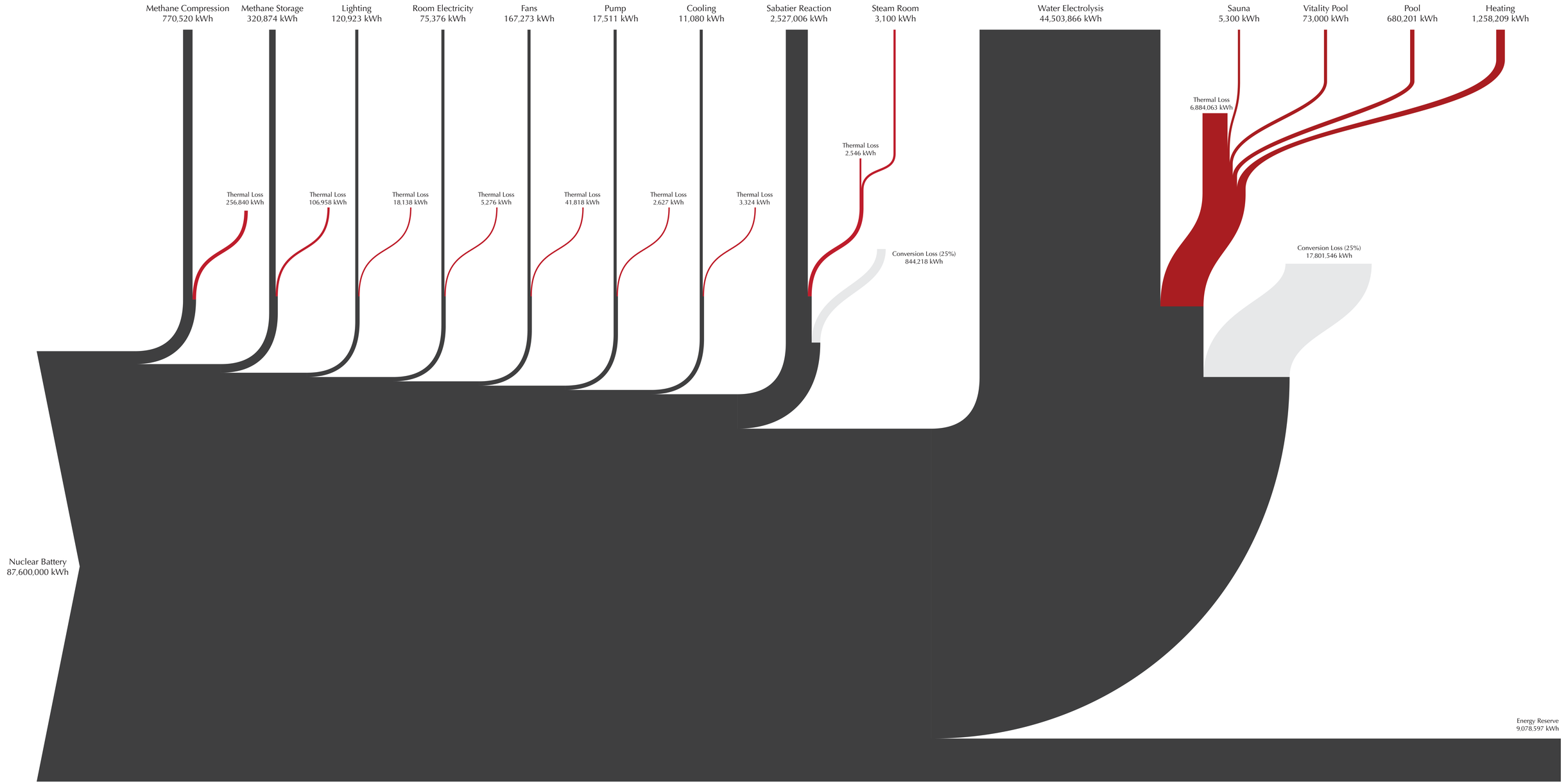
### Internal Design

The internal and partition walls, are designed with unreinforced concrete complemented by insulation, delineate the space according to its various functions.



# Energy System

Annual Energy Flow



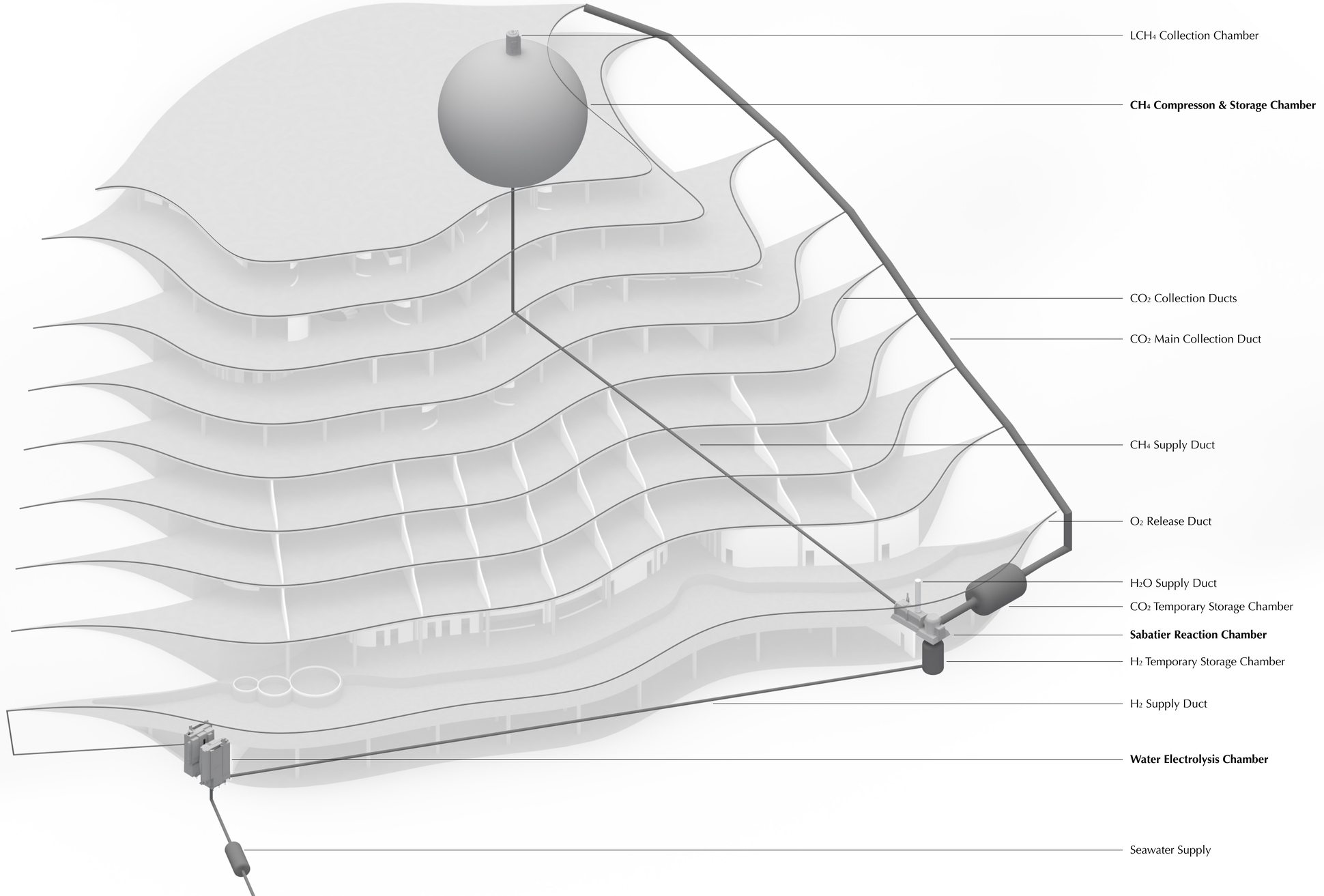
# Energy System

## System Layout

Located on G are the Water Electrolysis Chamber and Sabatier Reaction Chamber. Meanwhile, the Methane ($CH_4$) Compression & Storage Chamber is positioned on L8 for convenient retrieval. Seawater is channelled directly from the shore to the Water Electrolysis Chamber, which in turn produces $O_2$, which is then vented through an integrated release duct in the façade of L1.

$H_2$ produced in the Water Electrolysis Chamber is transferred to the temporary storage within the Sabatier Reaction Chamber. Concurrently, $CO_2$ from all levels is consolidated via the $CO_2$ Collection Ducts that converge into the $CO_2$ Main Collection Duct, leading to the Sabatier Reaction Chamber's $CO_2$ temporary storage. This sets in motion the transformation of $H_2$ and $CO_2$ into $CH_2$ and $H_2O$ (clean water). The latter is distributed throughout the building, with a significant portion being directed to the pool. Produced $CH_4$ is channelled to the $CH_4$ Compression & Storage chamber, where it's condensed into liquid methane ($LCH_4$) ready for collection.

While the bulk of the Water Electrolysis Chamber and Sabatier Reaction Chamber is subterranean, essential sections remain accessible on G for maintenance. The entire spherical portion of the $CH_4$ Compression & Storage Chamber is also submerged, with only the $LCH_4$ Collection Chamber extending into the L8 lobby. This design choice ensures that the building's overall form and aesthetic are maintained.



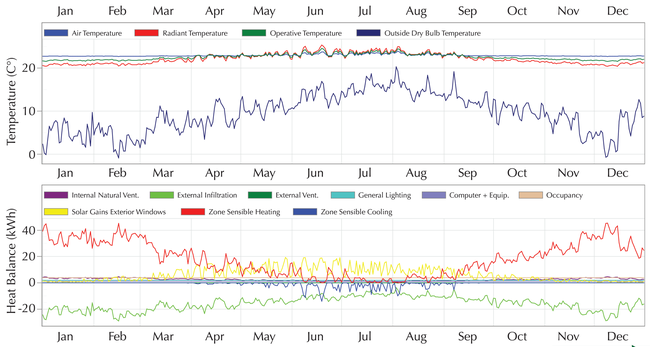
# HVAC System

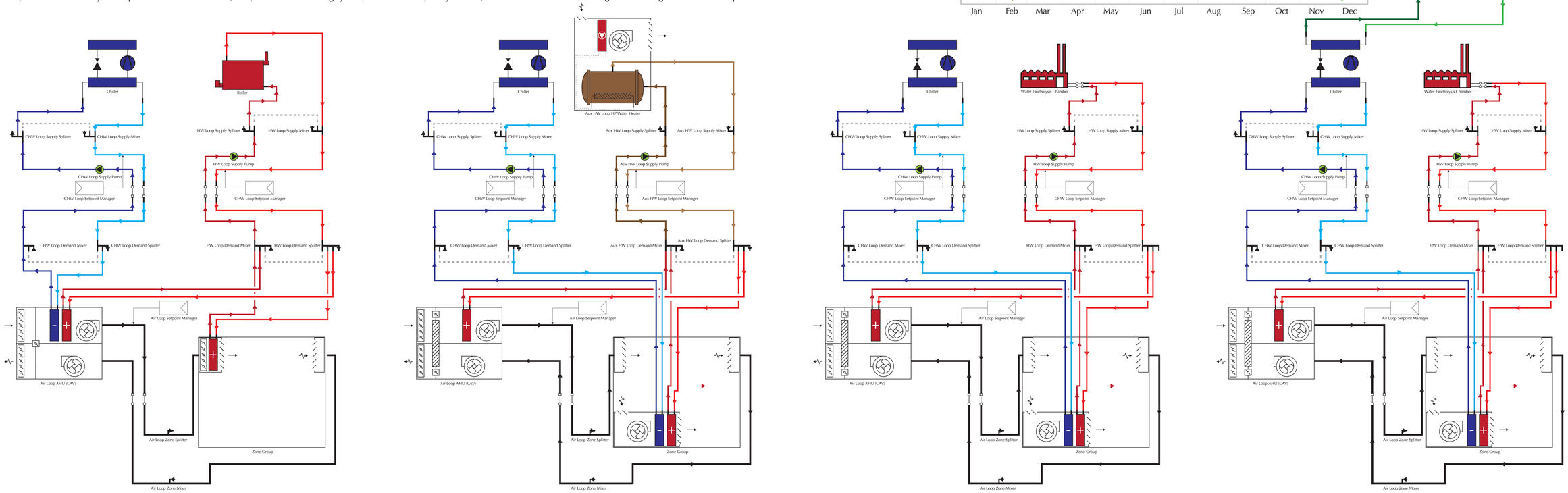
Within this section, the evolution of the HVAC system's design for the building is explored, highlighting distinct developmental phases. This intricate journey exemplifies the significance of harmonising energy consumption with the multifaceted functionality of a building, optimising its environmental footprint in the process.

The initial consideration centred around a Variable Air Volume (VAV) system paired with an Air-cooled Chiller & Boiler Heater. While this VAV system had the capacity to deliver 60°C hot water, its overall energy consumption stood considerably high. Several factors contributed to this inefficiency. The boiler's energy performance, for instance, left room for improvement. Additionally, the lack of a heat recovery mechanism in the VAV resulted in elevated cooling loads. Given the building's multifunctional spaces – encompassing areas such as guest rooms, conference centres, educational hubs, and more – the adaptability of the VAV system to diverse temperature requirements posed significant challenges. Transitioning from this, attention shifted towards the Fan Coil Unit integrated with an Air-cooled Chiller & Heat Pump. This adaptation, delivering 60°C hot water, displayed a marked reduction in energy consumption. The efficiency of the heat pump, now accompanied by a heat recovery mechanism, rendered this system more congruous with the building's intricate needs. Subsequently, attention was channelled to integrate the Fan Coil Unit with an Air-cooled Chiller that harnessed heat from the Water Electrolysis Chamber. This innovative approach to repurpose heat, which otherwise would have been lost, established an efficient means to provide 80°C hot water. Notably, even though there appeared to be an energy loss on paper, it's imperative to recognise that the effective energy expenditure for heating was practically null, given the recuperative heat source. Moreover, although the total energy consumption remains above the ASHRAE standard, the deviation is marginal. Furthermore, it should be noted that the heat from the water electrolysis chamber is essentially waste heat, further underscoring the efficiency of this iteration.

The final adaptation saw the introduction of an HVAC system incorporating a Water-cooled Chiller, utilising heat from the Water Electrolysis Chamber's heat exchanger. This system's terminal unit showcased a fan coil, reminiscent of a test tube, bolstered by an independent AHU with heat recovery capabilities. Operating on a variable flow rate, both the heated and chilled water circuits assured heightened efficiency and adaptability. The incorporation of a water-cooling tower further mitigated cooling energy requirements.

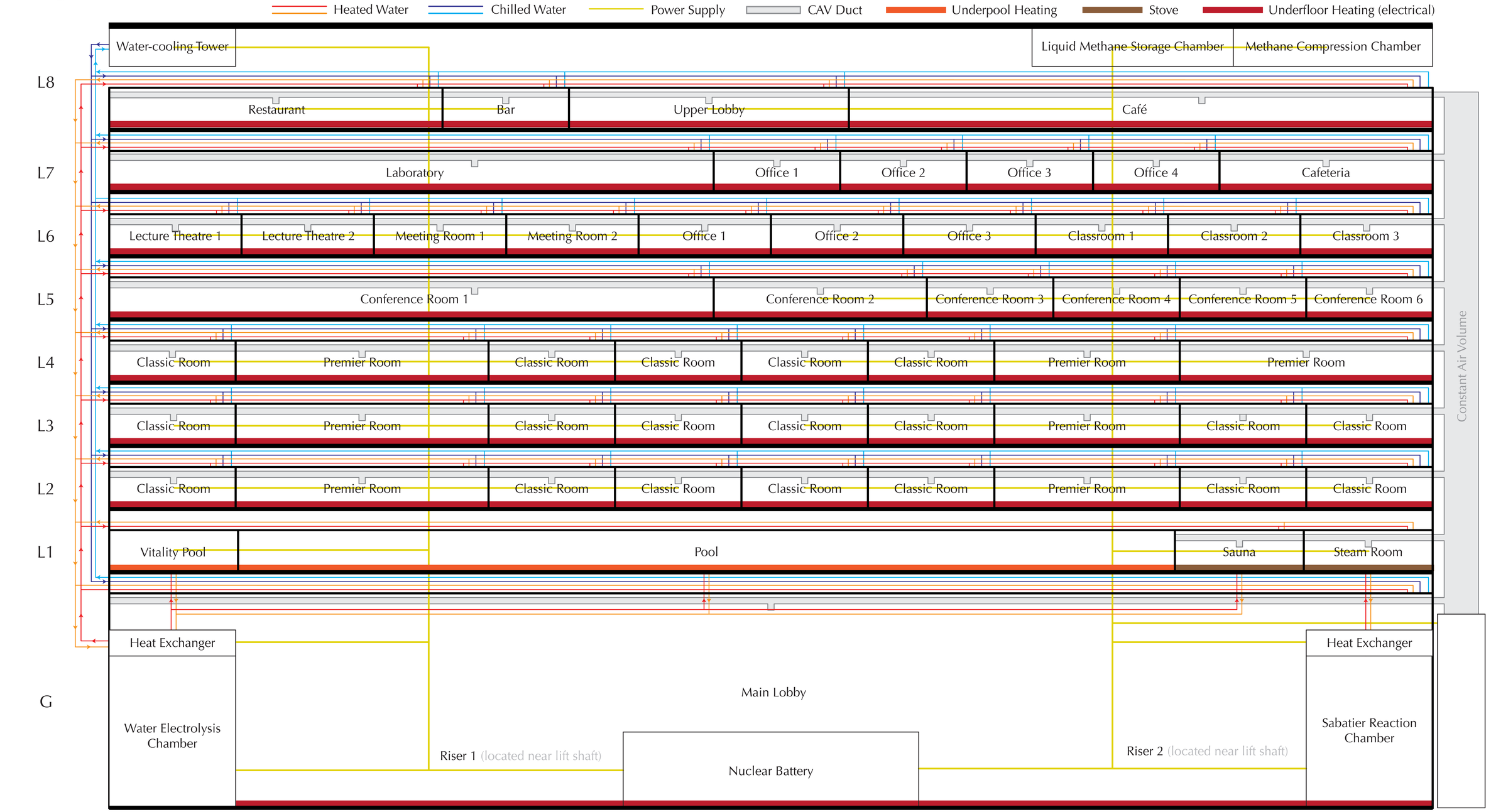
While the cooling system might initially appear superfluous due to its sporadic operation, it remains integral to the building's framework. There are instances during peak summer where room temperatures surpass set comfort levels, particularly in certain south-facing rooms. Moreover, specific sensitive areas, such as labs, necessitate stringent temperature control. Furthermore, bearing in mind that a sizable portion of this edifice functions as a luxury retreat or hotel, it becomes crucial to provide occupants with the luxury of temperature modulation. Thus, the presence of a cooling system, however infrequently utilised, stands testament to the building's unwavering commitment to optimal comfort.



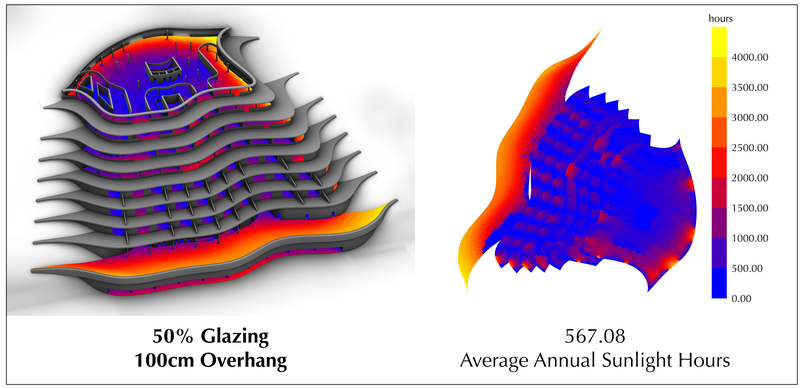

| **Result (annual)** | **VAV**<br>(Air-cooled Chiller & Boiler) | **Fan Coil**<br>(Air-cooled Chiller & Heat Pump) | **Fan Coil**<br>(Air-cooled Chiller & Water Electrolysis Heat) | **Fan Coil**<br>(Water-cooled Chiller & Water Electrolysis Heat) | **ASHRAE**<br>(Standard 100-2015) |
|---|---|---|---|---|---|
| Hot Water Temperature (C°) | 60 | 60 | 80 | 80 | / |
| Heating Consumption (kWh/m²) | 301.65 | 82.37 | 106.83 (0) | 104.62 (0) | / |
| Cooling Consumption (kWh/m²) | 8.16 | 2.62 | 2.62 | 0.58 | / |
| Total Consumption (kWh/m²) | 309.81 | 84.99 | 109.45 (2.62) | 105.20 (0.58) | 67.81 |
| Total Consumption (kWh) | 3,218,922.55 | 883,046.10 | 1,137,185.50 (27,315.65) | 1,093,028.00 (6,026.2) | 704,545.90 |

## Building Services Overview



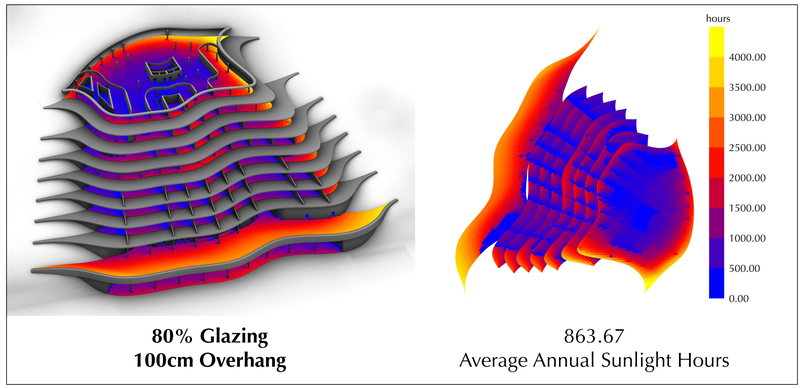
# Shading & Glazing

Sunlight Hours Analysis



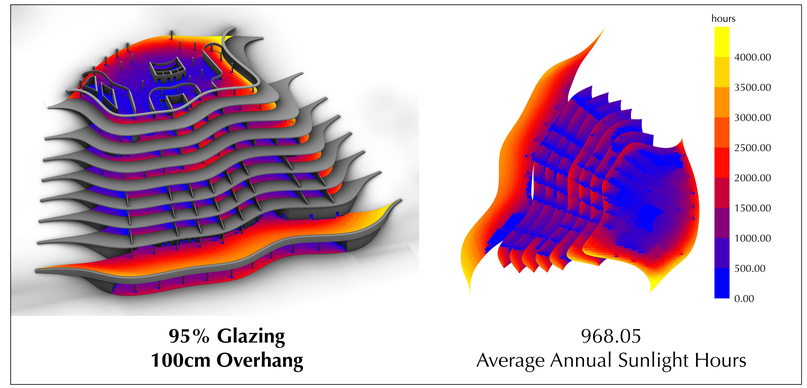

**50% Glazing**
**100cm Overhang**

567.08
Average Annual Sunlight Hours



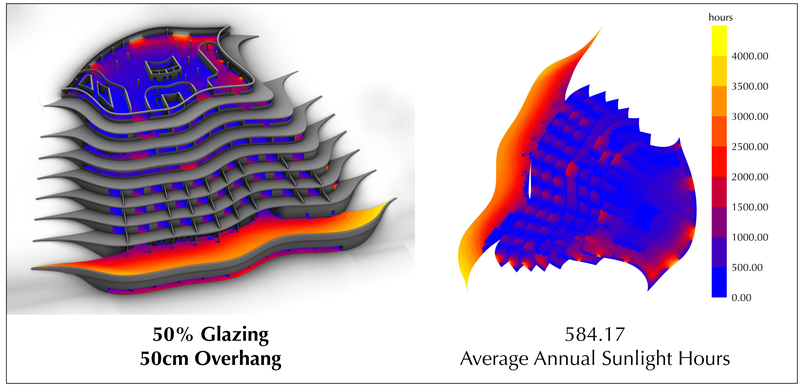

**80% Glazing**
**100cm Overhang**

863.67
Average Annual Sunlight Hours



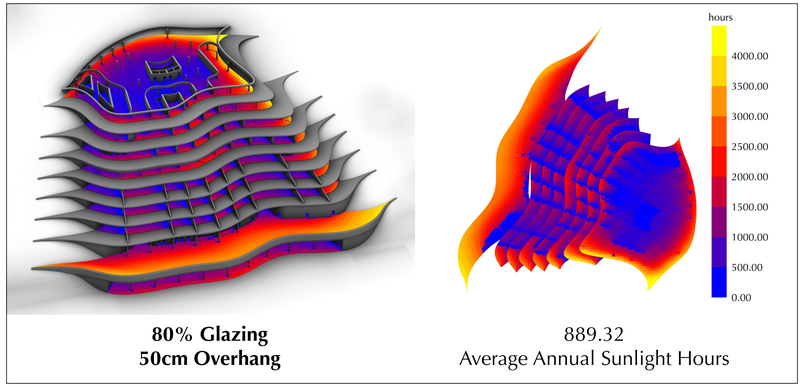

**95% Glazing**
**100cm Overhang**

968.05
Average Annual Sunlight Hours



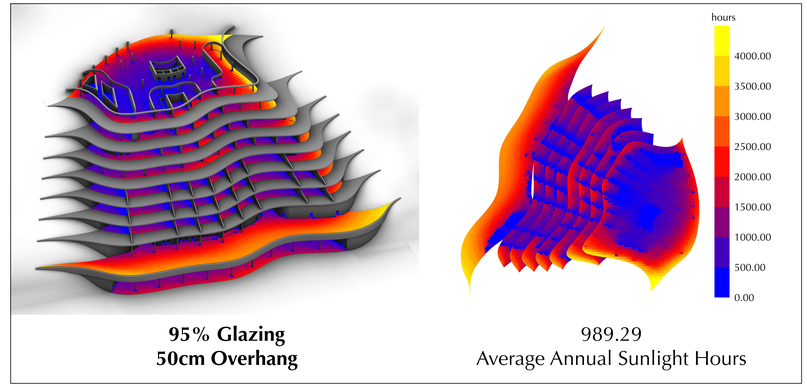

**50% Glazing**
**50cm Overhang**

584.17
Average Annual Sunlight Hours



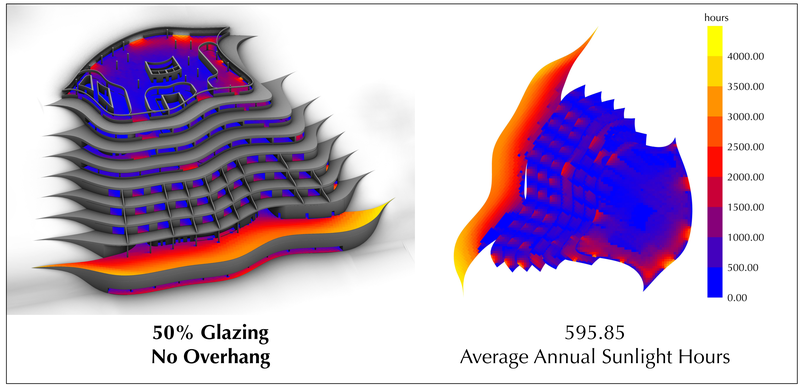

**80% Glazing**
**50cm Overhang**

889.32
Average Annual Sunlight Hours



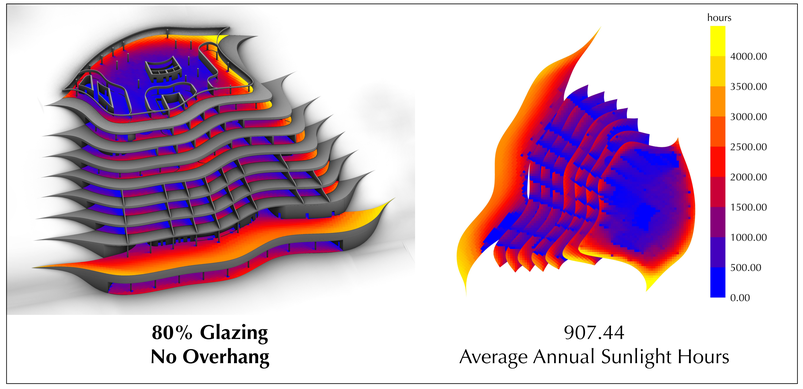

**95% Glazing**
**50cm Overhang**

989.29
Average Annual Sunlight Hours



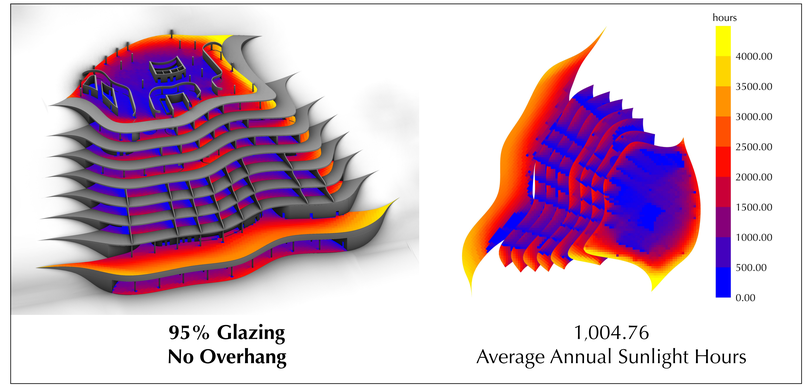

**50% Glazing**
**No Overhang**

595.85
Average Annual Sunlight Hours




**80% Glazing**
**No Overhang**

907.44
Average Annual Sunlight Hours




**95% Glazing**
**No Overhang**

1,004.76
Average Annual Sunlight Hours

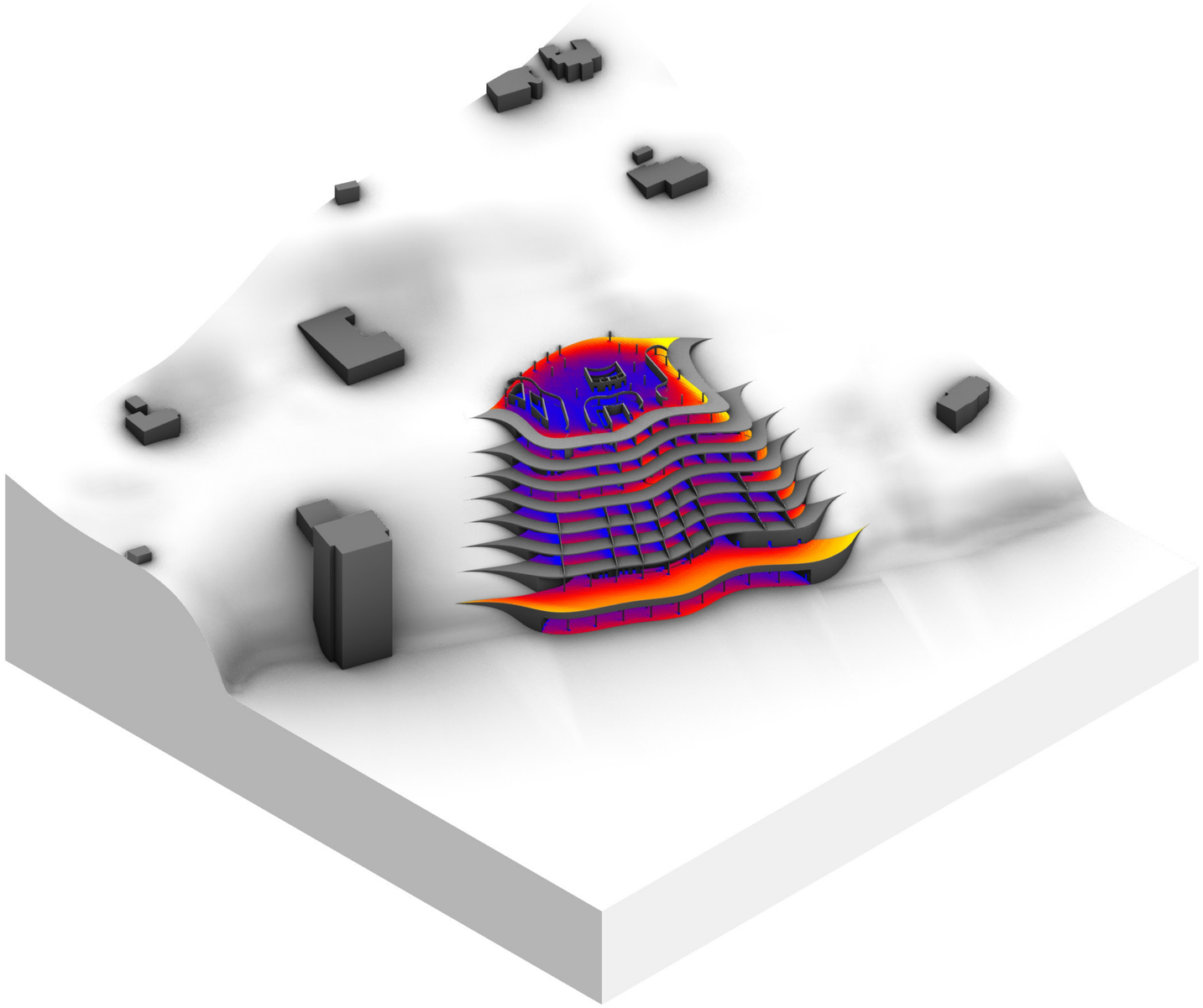
## Shading & Glazing

Sunlight Hours Analysis

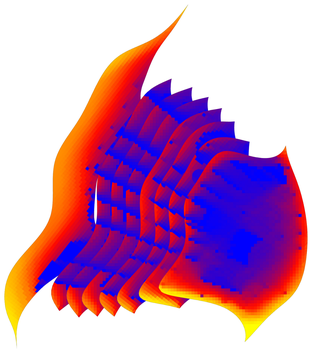
The building's strategic placement, coupled with an absence of surrounding high-rise structures, ensures almost unobstructed access to sunlight, with only nearby trees serving as potential shade providers. A combination of three glazing ratios (50%, 80%, and 95%) and three overhang lengths (0, 50cm, and 100cm) underwent sunlight hours analysis to ascertain the optimal façade decoration in terms of shading and glazing. Given the building's primary W-to-NW orientation, none of the glazing ratios, even though they exceed conventional standards, achieved the ASHRAE-recommended average annual sunlight hours.

From a daylighting perspective, the combination of a 95% glazing area with no overhang yields the highest average annual sunlight hours among all options, clocking in at 978.76. This makes it the preferred choice for maximizing natural light. When considering energy efficiency, a 50% glazing area offers superior energy conservation and reduced heat loss. However, its sacrifice in sunlight hours is considerable. An 80% glazing area strikes a balance between light and energy efficiency, but the sunlight hours of the 95% glazing area significantly surpass it. Given the aesthetic advantages of larger glazing areas, the building ultimately adopts the 95% glazing with no overhang approach.

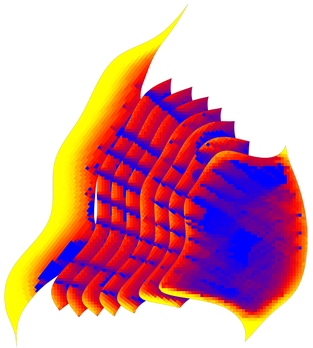
The building's south-facing segments, which accommodate the classroom, cafeteria, café, and premier guest room, bask in consistent sunlight year-round. In contrast, L1, featuring the pool and sunbathing areas, revels in year-round daylight, while support spaces like circulation paths and changing rooms are tucked away in shaded areas. The WNW and W orientation, combined with the presence of load-bearing walls and balcony dividers, restricts sunlight penetration, particularly during winter. Only a handful of rooms facing WSW and SW benefit from better sunlight exposure. This results in a reduced cooling load but a considerably amplified heating demand.



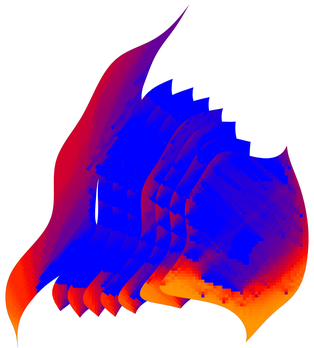
Annual



Annual

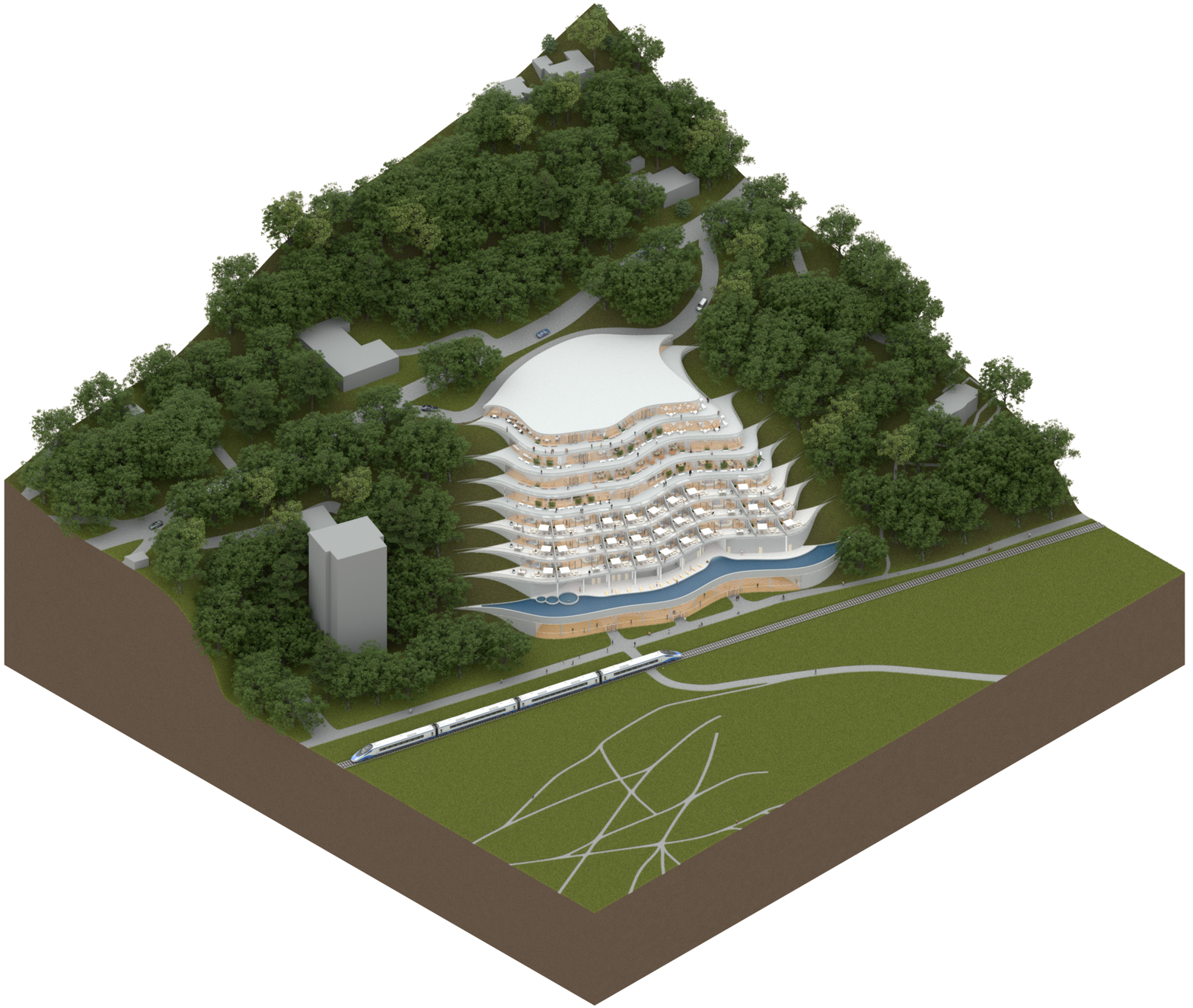


Summer



Winter

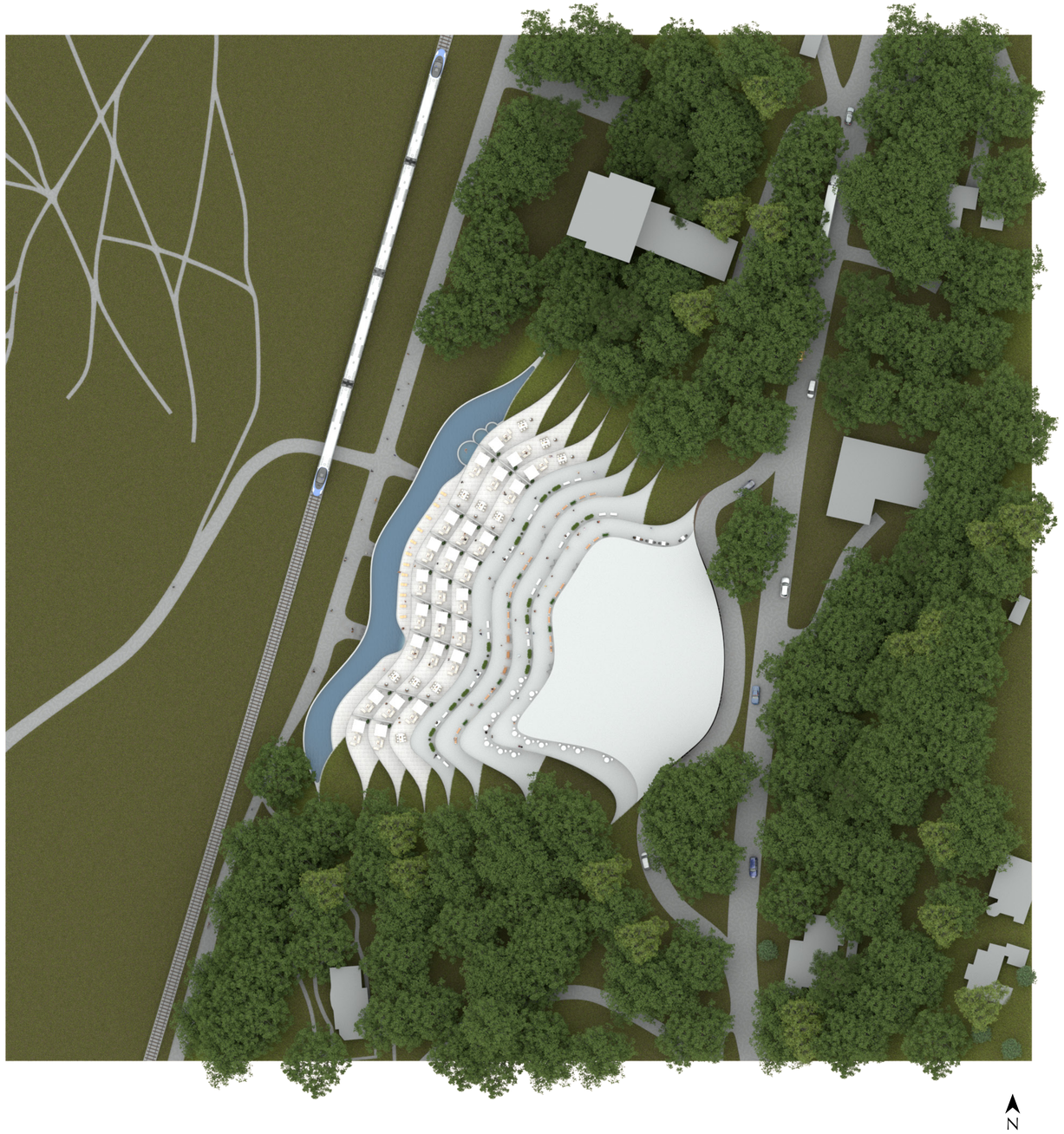
**Casting & Decoration**



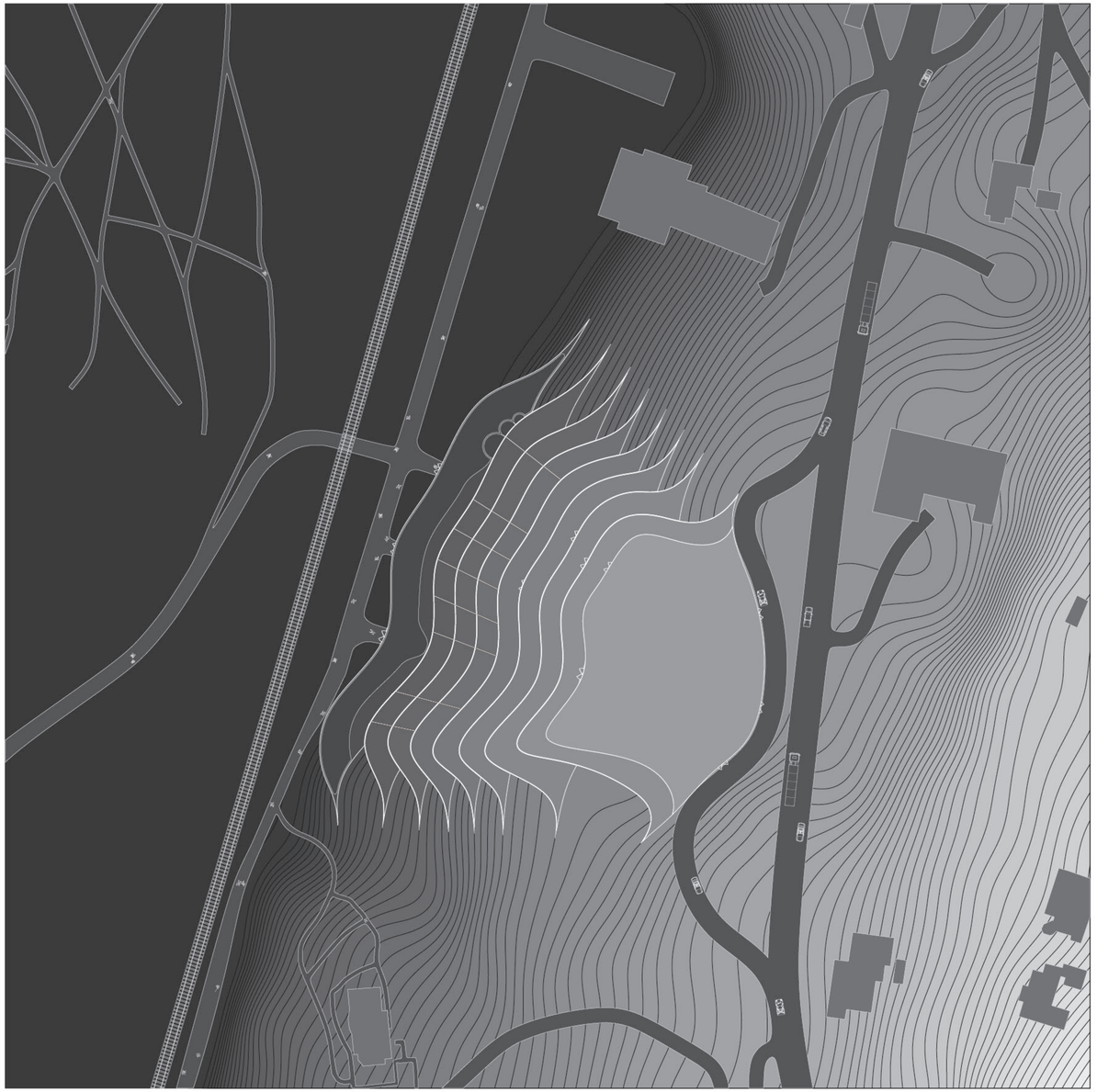
# Greater Site Plan



# Site Plan

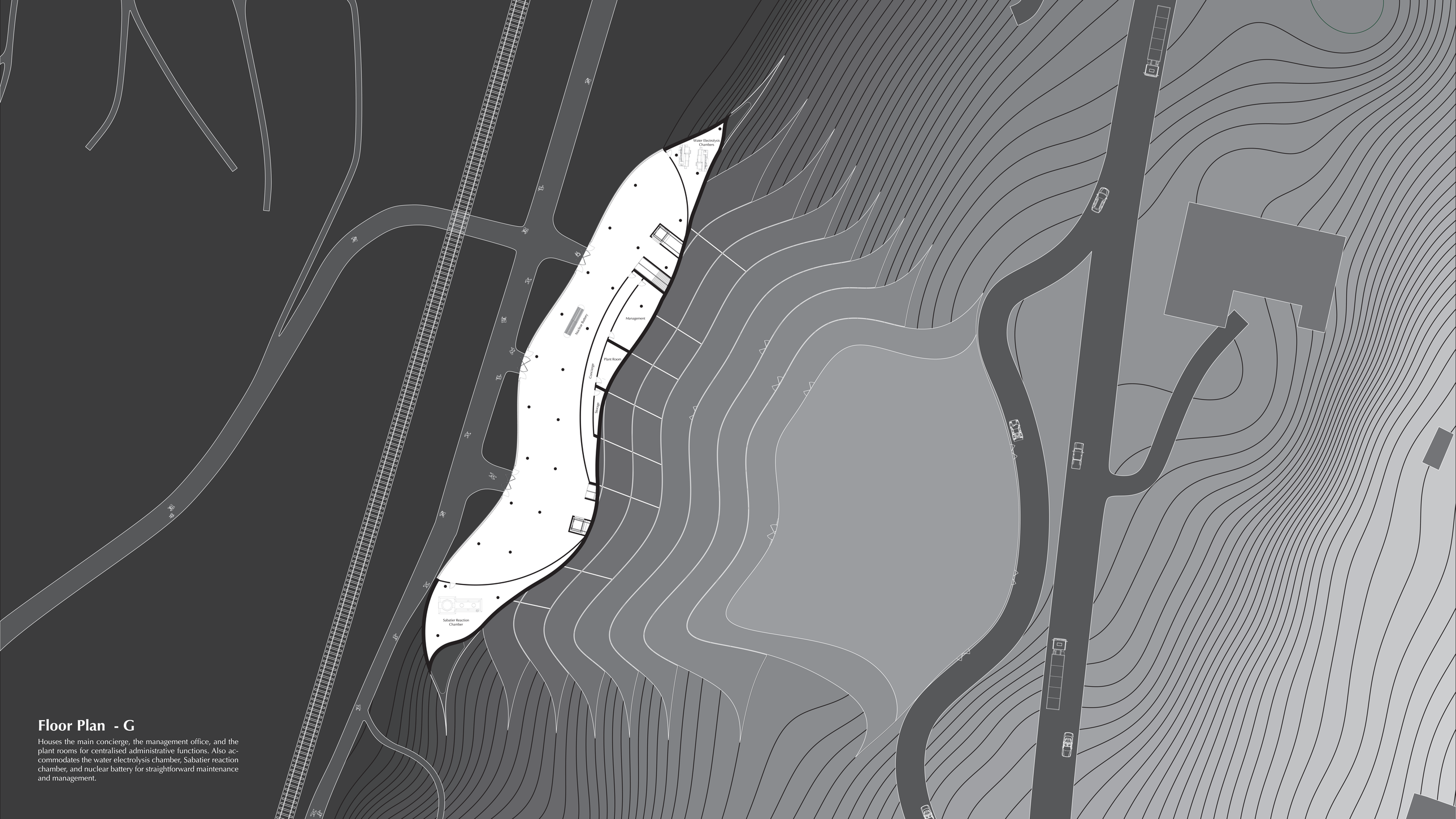


# Site Plan



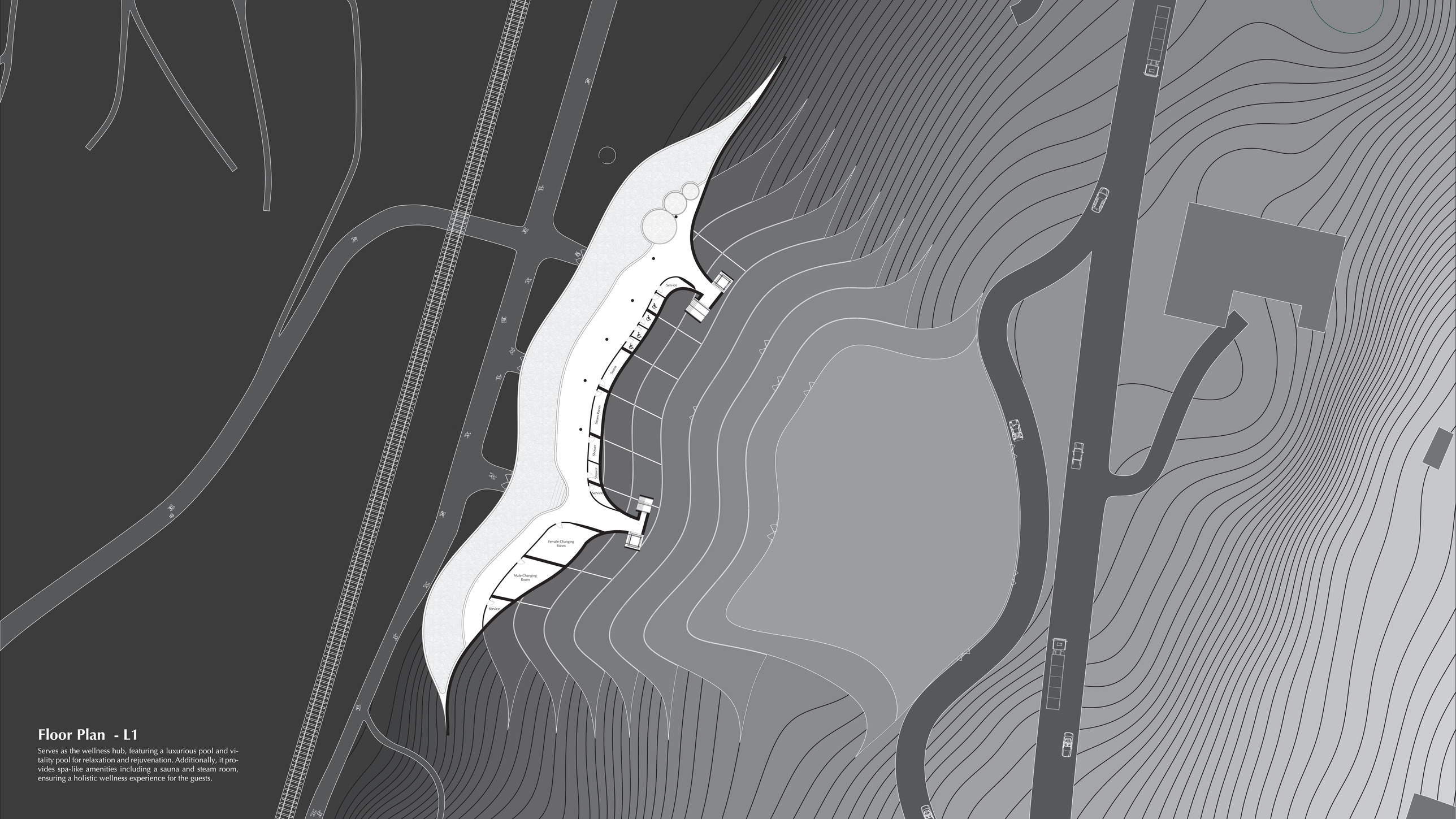
10m 25m 50m 100m

N



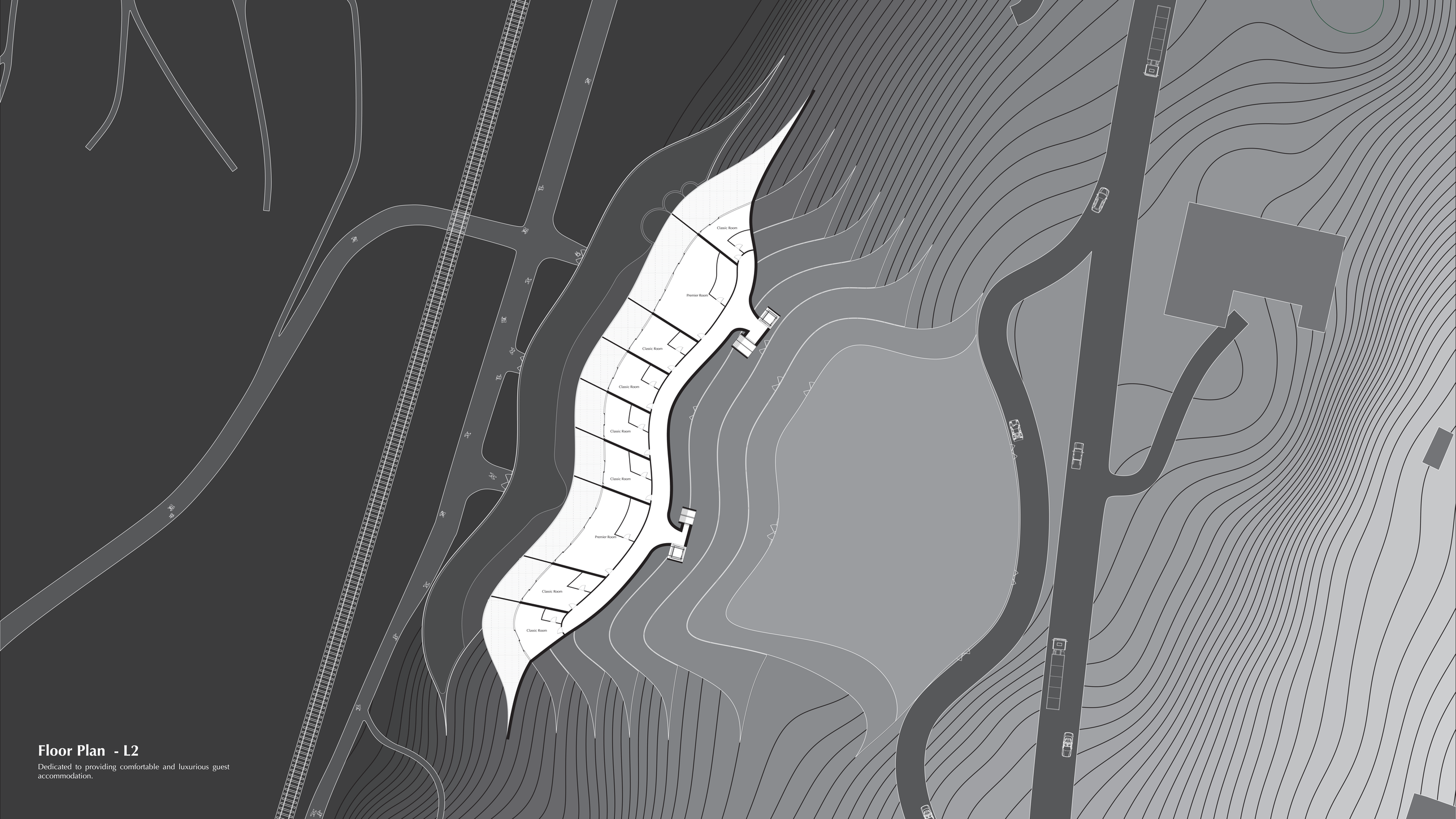

## Floor Plan - G

Houses the main concierge, the management office, and the plant rooms for centralised administrative functions. Also accommodates the water electrolysis chamber, Sabatier reaction chamber, and nuclear battery for straightforward maintenance and management.



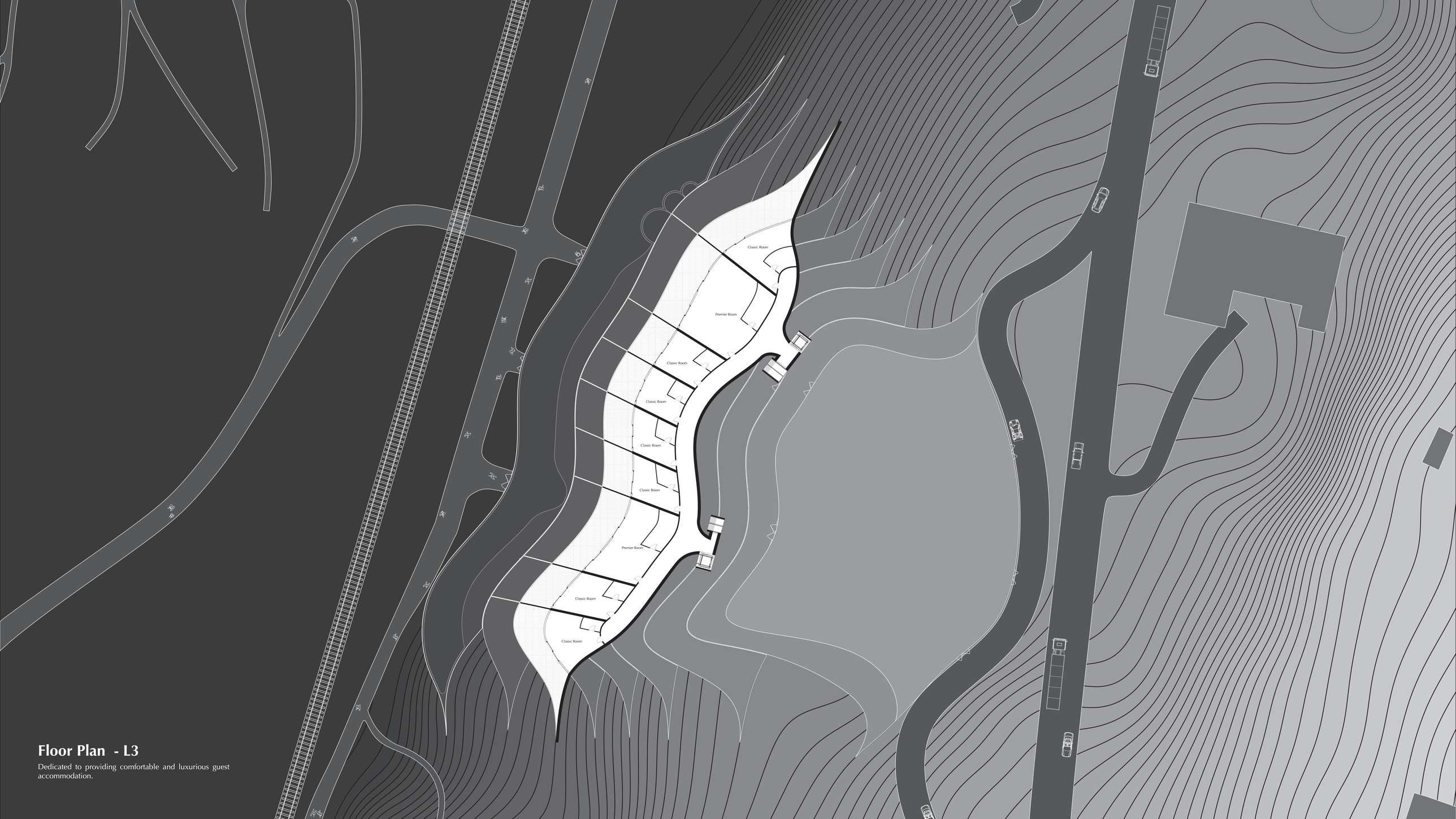

## Floor Plan - L1

Serves as the wellness hub, featuring a luxurious pool and vitality pool for relaxation and rejuvenation. Additionally, it provides spa-like amenities including a sauna and steam room, ensuring a holistic wellness experience for the guests.



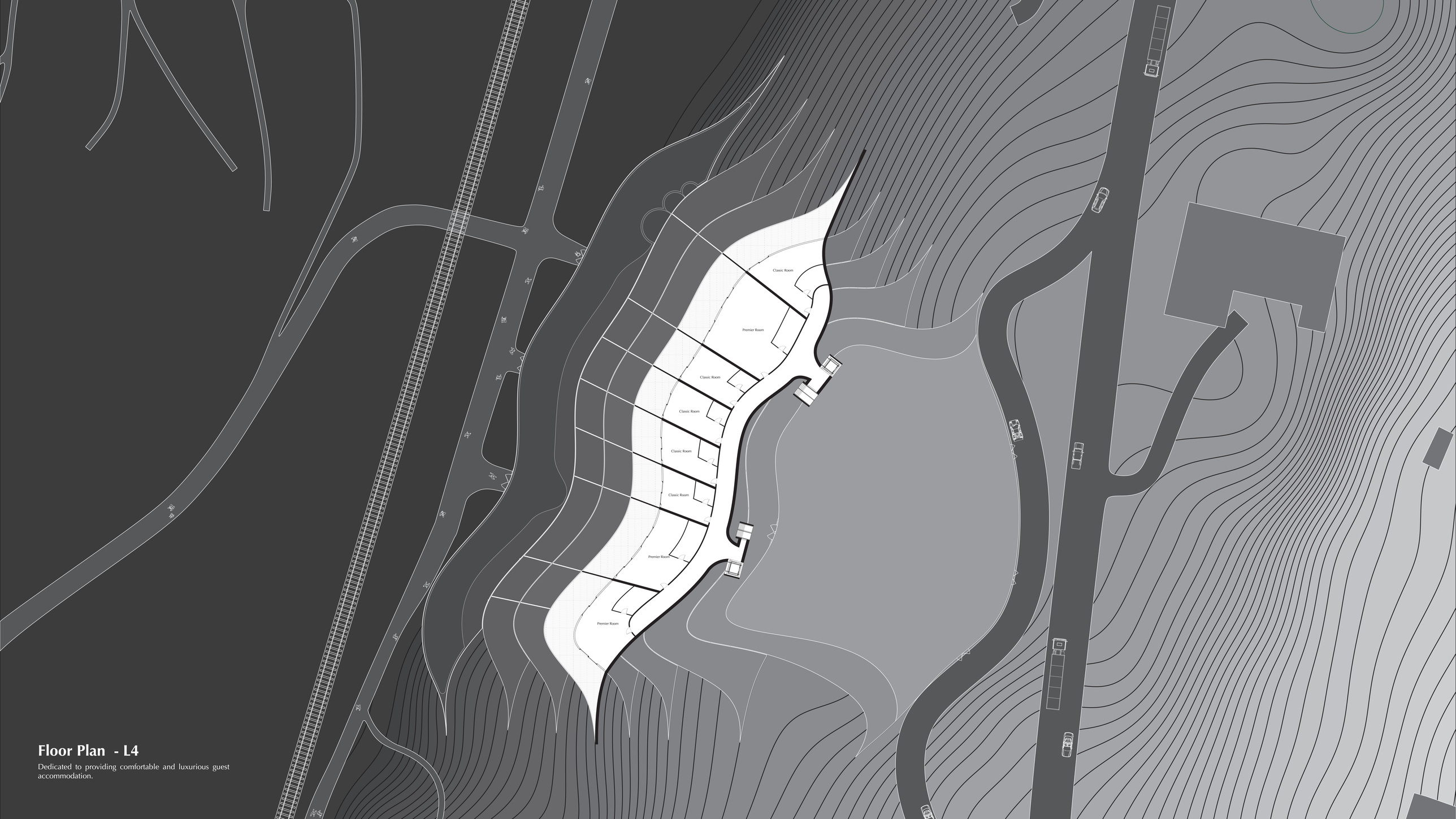

# Floor Plan - L2

Dedicated to providing comfortable and luxurious guest accommodation.



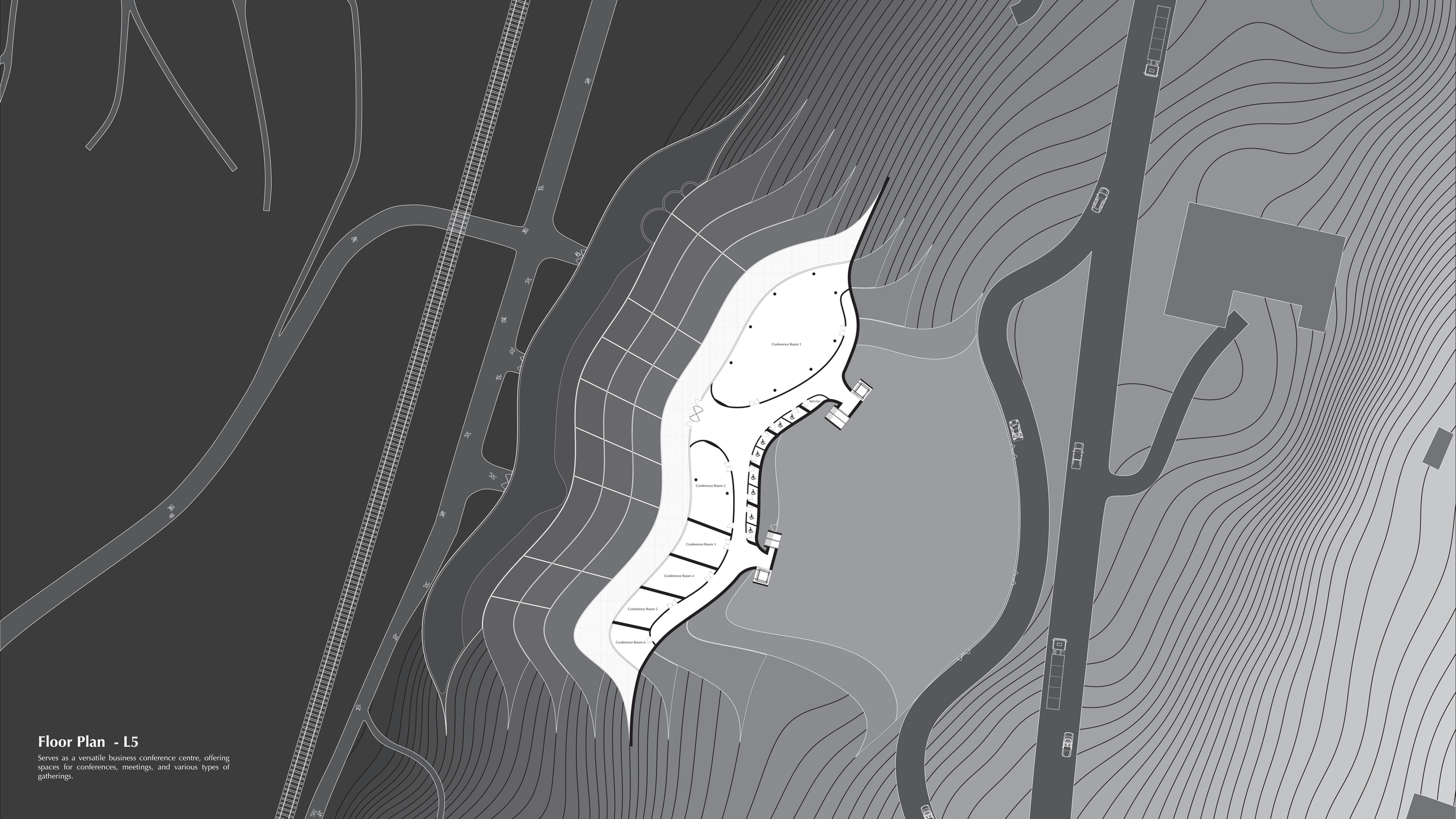

# Floor Plan - L3

Dedicated to providing comfortable and luxurious guest accommodation.



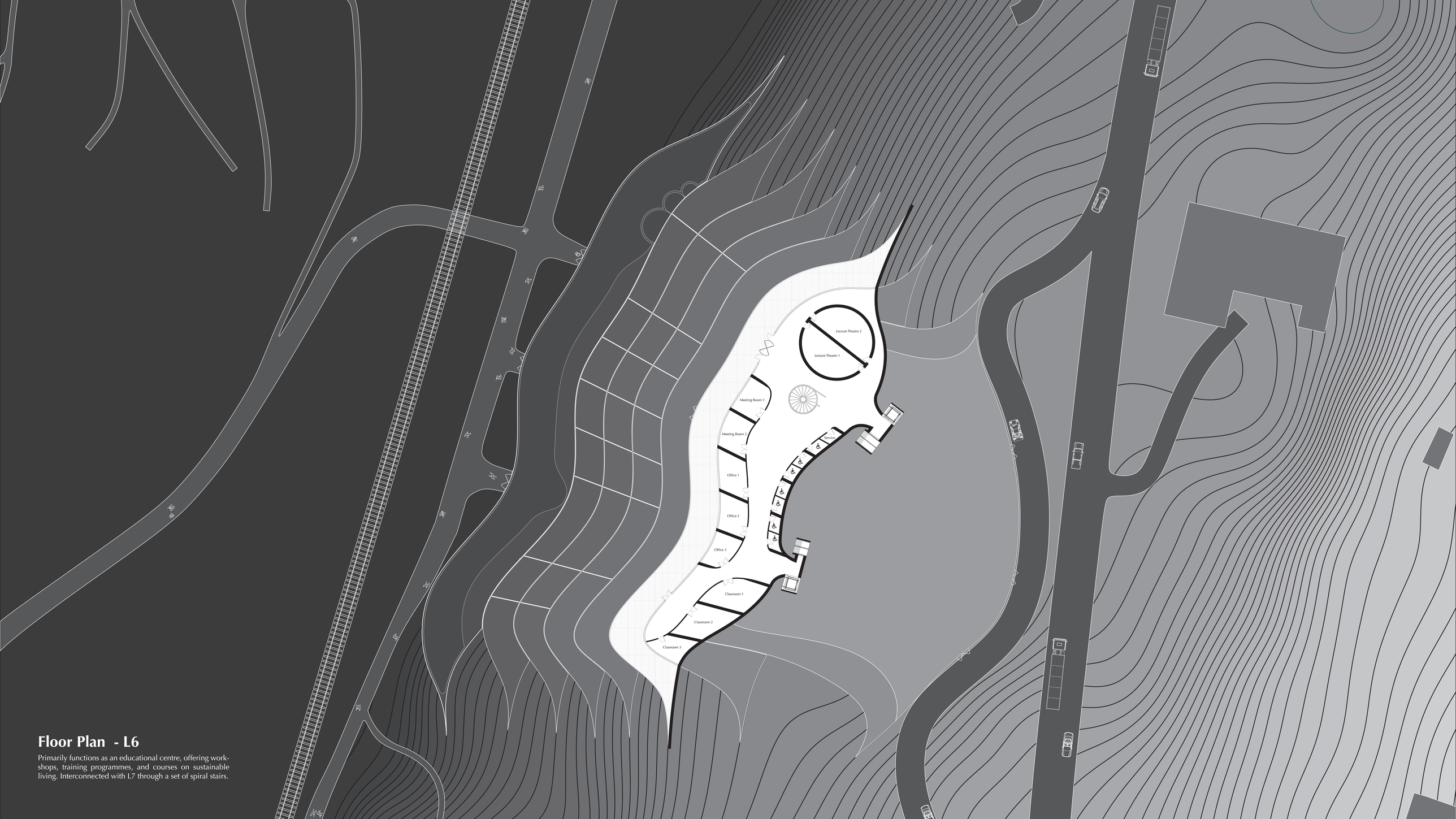

# Floor Plan - L4

Dedicated to providing comfortable and luxurious guest accommodation.



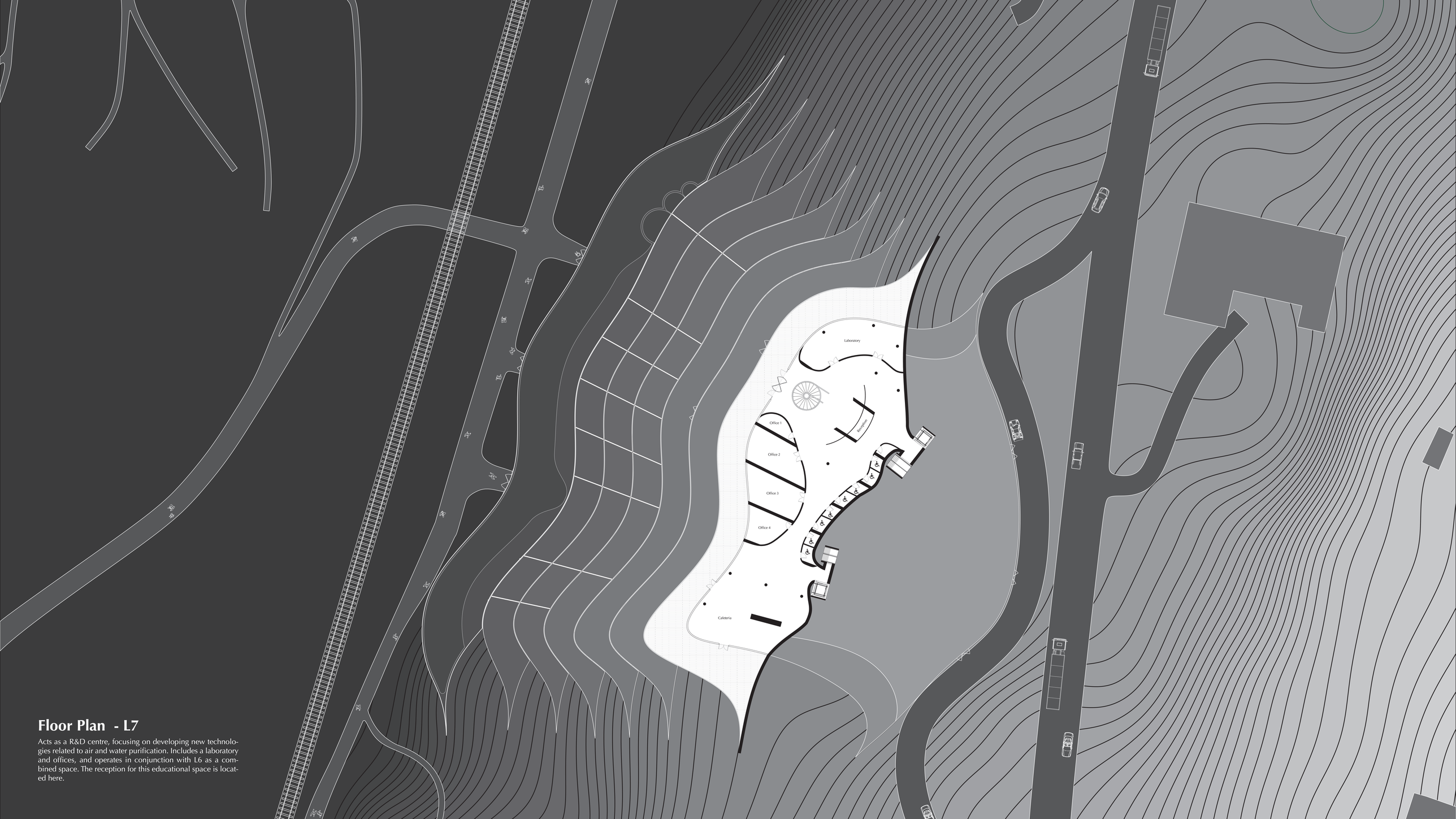

## Floor Plan - L5

Serves as a versatile business conference centre, offering spaces for conferences, meetings, and various types of gatherings.




## Floor Plan - L6

Primarily functions as an educational centre, offering workshops, training programmes, and courses on sustainable living. Interconnected with L7 through a set of spiral stairs.




## Floor Plan - L7

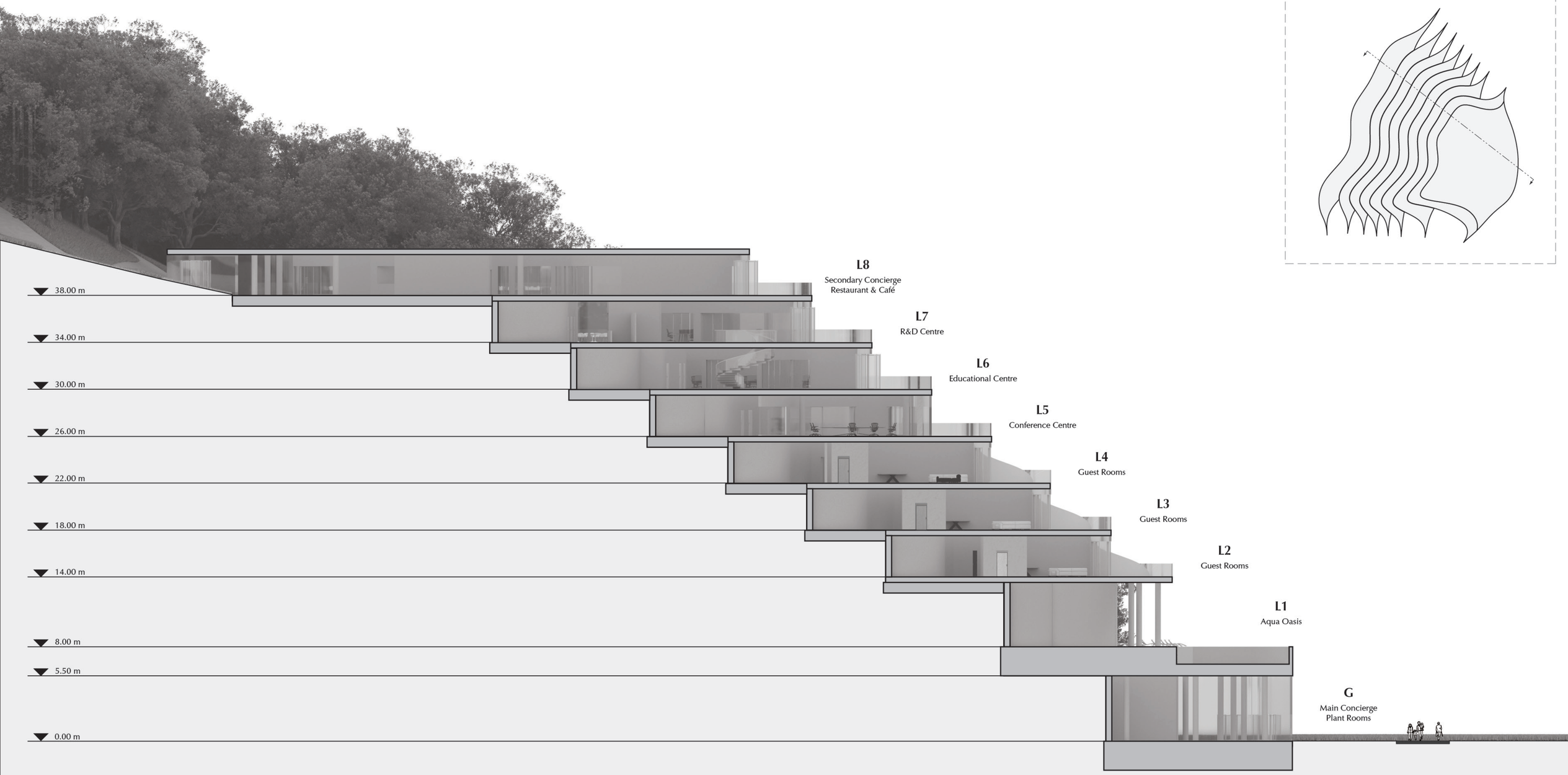
Acts as a R&D centre, focusing on developing new technologies related to air and water purification. Includes a laboratory and offices, and operates in conjunction with L6 as a combined space. The reception for this educational space is located here.



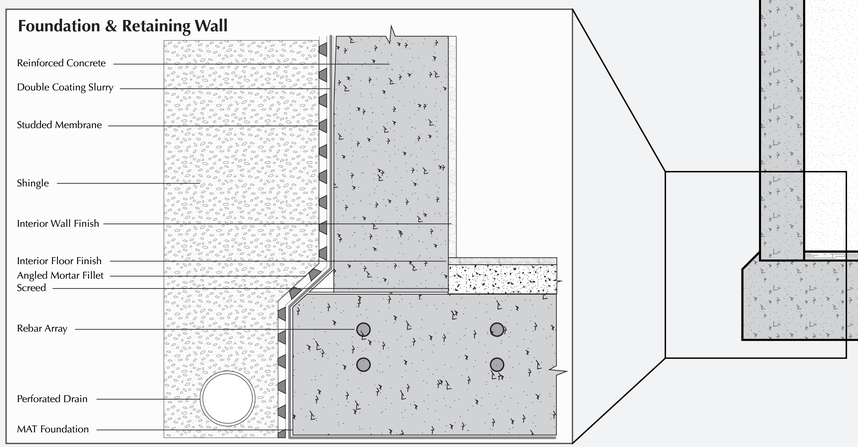

## Floor Plan - L8

Provides dining and leisure spaces for occupiers and locals, serving as a communal hub. Also contains the liquid methane chamber, strategically located for easy access and regular collection.

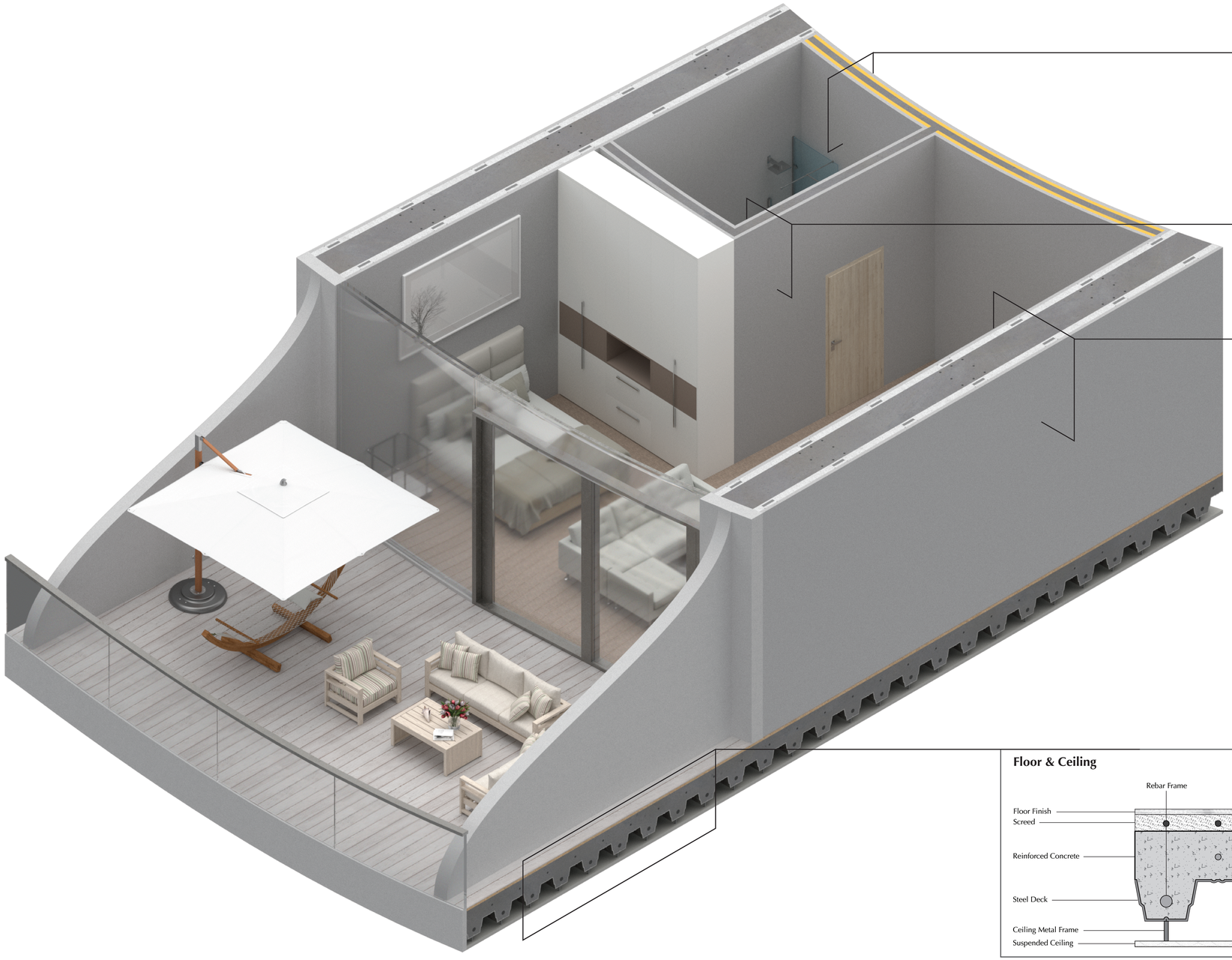
# Section

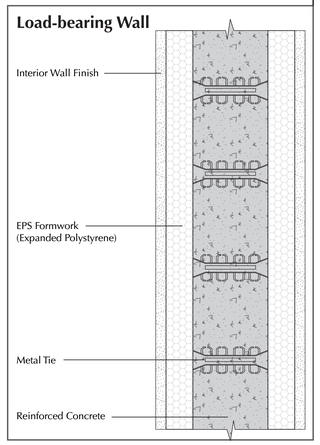

38.00 m
34.00 m
30.00 m
26.00 m
22.00 m
18.00 m
14.00 m
8.00 m
5.50 m
0.00 m
L8
Secondary Concierge
Restaurant & Café
L7
R&D Centre
L6
Educational Centre
L5
Conference Centre
L4
Guest Rooms
L3
Guest Rooms
L2
Guest Rooms
L1
Aqua Oasis
G
Main Concierge
Plant Rooms

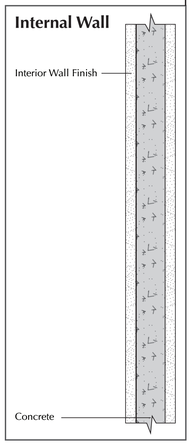
# Typical Floor Section
## L2 - L4

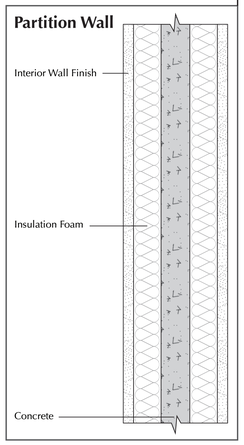


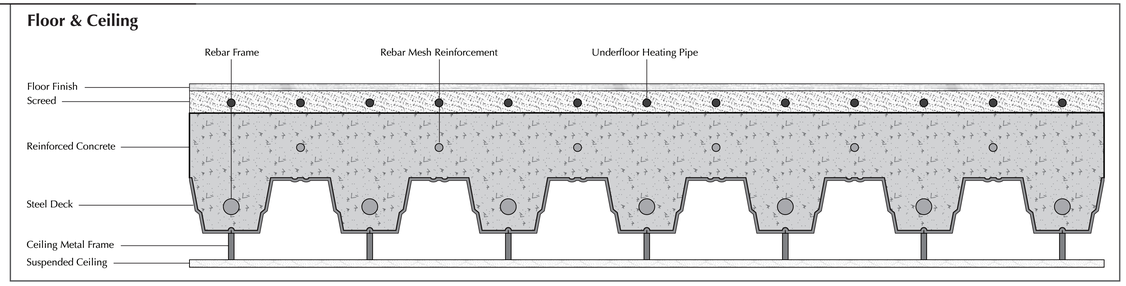
# Typical Room

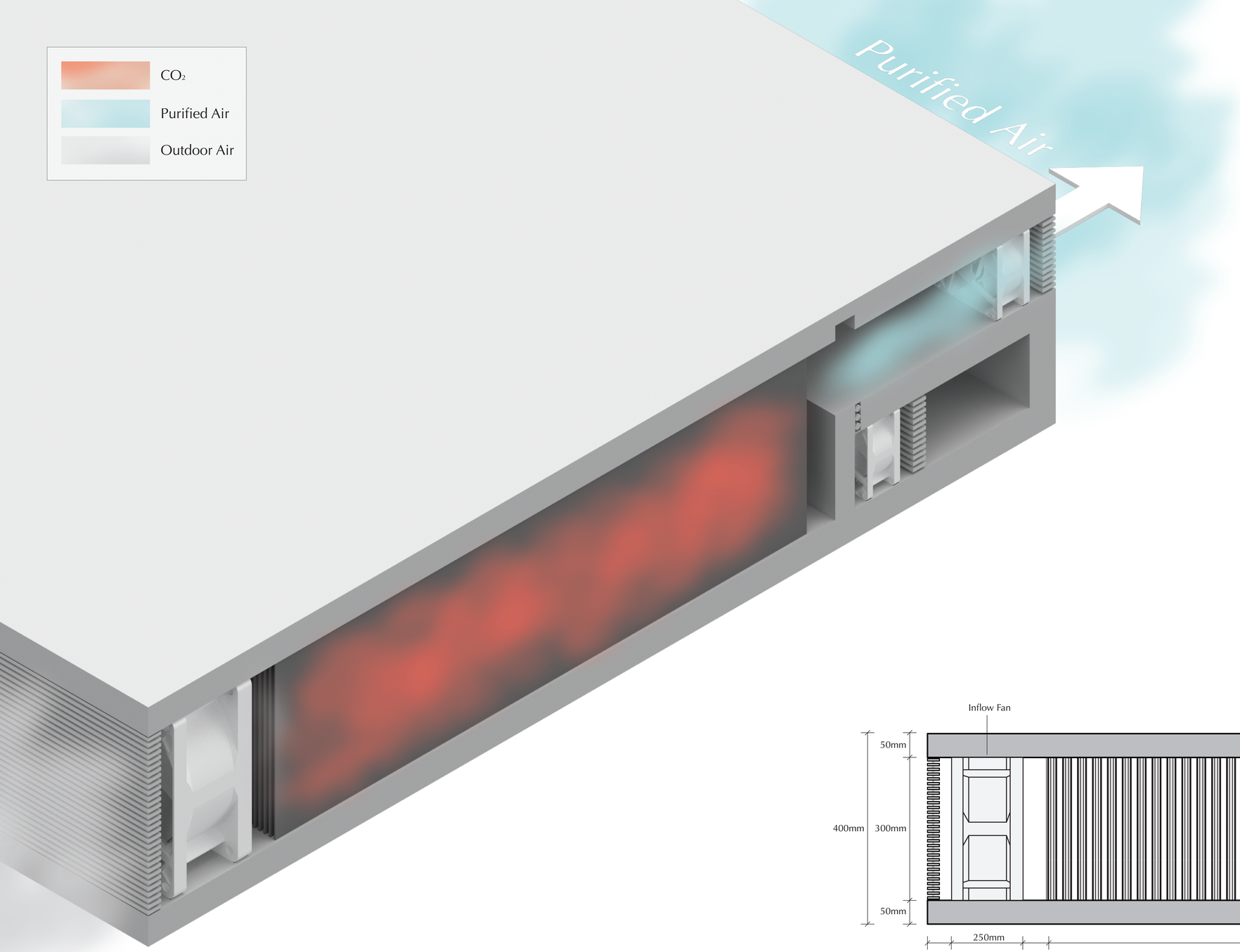




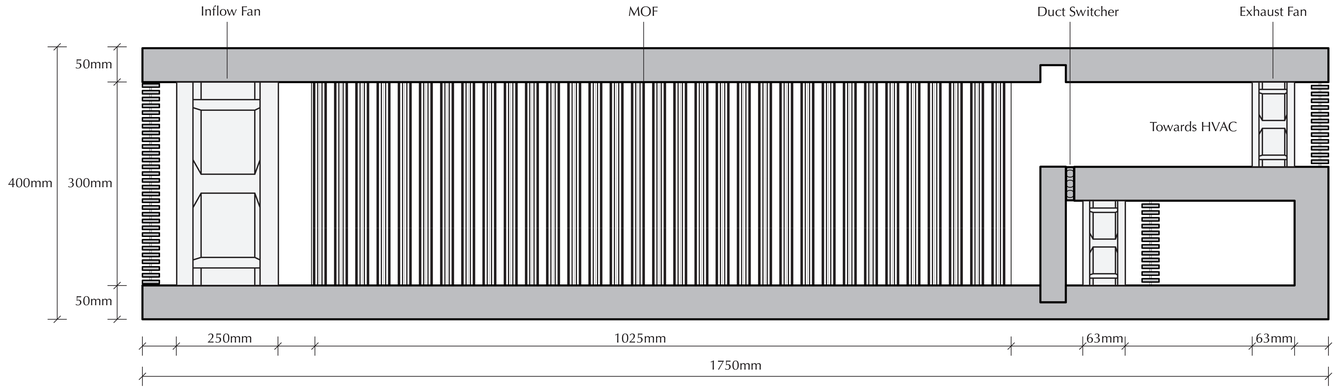



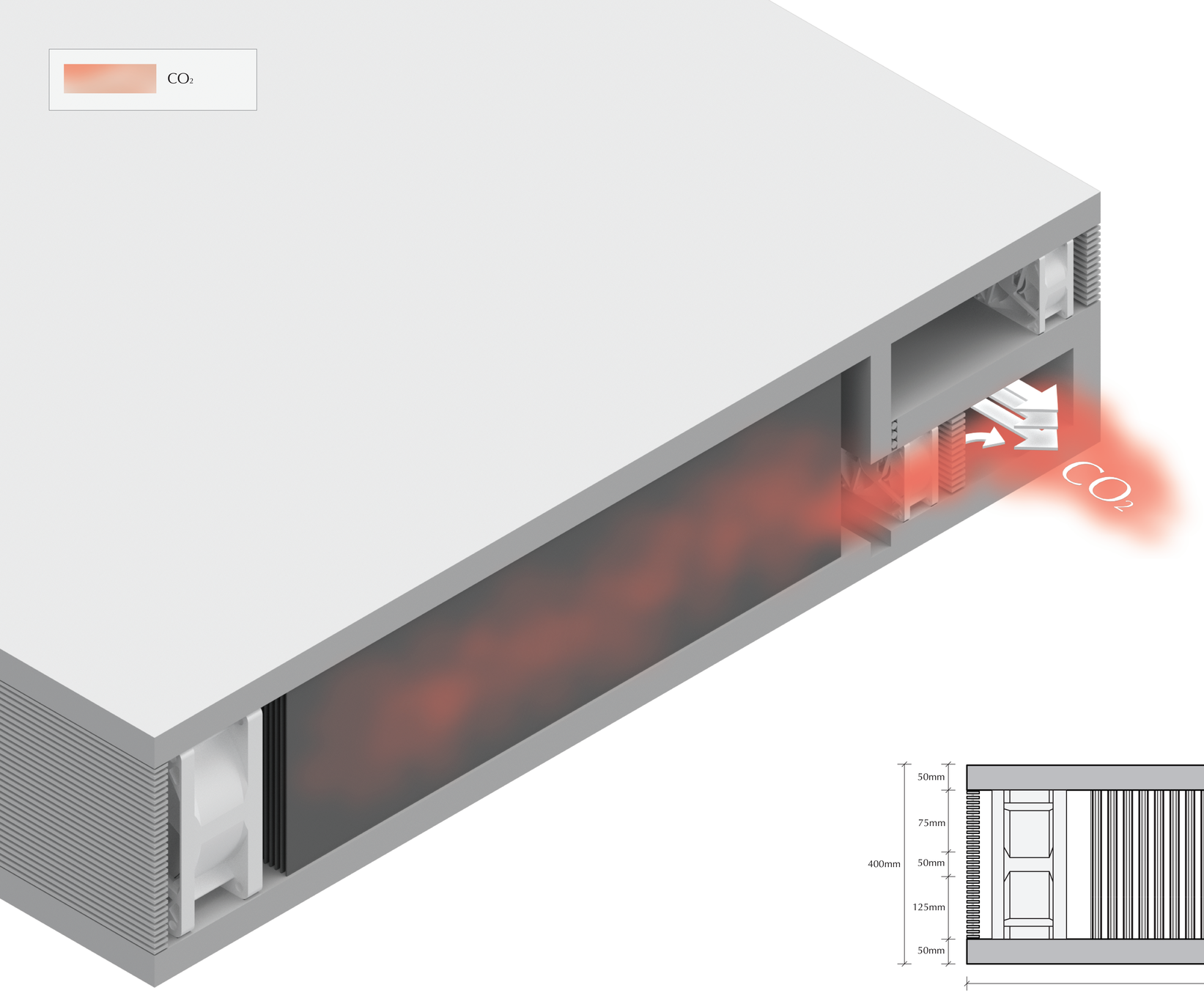



## Air Purification Device

The air purification device integrates the carbon capture technique pioneered by MIT. This cutting-edge method utilises an electro-swing adsorption system featuring charged electrodes and a specialised metal-organic framework (MOF). As ambient air enters the carbon capture chamber, the MOF structure, under the influence of a positive charge, selectively captures and retains $CO_2$ molecules.

After $CO_2$ is securely held within the carbon capture chamber, the purified air, characterised by a reduced $CO_2$ concentration, is directed towards the HVAC system. Here, it merges with the continuous air intake under a controlled ratio, adjustable by the user. This allows the user to manipulate the degree of improvement in the indoor $CO_2$ concentration level. For instance, if a significant reduction in indoor $CO_2$ levels is desired, the proportion of purified air introduced into the HVAC system can be increased. This innovative feature provides users the power to actively manage and improve their indoor air quality, contributing to a healthier indoor environment.

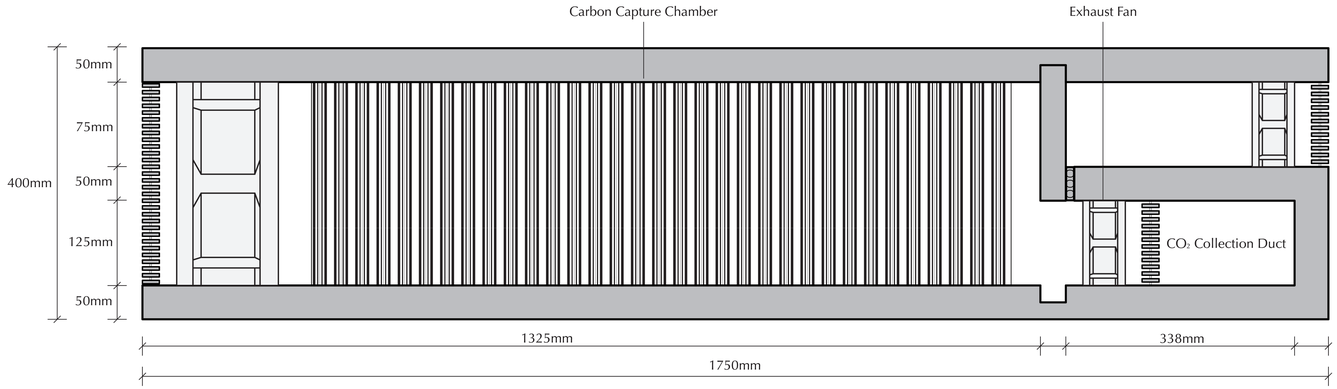




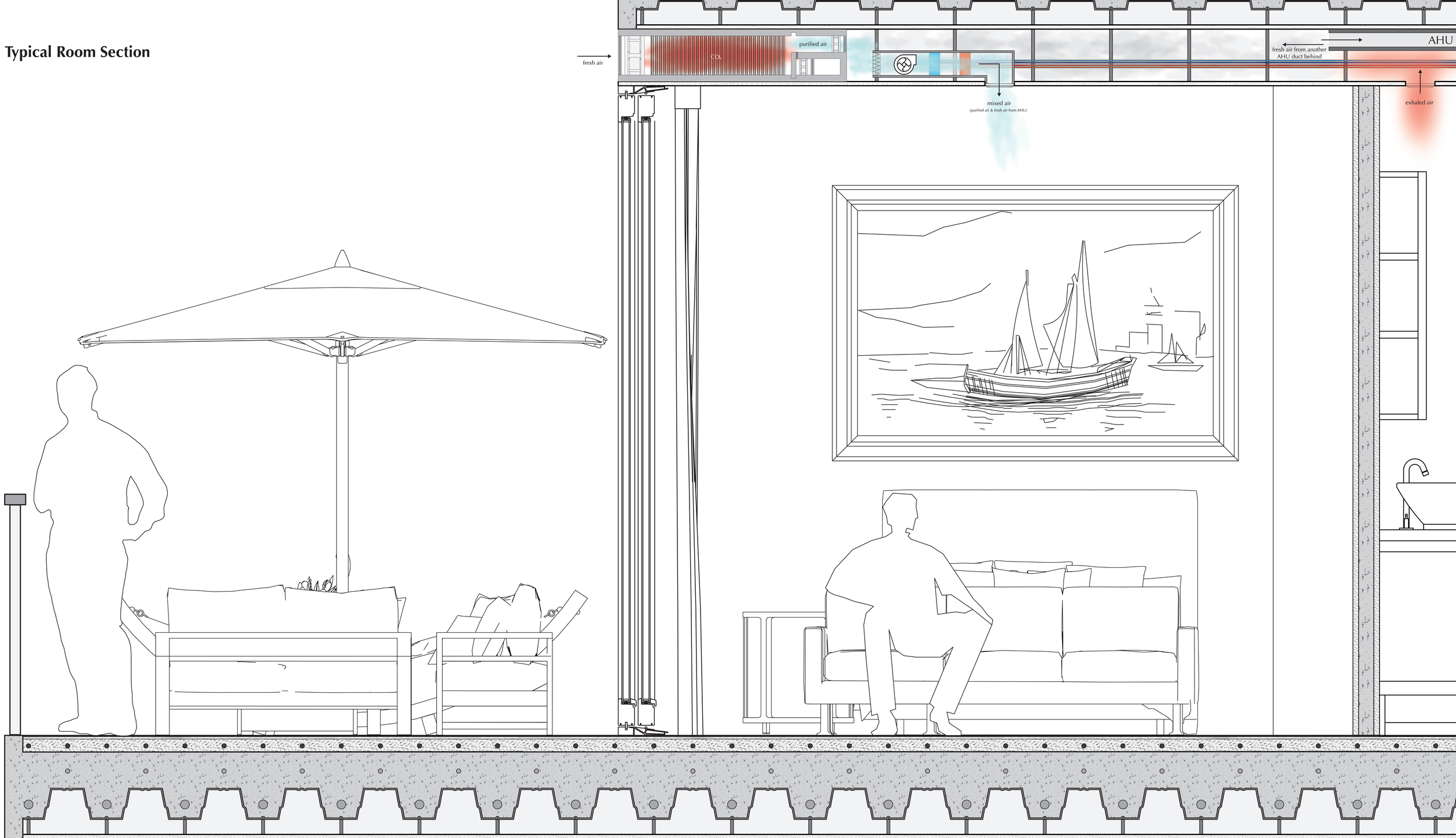

## Air Purification Device

When the carbon capture chamber has reached its capacity, or the requirement for further reduction of indoor $CO_2$ levels via purified air has been satisfied, a transition in the duct system is initiated. The duct switcher severs the route to the HVAC system and instead, establishes a connection to the $CO_2$ duct. This is where $CO_2$ from all over the building is accumulated and channelled towards the $CO_2$ collection chamber for the Sabatier reaction.

Upon reversing the electrical charge, the metal-organic framework (MOF) effectively releases the trapped $CO_2$. This $CO_2$ is subsequently expelled into the $CO_2$ duct. To safeguard against any potential backflow, a series of exhaust fans are strategically positioned at the end of the duct. These fans ensure a consistent direction of airflow, facilitating the efficient and secure transportation of the collected $CO_2$.



# Typical Room Section



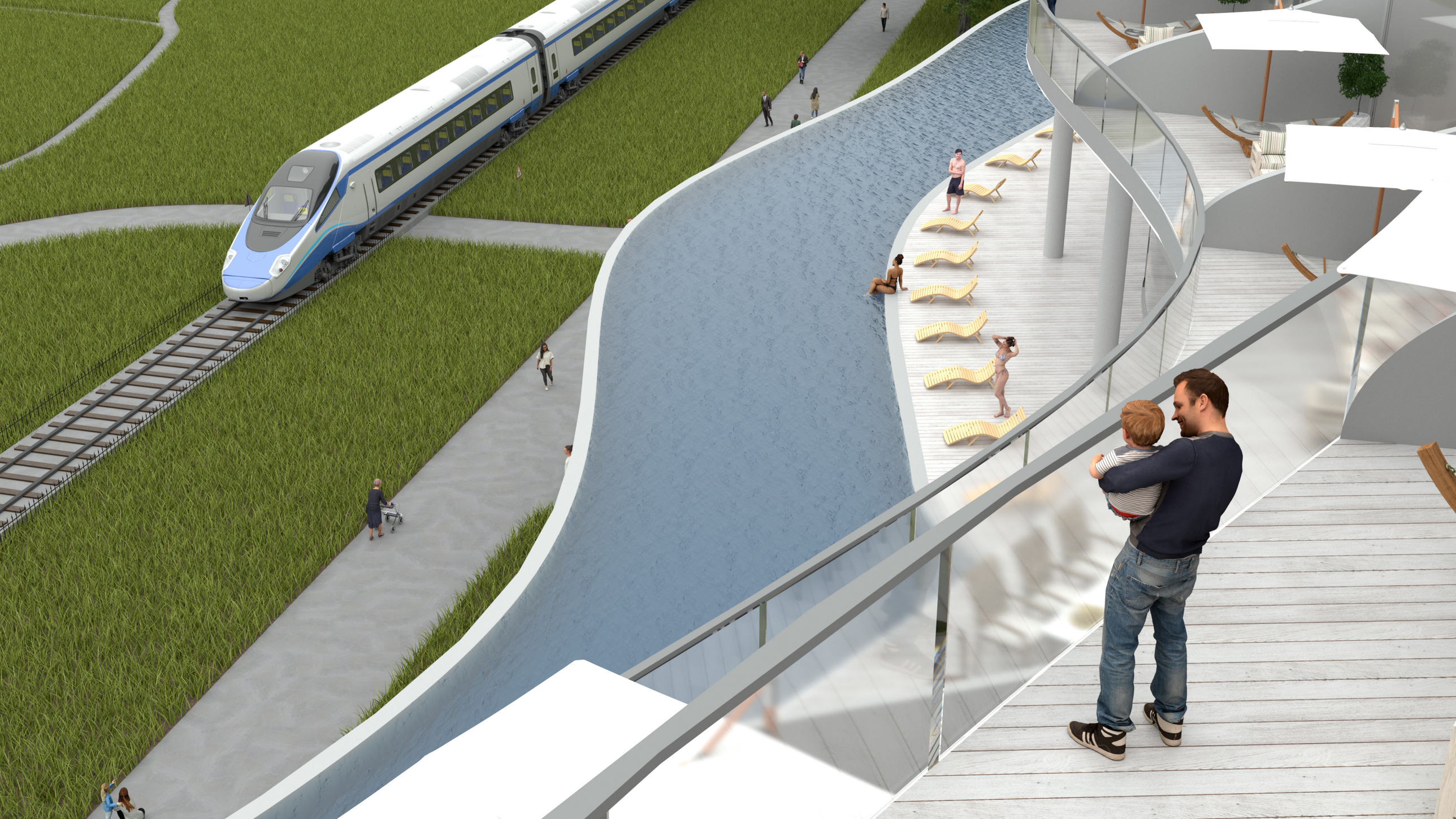












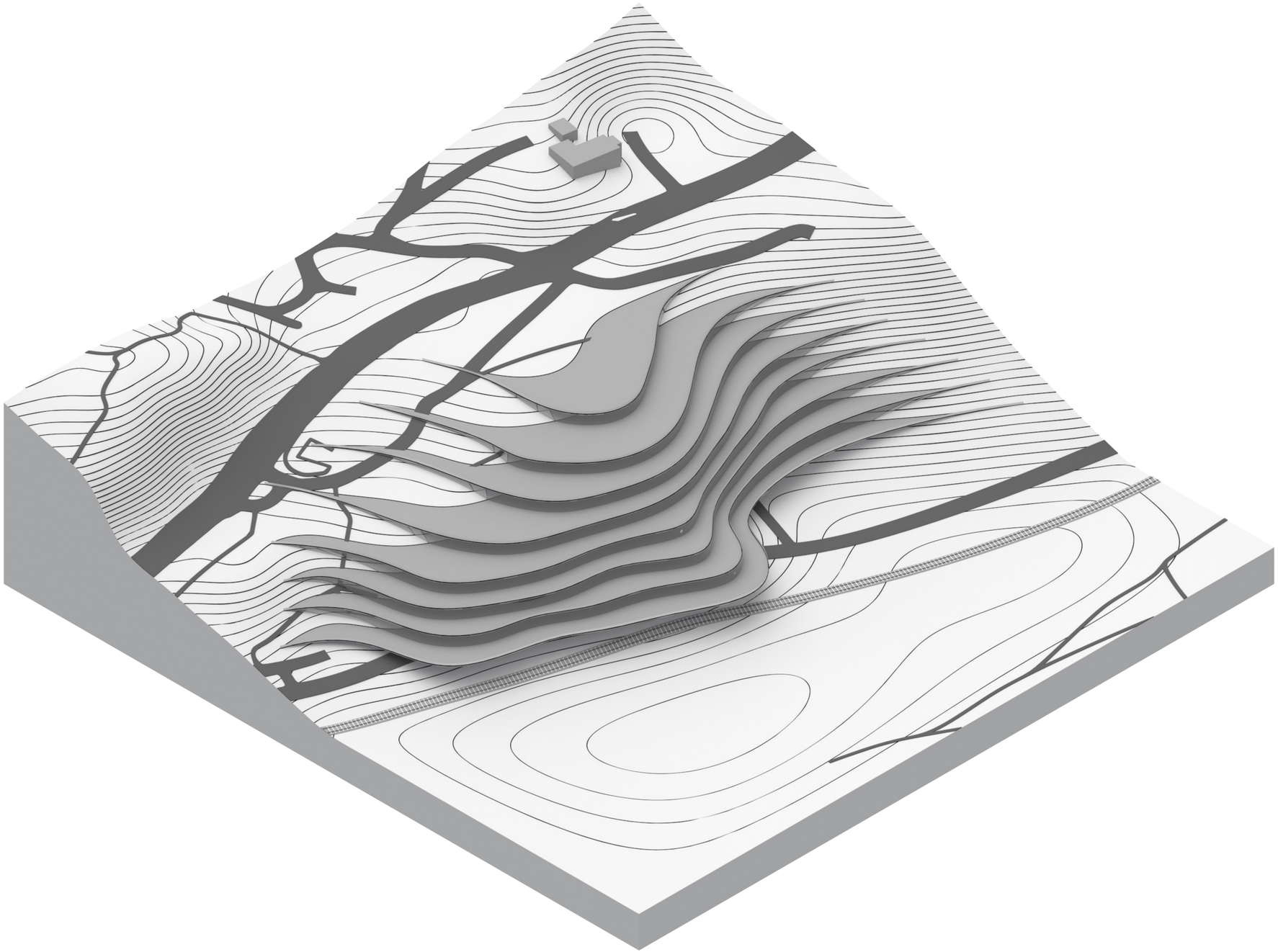




# Appendix

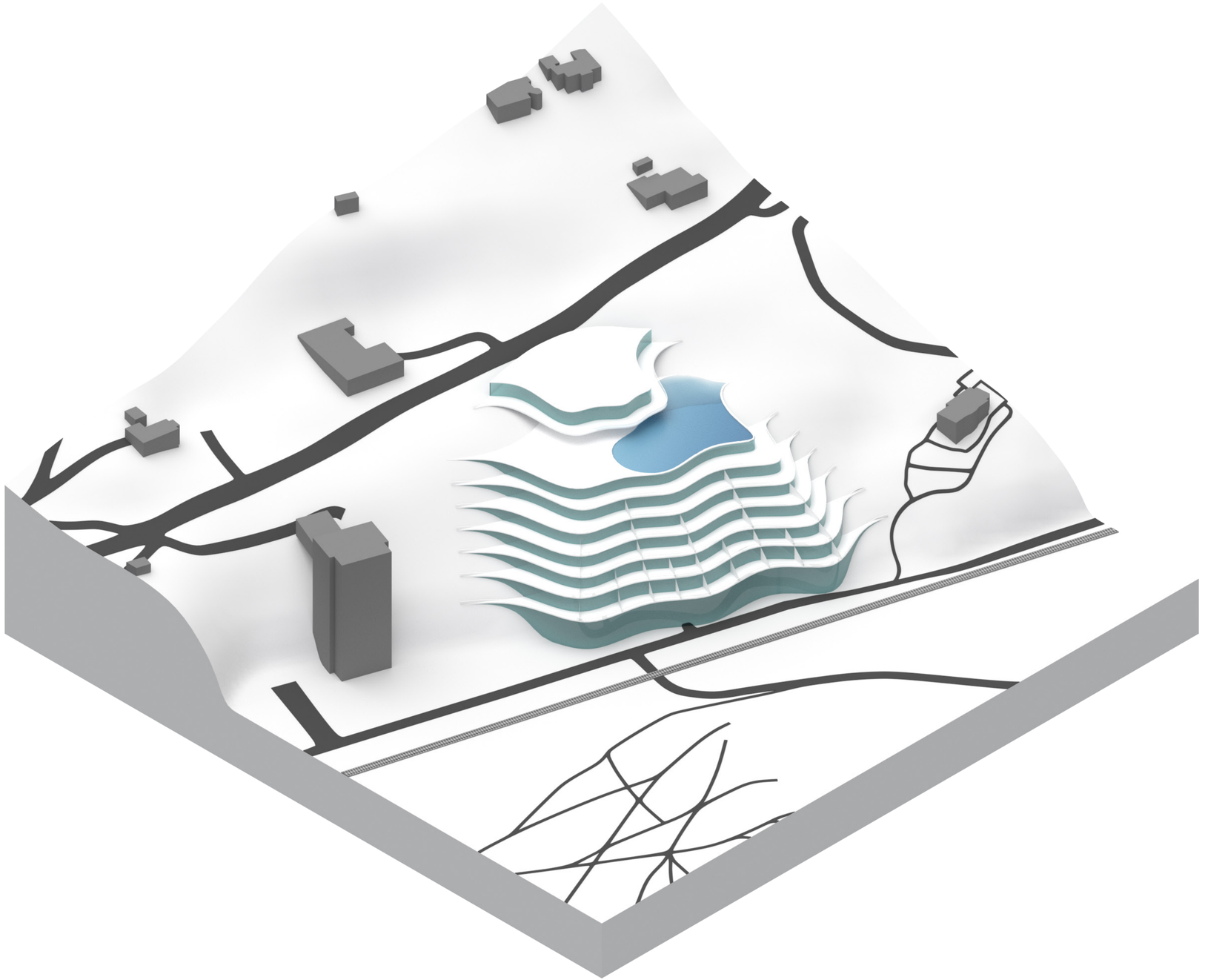
**Appendix**

Initial Proposal



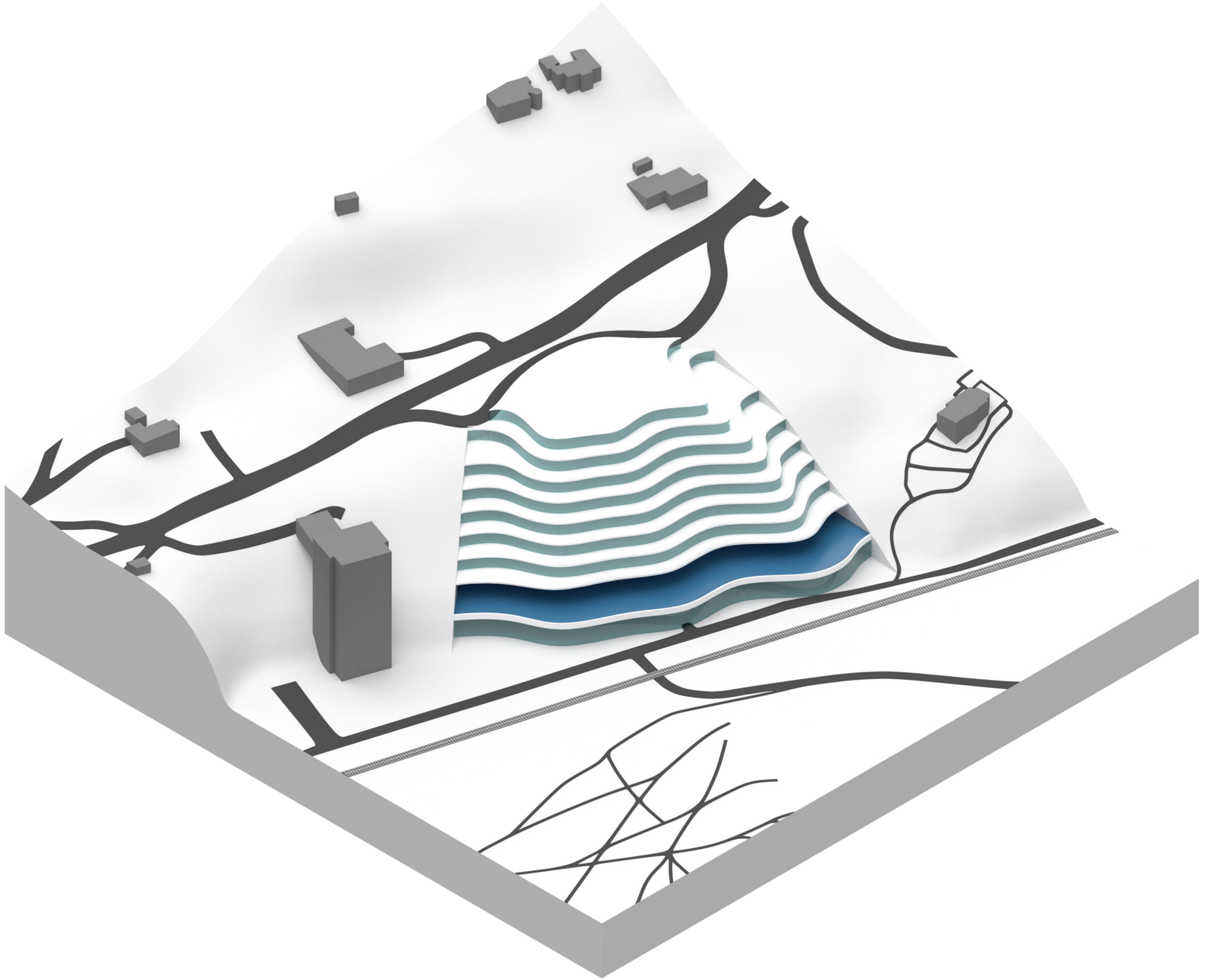
**Appendix**

Discarded Proposal 1



**Appendix**

Discarded Proposal 2



## Appendix

Floor Activities Assignment

| Floor | Purpose | Covered Area m^2 | Uncovered Area m^2 |
|---|---|---|---|
| L8 | Cafe & Restaurants and Bar Upper Concierge | 2,089 | 607 |
| L7 | R&D Centre | 1,098 | 556 |
| L6 | Education Centre | 1,029 | 485 |
| L5 | Conference Centre | 1,023 | 497 |
| L4 | Guest Rooms | 1,065 | 520 |
| L3 | Guest Rooms | 1,038 | 535 |
| L2 | Guest Rooms | 988 | 568 |
| L1 | Pool Sauna & Steam Room | 491 | 1,042 |
| G | Concierge & Plant Rooms | 2,060 | 0 |
| Total | | 10,390 | 4,810 |
| | | 15,200 | |

| Floor | Activity | Area m^2 | Description |
|---|---|---|---|
| L8 | Restaurants | 1,300 | Dining areas, kitchen, and storage |
| | Café | 639 | Seating area, coffee bar, and storage |
| | Upper Lobby | 100 | Reception area and concierge |
| | Toilets | 50 | Restroom facilities for guests and locals |
| L7 | Reception | 100 | Reception area for R&D centre |
| | Lab | 600 | Research laboratories and collaboration spaces |
| | Private Offices | 348 | Offices for researchers and staff |
| | Cafeteria | 50 | Small dining area for R&D centre staff |
| | Toilets | 100 | Restroom facilities for R&D centre staff |
| L6 | Lecture Theatre | 300 | Large room for presentations and lectures |
| | Classooms | 329 | Spaces for hands-on learning and group activities |
| | Breakout Areas | 200 | Casual seating for discussions and relaxation |
| | Administration | 170 | Offices and support spaces for the education centre |
| | Toilets | 30 | Restroom facilities for the education centre |
| L5 | Conference Rooms | 600 | Large rooms for conferences, meetings, and events |
| | Meeting Rooms | 300 | Small rooms for team meetings and discussions |
| | Breakout Areas | 98 | Casual seating for discussions and relaxation during events |
| | Toilets | 25 | Restroom facilities for conference attendees |
| L4-L2 | Guest Rooms | 3,091 | Accommodation for guests with en-suite facilities |
| L1 | Pool | 1,233 | Out-door pool for training and leisure purposes |
| | Changing Room | 200 | Changing rooms for the public |
| | Spa & Sauna | 50 | Wellness facilities for relaxation and rejuvenation |
| | Toilets | 50 | Restroom facilities for pool, gym, spa, and sauna users |
| G | Lobby | 1,860 | Reception area, concierge, plant room & nuclear battery |
| | Plant Rooms | 200 | Restroom facilities for guests and staff in the lobby |